

Environmental Product Declaration for asphalt mixtures from Gävle asphalt plant



According to EN 15804:2012+A2:2019/AC:2021, ISO 14025, ISO 14040 and ISO 14044

Programme operator: EPD International AB

EPD owner: NCC Industry Nordic AB

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The asphalt mixtures declared are:

- ABT 11 160/220 Hand
- ABT 11 160/220
- ABT 11 160/220 LTA
- ABT 11 100/150
- ABT 11 100/150 LTA
- ABT 11 70/100
- ABT 11 70/100 LTA
- ABS 11 70/100 An7
- ABS 11 70/100 An7 LTA
- ABT 16 70/100
- ABT 16 70/100 LTA
- ABT 16 160/220
- ABT 16 160/220 LTA
- ABT 16 70/100 An7
- ABT 16 70/100 An7 LTA
- ABS 16 70/100 An7 LTA
- AG 16 70/100
- AG 16 70/100 LTA
- AG 16 160/220
- AG 16 160/220 LTA
- ABB 22 70/100
- ABB 22 70/100 LTA
- AG 22 70/100
- AG 22 70/100 LTA
- AG 22 160/220
- AG 22 160/220 LTA
- ÅAHV MJOG V1500

EPD INFORMATION

Declared unit: 1000 kg product

PCR: Product Category Rules PCR 2019:14 Construction products, version 1.11 of 2021-02-05

Programme: The International EPD® System,
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PRODUCT INFORMATION

1. General product information

The asphalt mixtures declared are manufactured at the asphalt plant in Gävle, by NCC Industry, Division Asphalt in Sweden.

Asphalt plants manufacture asphalt mixtures for paving purposes. The asphalt mixtures that can be produced at the declared plant are hot mix asphalt (HMA), warm mix asphalt (WMA), soft bitumen asphalt (SA) and polymer modified asphalt (PMB).

The main components in asphalt mixtures are mineral rock aggregates and bitumen. Other materials are added, and the content varies depending on the asphalt

type. These include for instance amines, hydraulic adhesives and fibre and they normally constitute less than 0.5 weight-% of the product. In addition, Recycled Asphalt Pavement (RAP) is usually added to the asphalt mixture, replacing virgin aggregates and virgin bitumen. The content declaration of the asphalt mixtures declared is shown in the section Content declaration including packaging, Table 4.

The temperature class and the share of RAP in the asphalt mixtures are given in Table 1: no RAP, the actual annual mean share and the maximum possible share.

Table 1: Temperature class and three different shares of Recycled Asphalt Pavement (RAP) in the asphalt mixtures declared.

#	Asphalt mixture	Temperature class	Share of RAP (no RAP) in weight-%	Share of RAP (actual annual mean) in weight-%	Share of RAP (maximum) in weight-%
1	ABT 11 160/220 Hand	HMA	0	18	30
2	ABT 11 160/220	HMA	0	33	50
3	ABT 11 160/220 LTA	WMA	0	33	50
4	ABT 11 100/150	HMA	0	32	50
5	ABT 11 100/150 LTA	WMA	0	36	50
6	ABT 11 70/100	HMA	0	33	50
7	ABT 11 70/100 LTA	WMA	0	20	50
8	ABS 11 70/100 An7	HMA	0	20	25
9	ABS 11 70/100 An7 LTA	WMA	0	20	25
10	ABT 16 70/100	HMA	0	33	50
11	ABT 16 70/100 LTA	WMA	0	34	50
12	ABT 16 160/220	HMA	0	32	50
13	ABT 16 160/220 LTA	WMA	0	33	50
14	ABT 16 70/100 An7	HMA	0	20	30
15	ABT 16 70/100 An7 LTA	WMA	0	20	30
16	ABS 16 70/100 An7	HMA	0	20	25
17	ABS 16 70/100 An7 LTA	WMA	0	20	25
18	AG 16 70/100	HMA	0	38	50
19	AG 16 70/100 LTA	WMA	0	25	50
20	AG 16 160/220	HMA	0	37	50
21	AG 16 160/220 LTA	WMA	0	39	50
22	ABB 22 70/100	HMA	0	25	40
23	ABB 22 70/100 LTA	WMA	0	25	40
24	AG 22 70/100	HMA	0	34	50
25	AG 22 70/100 LTA	WMA	0	33	50
26	AG 22 160/220	HMA	0	39	50
27	AG 22 160/220 LTA	WMA	0	37	50
28	ÅAHV MJO G V1500	SA	0	50	50

At the asphalt plant, the manufacture of a typical asphalt mixture is managed from the on-site control room where adjustments are made to individual raw

materials. A schematic illustration of an asphalt plant is shown in Figure 1.

