

Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019

ODE R-Flex PRM Rubber Foam Insulation Materials

Programme:

The International EPD® System
www.environdec.com

Programme Operator:

EPD Turkey, fully aligned
with International EPD System

S-P Code:

S-P-03933

Publication Date:

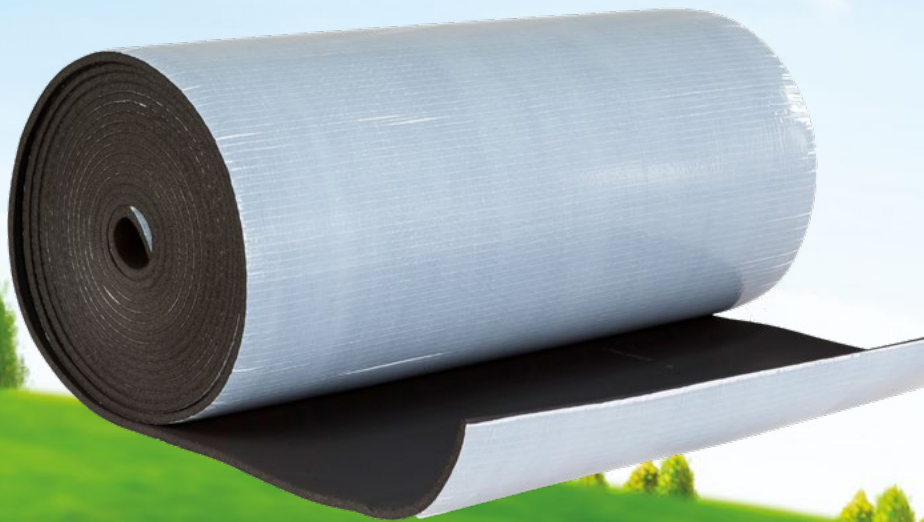
16.05.2021

Validity Date:

15.05.2026

Geographical Scope:

Global



An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

Programme Information

Programme	The International EPD® System	EPD Turkey, managed and run by:
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Product Category Rules (PCR):	2019:14 Version 1.11, 2021-02-05, Construction Products and CPC 54 Construction Services, EN 15804:2012 + A2:2019 Sustainability of Construction Works	
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	EPD process certification EPD verification X	
Third party verifier:	Professor Vladimír Kocí	
Approved by:	The International EPD® System	
Procedure for follow-up of data during EPD validity involves third party verifier: NO		

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804.

About ODE

ODE embarked on its business journey in 1985 with contracting operations. In 1998, ODE decided to move forward in the insulation industry, one that would serve Turkey's need. Having become an importer in 1990 and a manufacturer in 1996, ODE now manufactures products in 2 main categories, Building and HVAC insulation. ODE is now among the largest manufacturers of the insulation industry with 5 state-of-the-art manufacturing facilities, over 4 thousand product varieties, and expert workforce.

We manufacture extruded polystyrene thermal insulating material under the brand of ODE Isıpan; polymer modified bituminous waterproofing blankets under the brand of ODE Membrane, glass wool products used for heat and sound insulation and fire safety under the brand of ODE Starflex; and elastomeric rubber foam insulating material under the brand of ODE R-Flex.

As its Eskişehir Manufacturing Facility comes into play, ODE which currently exports to 5 continents aims to increase its export capacity even further, and become the leader in waterproofing in Turkey.

ODE reflects its social responsibility awareness to all its operations, and is the first company in the insulation industry of Turkey to publish a "Corporate Social Responsibility Report". Furthermore, ODE has been the first among its peers to earn the internationally recognized Environmental Product Declaration (EPD) certificate which is compatible with European standards and which applies for all markets to all heat and water insulation products manufactured by ODE in its facilities in Çorlu.

Having implemented pioneering efforts toward raising public awareness of insulation and energy awareness, and taking care to be involved in projects that will hand down permanent value to the future, ODE changed its company motto to "Insulates the Future" in 2014. In knowledge of the universal responsibility of being in the global market, ODE continues to operate as a company which encourages its social stakeholders through visionary and innovative work.