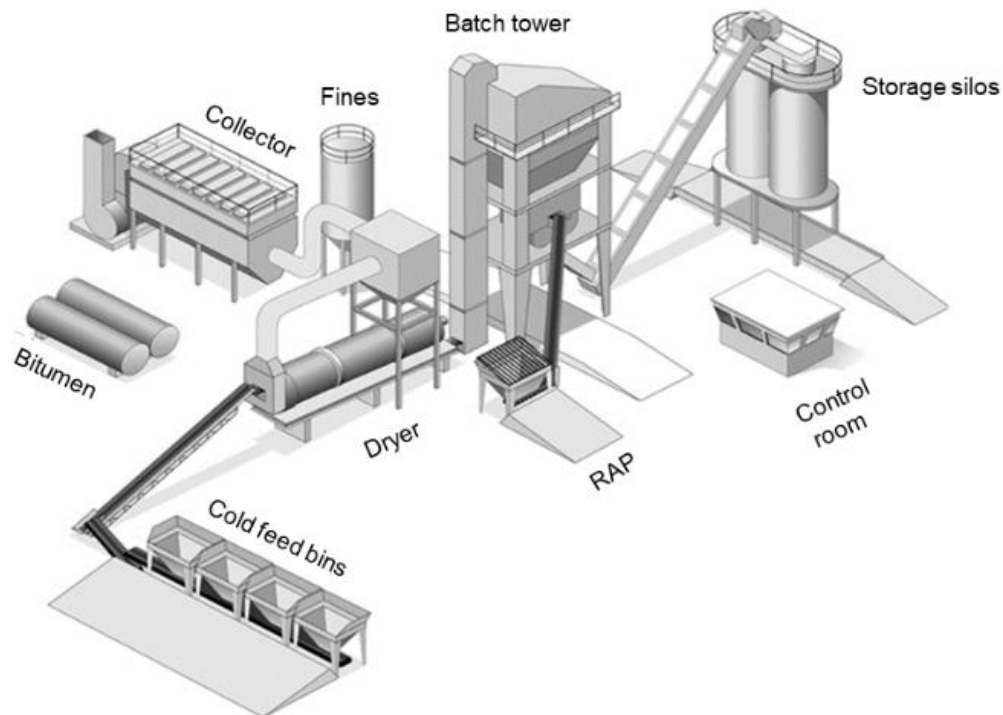


Figure 1: Schematic illustration of an asphalt plant.

Aggregates, which are obtained either from the quarry on-site or purchased from external suppliers, are stored in stockpiles of different fractions (e.g. 0/4, 4/8 and 8/11 etc). The aggregates in an individual stockpile are hauled to a cold feed bin of the asphalt plant before transported further, together with the other aggregate fractions of a given recipe, by a conveyor belt running below the bins. The mixed aggregates enter a rotating dryer drum, where the material is dried and heated to desired temperature. The heated material continues to an elevator and is further transported up to the batch tower.

The next step comprises screening using a hot screen where the heated aggregates are separated according to

grain size and put into a weigh hopper. The material is mixed with bitumen, filler, fibres and other additives, such as adhesive agents (amines or cement), in the mixing chamber. When a homogeneous asphalt mixture is obtained it is transferred with a skip hoist to an insulated storage silo before being retrieved by a truck.

A schematic illustration of the production process of asphalt in general is presented in Figure 2. The dashed lines illustrate the six different methods of adding RAP to an asphalt mixture. The Gävle asphalt plant uses the methods “recycling ring” and “direct to mixer”.

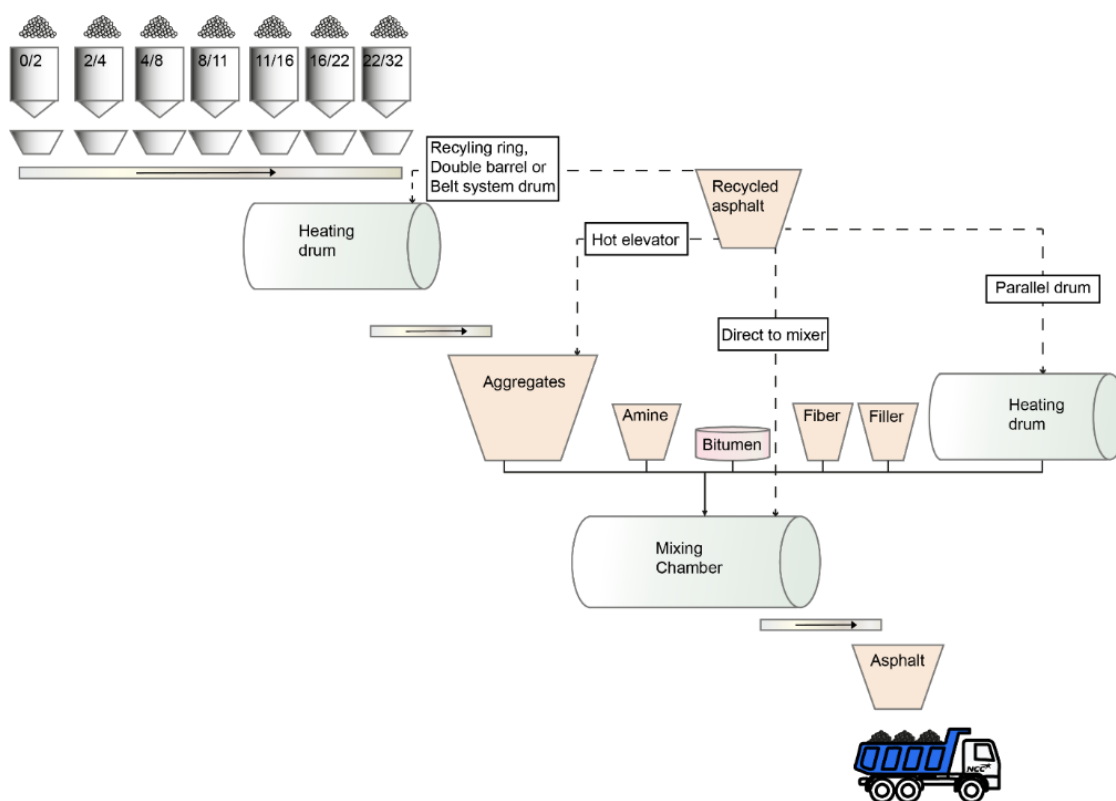


Figure 2: Illustration of the general production process of asphalt.

It is important to treat emissions (i.e. polycyclic aromatic hydrocarbons, PAHs) generated in the dryer drum. Such emissions largely depend on production temperature, fuel type, amount and type of technique used for adding RAP. Depending on technique used, PAHs created at the drying drum or at the top of the batch tower are transported for filtering at the collector.

Warm Mix Asphalt is a production method used by NCC for manufacturing of any type of asphalt but at a lower temperature compared to conventionally produced asphalt mixtures. To obtain the temperature reduction a foaming technique is used. Water is injected into the bitumen, which expands and forms a foam of bitumen in a foaming chamber. The bitumen is mechanically foamed inside the chamber where the binder increases

roughly 20 times in volume before it is mixed with the heated aggregates and the recycled asphalt. The procedure reduces the binder viscosity and the compatibility of the asphalt mixture thus allowing it to be laid at typically 30°C lower temperature than conventionally produced asphalt. All other raw materials are added following the same principle as described for conventional asphalt production.

The products declared are classified as the United Nations Central Product Classification (UN CPC) code 15330. The products declared follow the technical standards SS-EN 13108-1, SS-EN 13108-3, SS-EN 13108-5 and SS-EN 13108-7.

The geographical location of the Gävle asphalt plant is shown in Figure 3.



Figure 3: Map and picture showing the geographical location of the declared plant.

2. Declared unit

The declared unit is 1 tonne (1000 kg) of asphalt mixture.