*ODE Çorlu/Tekirdağ, Turkey
Production Facilities*



*ODE Eskişehir, Turkey
Production Facilities*

About Product

ODE R-FLEX Sheet is a flexible duct insulation material manufactured in sheet from elastomeric rubber foam material. ODE R-flex Elastomeric Rubber Foam is the most preferred insulation material in HVAC system with its high thermal conductivity, water vapour resistance and fire performance. It is ideal for insulation pipes, rectangular and circular sections, ventilation ducts. It is produced in different widths and thicknesses.

ODE R-FLEX Pipe is completely flexible, prefabricated pipe insulation material, manufactured as pipes from elastomeric rubber foams for the installation pipes in cold and warm lines. It does not contain halogen. It is manufactured in 6-114 mm diameters and 6-32 mm thickness.

PROPERTIES

- Elastomeric rubber foam used for insulating chilled water and cooling system installations.
- It offers ideal solutions for heating, cooling installations and for ventilation systems.
- It offers maximum savings with its low thermal conductivity.
- It does not transmit water vapor thanks to its high μ (water vapor diffusion resistance factor) value.
- It is not affected by mold and microorganisms.



For product accessories, certificates and detailed information, please click or scan the QR code

Technical Specifications

	STANDARD	UNIT	Value	
			Sheet	Pipe
Thermal Conductivity	TS EN 1928	λ (W/ (m.K))	0.034 (0 °C)	0.036 (0 °C)
Water Vapor Diffusion Resistance Factor	TS EN 1849-1	μ	7000	7000
Fire Response Classification	EN 13501-1	m	B-s3,d0	BL-s2,d0

APPLICATION AREA

R-FLEX products are used for installation pipes in cold and warm lines, mechanical installations, insulation of large diameter pipes, and rectangular and circular section of ventilation.

PRODUCT CONTENT

Components	Amount, %
Rubber and polymers	33-36
Flame Retardent	25-30
Plasticisers	19-22
Blowing Agents	12-15
Others	0-7

The weights providing 1 m²K/W thermal insulation for ODE R-FLEX PRM Sheet and Pipe products are 1.05 kg and 1.21 kg, respectively.



Why do I need insulation?

The cheapest energy is the one that is unexpended. Apart from energy efficiency, there are also additional benefits of insulation construction, which are determined below.

- Insulation prevents fuel consumption, therefore decreases waste-gas emissions, which cause global warming and environmental pollution.
- Insulation provides concrete resistivity by averting concrete corrosion. Thus, it increases the durability and the safety of the building against earthquakes.
- Insulation saves %60 of the expenditure on heating & cooling the building. It assists better quality of heating during winter, and better quality of cooling during summer.
- Insulation assists on avoiding the formation of mould growth, black spots and whitcomb in houses by preventing condensation.
- Insulation raises the life standard by balancing the temperature of the building. Thus, it provides a snuggy and heathy environment in our life time ritual.
- Insulation plays crucial role in country's economy by decreasing energy dependency on other countries.

LCA Information

Functional Unit

1 R (m²K/W) ODE R-Flex PRM Rubber Foam Sheet
1 R (m²K/W) ODE R-Flex PRM Rubber Foam Pipe

Time Representativeness

2020

Database(s) and LCA Software Used

Ecoinvent 3.6, SimaPro 9.1

X	A1	Raw Material Supply	Product Stage
X	A2	Transport	
X	A3	Manufacturing	
X	A4	Transport	Construction Process Stage
X	A5	Construction Installation	
ND	B1	Use	Use Stage
ND	B2	Maintenance	
ND	B3	Repair	
ND	B4	Replacement	
ND	B5	Refurbishment	
ND	B6	Operational Energy Use	
ND	B7	Operational Water Use	
X	C1	Deconstruction, demolition	End of Life Stage
X	C2	Transport	
X	C3	Waste Processing	
X	C4	Disposal	
X	D	Future reuse, recycling or energy recovery potentials	Benefits and Loads