3. System boundary

The system boundaries cover aspects such as temporal and geographical. The setting of system boundaries follows two principles according to EN 15804: (1) The “modularity principle” and (2) the “polluter pays principle”.

This is a “cradle to gate with modules C1–C4 and module D” EPD and is based on an LCA model described in the background report and in the related annex (see reference list). The declared modules are A1–A3, C, D, see Figure 4. The product system under study is presented in Figure 5. Figure 5 is modified and originates from the PCR 2018:04 Asphalt Mixtures, version 1.03 of 2019-09-06. The figure has been slightly adjusted to be in line with EN 15804.

	Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundary
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	SE/EU	SE/EU	SE	-	-	-	-	-	-	-	-	-	SE	SE	SE	SE	SE
Specific data	>90%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	Not relevant			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	Not relevant			-	-	-	-	-	-	-	-	-	-	-	-	-	-

Figure 4: Modules of the life cycle in the EPD, including geography, share of specific data (in GWP-GHG indicator) and data variation.

Data that represent the current situation of the production process at the plant are used. All input data used in the LCA model (e.g. raw materials and production data) that NCC Industry has influence over are plant-specific data for the production year 2020. The geographical scope, i.e. location(s) of use and end-of-life performance, is Sweden.

The environmental impact from infrastructure, construction, production equipment, and tools that are not directly consumed in the production process are not accounted for in the Life Cycle Inventory (LCI). Personnel-related impacts, such as transportation to and from work, are neither accounted for in the LCI.

Declaration of the RSL is only possible if B1-B5 are included, i.e. RSL is not assessed.