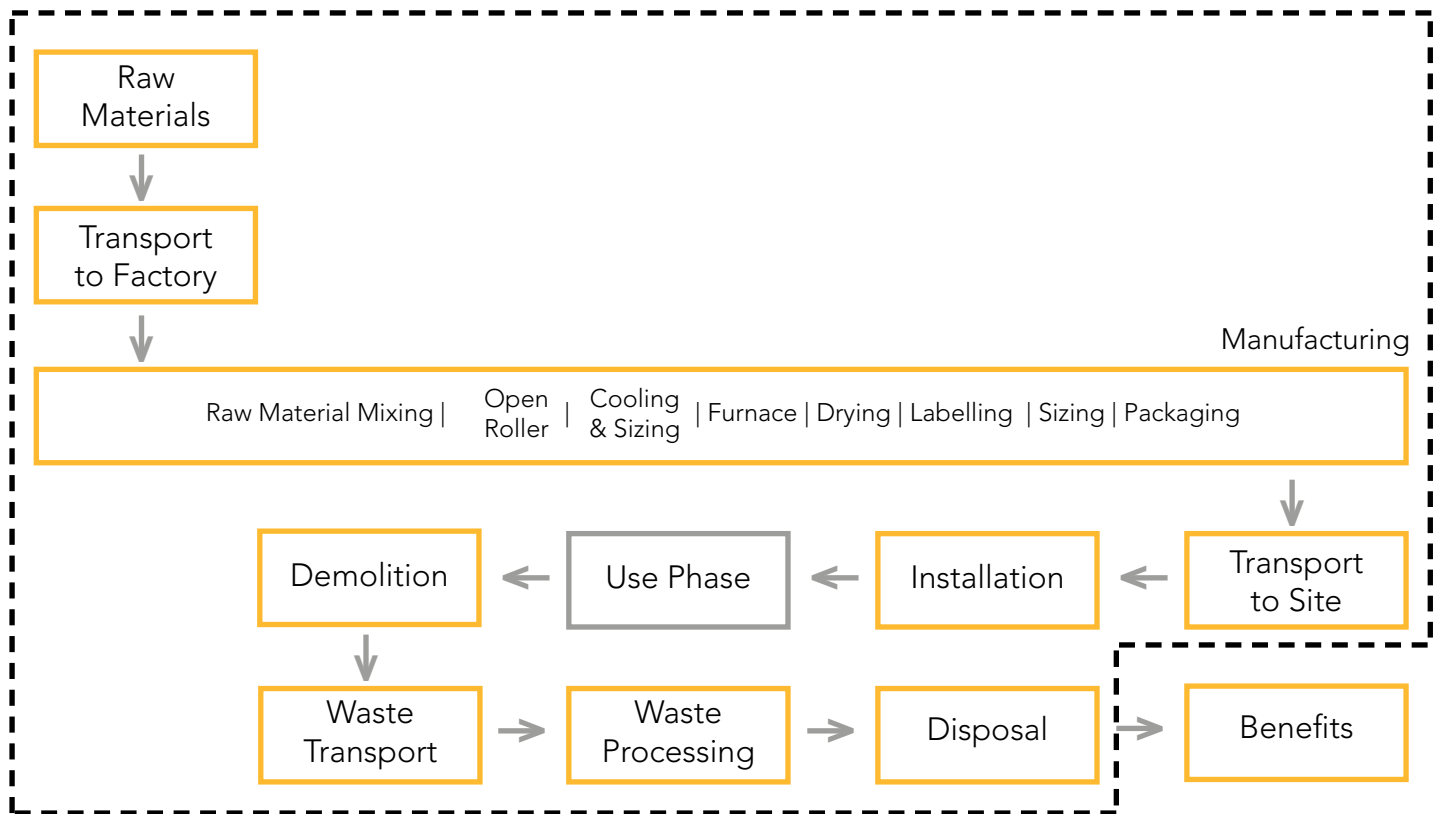
X = Included in LCA, ND = Not Declared

The EPD evaluates the environmental impacts of 1 m²K/W of ODE R-FLEX PRM products and during the modeling, all values are taken into account for this unit.

The inventory for the LCA study is based on the 2020 production figures for ODE R-FLEX PRM by ODE.

The system boundaries in tabular form for all modules are shown in the table left. This EPD's system boundary is cradle to grave. The system boundary covers A1 - A3 Product Stages, A4-A5 Construction Process Stage and C1-C4 End of Life Stage.

System Boundary



A1: Raw Material Supply

ODE R-FLEX PRM products production starts with raw materials, mainly locally sourced but some transported from other parts of the world. Environmental impacts during the production of all raw materials are reflected in this EPD.

A2: Transport to Factory

Transport is relevant for delivery of raw materials to the plant and internal transport within the manufacturing plant for each product.

A3 : Manufacturing

The components are combined in a large mixer and the mixture is then put through extruding equipment to form a particular profile or shape, typically either a round tube or a flat sheet. The profile is heated in an oven to a specific temperature, a process that causes

the chemical foaming agent to change from a solid to a gas. When this occurs, thousands of tiny air pockets (cells)—all of which are connected—form. Electricity and natural gas consumed within the packaging process is also considered in manufacturing stages.

A4 : Transport to Site

Manufactured products are sent to customers in different parts of the world. 200 km of road transport and 2000 km (1243 miles) of sea transport are assumed for transportation to clients or to the construction site.

A5 : Installation

R-FLEX products are applied to the surface with glue materials. For installation of R-FLEX products, 100g/m² glue usage is assumed.

C1 : Demolition

It is assumed that there is no energy use during uninstalation process. This stage is usually done by manpower.

C2 : Waste Transport

Average distance from demolition site to final destination is assumed as 100 km.

C3 : Waste Processing

There is no need for any waste process.