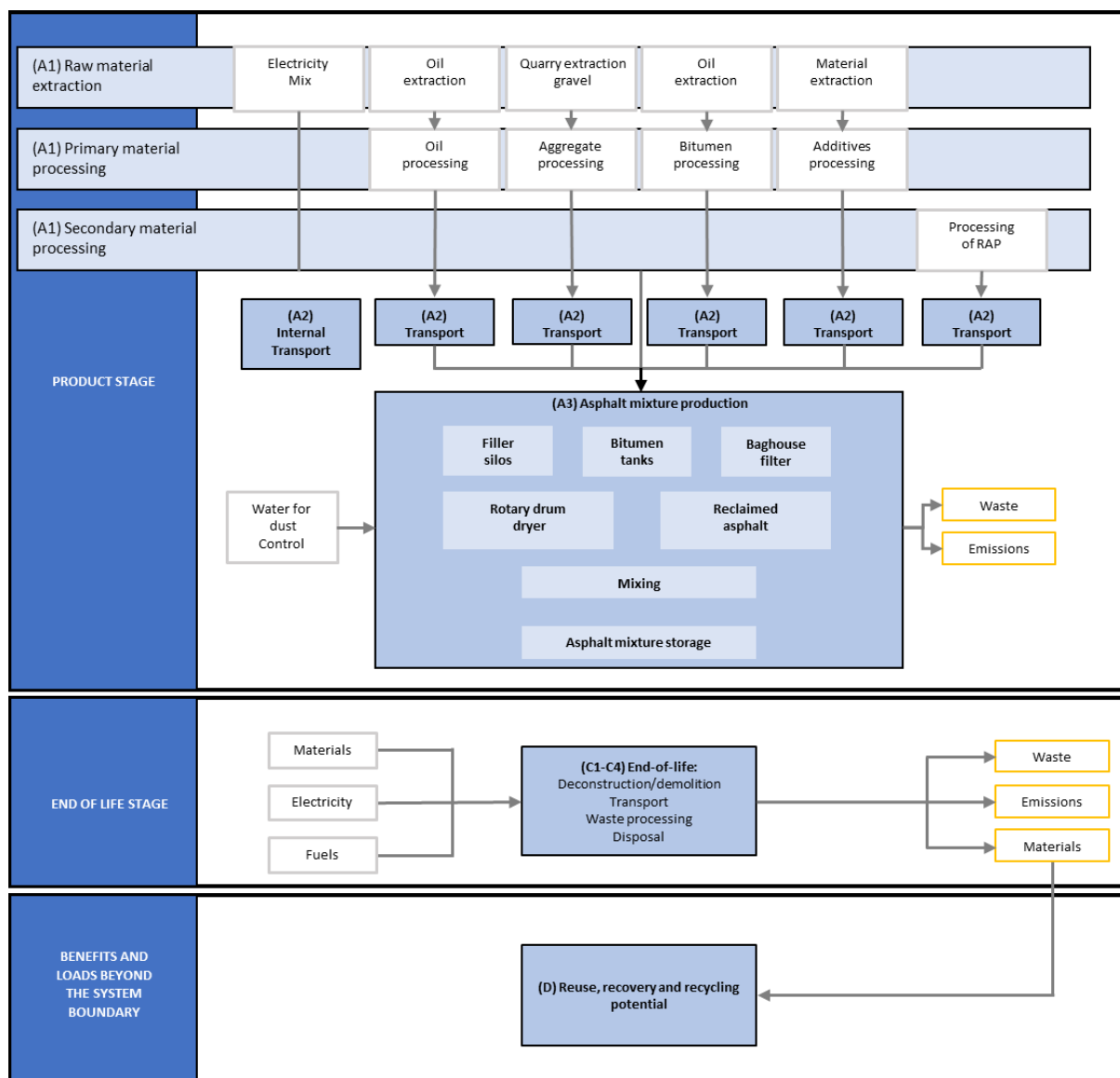


Figure 5: System boundaries for the studied product system.

4. Assumptions and approximations

It is possible to vary the share of RAP in the asphalt mixtures. Results are presented for asphalt mixtures containing the mean share. The mean share is the actual annual average RAP share in the asphalt mixtures at the plant. In addition, the result for no RAP content and the maximum possible share of RAP are presented for the impact category *Climate change - total*. The maximum is the highest possible RAP share for the given product at the plant. By doing so, the improvement potential is shown which can drive the development to demand asphalts mixtures with a higher share of RAP.

The content of aggregate and bitumen in RAP is assumed to 95.8% aggregates and 4.2% bitumen or 94% aggregates and 6% bitumen on average, depending on technical preferences of the asphalt mixtures.

The RAP replacing virgin aggregates is assumed to have the same fraction sizes (0/2, 2/4 etc) as the fractions of virgin aggregates in the asphalt mixtures. This is a conservative assumption since RAP is normally replacing small size-fractions of aggregates which have a higher environmental impact than larger fractions.

PAHs emitted to air during production are approximately 40 mg per tonne asphalt produced. This is based on that bitumen heated to about 150°C emits PAHs less than 10 mg/kg*h heated (The German BITUMEN Forum 2016). The hot bitumen is contained in a closed system so no direct emission to air occurs at the asphalt plant, except when the asphalt is transported in contact with outside air. According to measurements and expertise judgments on-site, the time when the asphalt mixture is exposed to air is about five minutes. This time frame is a very conservative estimate. This means that the total direct PAH emissions to air during production are on average 40 mg/tonne asphalt produced.

5. Allocation

The asphalt manufacturing process does not produce any co-products.

During normal production in an asphalt plant, steady-state in terms of mass flow or temperatures rarely exists. Instead there are numerous transients with varying extensions and time delays. In addition, there are ad-hoc adjustments within a specific asphalt mixture because of e.g. weather and transport distance. Therefore, the heat required for specific asphalt mixtures cannot simply be inferred from statistical production data. Instead, allocation between mixtures are based on yearly sums of produced amounts of asphalts and used energy, which is subsequently allocated to mixtures according to a thermodynamic model of asphalt heating described in Ekblad and Lundström (2013). The allocation model is described in the background documentation to this EPD.

Concerning the manufacture of various mixtures, four temperature classes are defined with respect to their annual average production temperature as summarized in Table 2. The average temperature for each class is based on local experience and requirements in standards. Production temperatures can vary slightly between plants.

Table 2: Temperature classes and corresponding average production temperatures.

Temperature class	Annual average production temperature [°C]
Polymer modified (PMB)	180
Conventional hot mix asphalt (HMA)	155
Reduced temperature, warm mix asphalt (WMA)	130
Soft asphalt (SA)	100

6. Cut-offs

The cut-off criteria are 1% of the renewable and non-renewable primary energy usage and 1% of the total mass input of the manufacture process (according to the EN 15804 standard).