C4 : Disposal

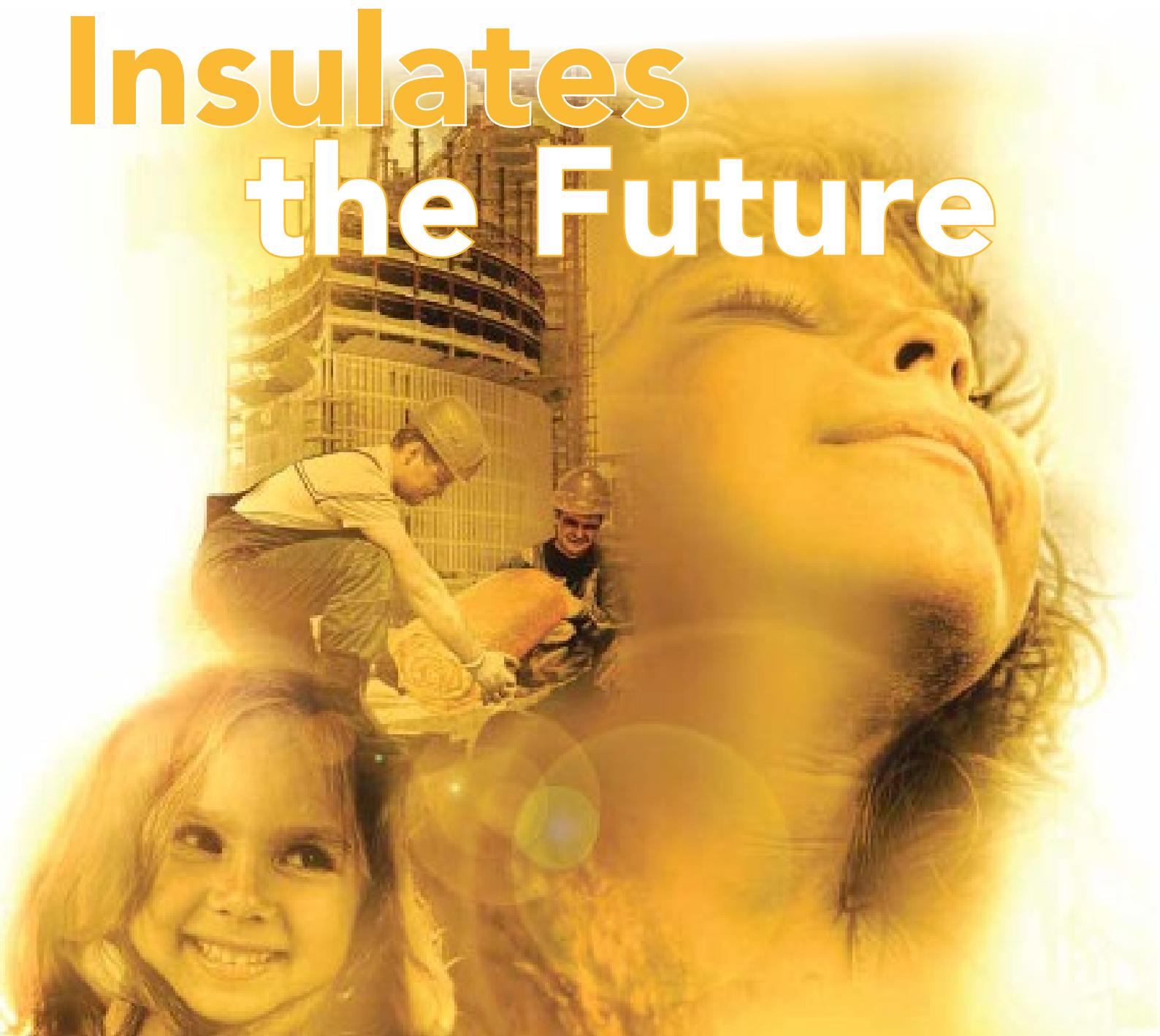
For R-FLEX products, relevant disposal

scenarios are modelled by taking into consideration the fate of the construction and packaging wastes. All construction products disposed into a landfill, which is modelled as such in this LCA. Packaging waste is assumed to end up at packaging recycling.

D : Benefits & Loads

There is no potential benefit as the products go completely to the landfill at the end of life. Only the benefit from packaging recycling is taken into account in this LCA model.

Insulates the Future



More Information

Allocations

There are no co-products in the production of ODE. Hence, there is no need for co-product allocation. Transport is allocated according to tonnages for almost all raw materials bought by ODE. For the manufacturing of product, no allocation for energy consumption or water consumption was made as the product specific data was available.

Water consumption, energy consumption and raw material transportation were weighted according to 2020 production figures.

In addition, hazardous and non-hazardous waste amounts were also allocated from the 2020 total waste generation.

Cut-Off Criteria

1% cut-off rule is applied to raw materials less than 1% in the composition but making sure their total is below this threshold.

REACH Regulation

No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1 % (wt/wt).

LCA Modelling, Calculation and Data Quality

The results of the LCA with the indicators as per EPD requirement are given in the LCA result tables. All energy calculations were obtained using Cumulative Energy Demand (LHV) methodology, while fresh water use is calculated with selected inventory flows in SimaPro according to the PCR.

The SimaPro 9.1 LCA software and the Ecoinvent 3.6 LCA database were used to calculate the environmental impacts. Ecoinvent database were used as generic background data source.

The regional energy datasets were used for all energy calculations.

Geographical Scope

The geographical scope of this EPD is global.

Comperability

A comparison or an evaluation of EPD data is only possible where EN 15804 has been followed, and the same building context and product-specific characteristics of performance are taken into account and the same stages have been included in the system boundary. According to EN 15804, EPD of construction products may not be comperable if they do not comply with the standards.



LCA

Results

Environmental Impacts for 1 m² KW ODE R-FLEX PRM Rubber Foam Sheet Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
GWP - Fossil	kg CO ₂ eq	3.85	0.066	0.507	0	0.018	0	0.063	-0.268
GWP - Biogenic	kg CO ₂ eq	-0.015	11.6E-6	290E-6	0	7.03E-6	0	945E-3	3.79E-3
GWP - Luluc	kg CO ₂ eq	0.005	30.1E-6	362E-6	0	6.57E-6	0	19.0E-6	-577E-6
GWP - Total	kg CO ₂ eq	3.84	0.066	0.508	0	0.018	0	1.01	-0.265
ODP	kg CFC-11 eq	1.12E-6	13.9E-9	76.3E-9	0	3.97E-9	0	3.80E-9	-15.4E-9
AP	mol H ⁺ eq	0.025	0.001	0.002	0	76.0E-6	0	189E-6	-1.25E-3
EP - Freshwater	kg P eq	0.002	4.62E-6	174E-6	0	1.54E-6	0	17.3E-6	-93.1E-6
*EP - Freshwater	kg PO ₄ eq	0.005	14.1E-6	0.001	0	4.70E-6	0	52.9E-6	-285E-6
EP - Marine	kg N eq	0.011	215E-6	416E-6	0	22.4E-6	0	1.88E-3	-306E-6
EP - Terrestrial	mol N eq	0.048	0.002	0.004	0	244E-6	0	515E-6	-2.98E-3
POCP	kg NMVOC	0.013	0.001	0.002	0	74.4E-6	0	370E-6	-1.06E-3
ADPE	kg Sb eq	245E-6	1.35E-6	8.71E-6	0	481E-9	0	157E-9	-2.80E-6
ADPF	MJ	82.0	0.928	9.58	0	0.270	0	0.359	-6.58
WDP	m³ depriv.	4.02	0.003	0.247	0	0.001	0	0.012	-0.179
PM	disease inc.	241E-9	3.77E-9	19.0E-9	0	1.26E-9	0	2.22E-9	-12.7E-9
IR	kBq U-235 eq	0.496	0.004	0.040	0	0.001	0	0.002	-0.027
ETP - FW	CTUe	746	0.757	23.3	0	0.237	0	5.40	-11.8
HTTP - C	CTUh	3.50E-9	26.5E-12	884E-12	0	6.11E-12	0	33.7E-12	-96.4E-12
HTTP - NC	CTUh	95.8E-9	728E-12	7.19E-9	0	239E-12	0	1.68E-9	-2.70E-9
SQP	Pt	27.0	0.490	1.36	0	0.182	0	0.643	-3.93
Acronyms	GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-FW: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use related impacts, soil quality.								
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A2-A3: Sum of A1, A2 and A3, A4:Transport to Site, A5: Installation, C1: Demolition, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads.								

**This indicator has been calculated as "kg P eq" as required in the characterization model. (EUTREND model, Struijs et al, 2009b, as implemented in ReCiPe; <http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml>)*

Resource Use for 1 m² K/W ODE R-FLEX PRM Rubber Foam Sheet Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	6.85	0.009	0.422	0	0.003	0	0.016	-0.880
PERM	MJ	0.000	0.000	0	0	0	0	0.000	0
PERT	MJ	6.85	0.009	0.422	0	0.003	0	0.016	-0.880
PENRE	MJ	82.0	928E-3	9.58E+0	0	270E-3	0	359E-3	-6.58E+0
PENRM	MJ	0	0	0	0	0	0	0	0
PENRT	MJ	82.0	928E-3	9.58E+0	0	270E-3	0	359E-3	-6.58E+0
SM	kg	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m³	0.028	140E-6	2.99E-3	0	46.6E-6	0	330E-6	-2.84E-3
Waste & Output Flows for 1 m² K/W ODE R-FLEX PRM Rubber Foam Sheet Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	0.018	0	0	0	0	0	0	0
NHWD	kg	0.048	0	0	0	0	0	0	0
RWD	MJ	0	0	0	0	0	0	0	0
CRU	MJ	0	0	0	0	0	0	0	0
MFR	MJ	0	0	0	0	0	0	0	0
MER	MJ	0	0	0	0	0	0	0	0
EE (Electrical)	kg	0	0	0	0	0	0	0	0
EE (Thermal)	MJ	0	0	0	0	0	0	0	0
Acronyms	PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water, HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy, Thermal.								
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A2-A3: Sum of A1, A2 and A3, A4: Transport to Site, A5: Installation, C1: Demolition, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads.								

Environmental Impacts for 1 m² K/W ODE R-FLEX PRM Rubber Foam Pipe Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
GWP - Fossil	kg CO ₂ eq	4.42	0.075	0.507	0	0.021	0	0.073	-0.308
GWP - Biogenic	kg CO ₂ eq	-0.018	13.3E-6	290E-6	0	8.07E-6	0	1.08	0.004
GWP - Luluc	kg CO ₂ eq	0.006	34.6E-6	362E-6	0	7.54E-6	0	21.8E-6	-0.001
GWP - Total	kg CO ₂ eq	4.41	0.075	0.508	0	0.021	0	1.16	-0.304
ODP	kg CFC-11 eq	1.29E-6	16.0E-9	76.3E-9	0	4.55E-9	0	4.36E-9	-17.7E-9
AP	mol H ⁺ eq	0.028	0.001	0.002	0	87.2E-6	0	217E-6	-0.001
EP - Freshwater	kg P eq	0.002	5.30E-6	174E-6	0	1.76E-6	0	19.8E-6	-107E-6
*EP - Freshwater	kg PO ₄ eq	0.005	16.2E-6	0.001	0	5.39E-6	0	60.7E-6	-327E-6
EP - Marine	kg N eq	0.013	246E-6	416E-6	0	25.6E-6	0	0.002	-351E-6
EP - Terrestrial	mol N eq	0.056	0.003	0.004	0	280E-6	0	0.001	-0.003
POCP	kg NMVOC	0.015	0.001	0.002	0	85.4E-6	0	425E-6	-0.001
ADPE	kg Sb eq	281E-6	1.55E-6	8.71E-6	0	552E-9	0	180E-9	-3.21E-6
ADPF	MJ	94.1	1.06	9.58	0	0.309	0	0.412	-7.55
WDP	m³ depriv.	4.61	0.003	0.247	0	0.001	0	0.014	-0.205
PM	disease inc.	276E-9	4.32E-9	19.0E-9	0	1.45E-9	0	2.55E-9	-14.5E-9
IR	kBq U-235 eq	0.569	0.005	0.040	0	0.001	0	0.003	-0.030
ETP - FW	CTUe	856	0.868	23.3	0	0.272	0	6.20	-13.6
HTTP - C	CTUh	4.02E-9	30.4E-12	884E-12	0	7.01E-12	0	38.6E-12	-111E-12
HTTP - NC	CTUh	51.1E-9	835E-12	7.19E-9	0	274E-12	0	1.93E-9	-3.09E-9
SQP	Pt	30.9	0.562	1.36	0	0.209	0	0.737	-4.51
Acronyms	GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-FW: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use related impacts, soil quality.								
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Resource Use for 1 m²KW ODE R-FLEX PRM Rubber Foam Pipe Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	7.86	0.011	0.422	0	0.003	0	0.018	-1.010
PERM	MJ	0.000	0.0	0	0	0	0	0.000	0
PERT	MJ	7.86	0.011	0.422	0	0.003	0	0.018	-1.010
PENRE	MJ	94.0	1.06E+0	9.58E+0	0	309E-3	0	412E-3	-7.55E+0
PENRM	MJ	0	0	0	0	0	0	0	0
PENRT	MJ	94.0	1.06E+0	9.58E+0	0	309E-3	0	412E-3	-7.55E+0
SM	kg	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m³	0.032	161E-6	2.99E-3	0	53.4E-6	0	378E-6	-3.25E-3
Waste & Output Flows for 1 m²KW ODE R-FLEX PRM Rubber Foam Pipe Insulation Materials									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	0.021	0	0	0	0	0	0	0
NHWD	kg	0.056	0	0	0	0	0	0	0
RWD	MJ	0	0	0	0	0	0	0	0
CRU	MJ	0	0	0	0	0	0	0	0
MFR	MJ	0	0	0	0	0	0	0	0
MER	MJ	0	0	0	0	0	0	0	0
EE (Electrical)	kg	0	0	0	0	0	0	0	0
EE (Thermal)	MJ	0	0	0	0	0	0	0	0
Acronyms	PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water, HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy, Thermal.								
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A2-A3: Sum of A1, A2 and A3, A4: Transport to Site, A5: Installation, C1: Demolition, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads.								

References

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/ISO 14001/ Environment Management System- Requirements

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/ISO 14020:2000/ Environmental labels and declarations — General principles

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/ISO 14040-44/ ISO 14040:2006-10, Environmental management - Life cycle assessment -Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)

/ISO 27001/ ISO 27001-2013 Information Security Management System - Requirements

/ISO 45001/ Health and Safety Management System - Requirements

/ISO 50001/ Energy Management Certificate - Requirements

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/Ecoinvent/ Ecoinvent Centre, www.ecoinvent.org

/SimaPro/ SimaPro LCA Package, Pré Consultants, the Netherlands, www.pre-sustainability.com

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