In the assessment, all available data from the production process are considered, i.e. all raw materials used, utilised ancillary materials, and energy consumption using the best available LCI GaBi datasets.

The following cut-offs have been made:

- The packaging for the input materials used in the production process are negligible.
- Lubricants used in the asphalt plant production are negligible.

7. Software and database

The LCA software GaBi Professional and its integrated database from Sphera has been used in the LCA modelling. See the list of references.

8. Electricity in manufacturing

If the electricity in module A3 accounts for more than 30% of the total energy in stage A1 to A3, the energy sources behind the electricity grid in module A3 shall be documented, including the LCA data of grams CO₂ eq./kWh. The information is given in Table 3.

Table 3: Electricity in manufacturing (A3).

Energy source	LCA data (g CO ₂ eq./kWh)
Hydropower	14.3

9. Data quality

The primary data collected by the manufacturer are based on the required materials and energy to manufacture the product. The data of the raw materials are collected per declared unit. All necessary life cycle

inventories for the basic materials are available in the GaBi database or via EPDs. No generic selected datasets (secondary data) used are older than ten years. No specific data collected is older than five years and represent a period of about one year. The representativeness, completeness, reliability and consistency are judged as good.

10. About NCC

NCC is one of the leading construction and property development companies in the Nordic region, with sales of 5.4 billion Euro and approximately 14 500 employees in 2020. With the Nordic region as its home market, NCC is active throughout the value chain – developing commercial properties and constructing housing, offices, industrial facilities and public buildings, roads, civil engineering structures and other types of infrastructure. NCC also offers input materials used in construction and accounts for paving and road services.

NCC's vision is to renew our industry and provide superior sustainable solutions. NCC aims to be the leading society builder of sustainable environments and will proactively develop new businesses in line with this.

NCC works to reduce both our own and our customers' environmental impact and continues to further refine our offerings with additional products and solutions for sustainability. In terms of the environment, this entails that NCC, at every step of the supply chain, is to offer resource and energy-efficient products and solutions to help our customers reduce their environmental impact and to operate more sustainably.

NCC's sustainability work is based on a holistic approach with all three dimensions of sustainability – social, environmental and economical. In NCC's sustainability framework, our focus areas with regards to sustainability are defined; Climate and Energy, Materials & Waste, Social Inclusion, Health & Safety, Compliance and Portfolio Performance. Our sustainability strategy includes the aim of being both a leader and a pioneer in these areas.

NCC reports on its sustainability progress each year and the report has been included in NCC's Annual Report since 2010. NCC applies Global Reporting Initiative (GRI) Standards, the voluntary guidelines of the GRI for the reporting of sustainability information. In addition to GRI, NCC also reports the Group's emission of greenhouse gases to the CDP each year. NCC is a member in BSCI (Business Social Compliance Initiative), which is the broadest business-driven platform for the improvement of social compliance in the global supply chain and has been a member of the UN Global Compact since 2010. The UN Global Compact is a strategic policy initiative for businesses that are committed to aligning their operations and strategies with 10 defined and universally accepted principles in the areas of human rights, labour, environment and anti-corruption.

Also visit: <https://www.ncc.com/sustainability>

11. EPD owner

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CONTENT DECLARATION INCLUDING PACKAGING

The products do not contain any substances of very high concern (SVHC) according to REACH. Table 4 presents the content of all asphalt mixtures as ranges since it is at corporate secrecy and varies depending of the mixture. This refers to the actual annual mean share of RAP. The mass of biogenic carbon in the products is less than 5%. The packaging material is negligible.

Table 4: Content declaration of the asphalt mixtures declared (ranges for declared products).

Product component	Weight, kg	Post-consumer material, weight-%	Renewable material weight-%
Recycled Asphalt Pavement (RAP)	180 – 500 (see Table 1)	18 – 50	0
Aggregates 0/4	39 – 437	*	0
Aggregates 4/8	0 – 153	*	0
Aggregates 8/11	0 – 169	*	0
Aggregates 11/16	0 – 251	*	0
Aggregates 16/22	0 – 299	*	0
Quality aggregates 4/8	0 – 110	*	0
Quality aggregates 8/11	0 – 474	*	0
Quality aggregates 11/16	0 – 457	*	0
Quality aggregates 16/22	0 – 174	*	0
Bitumen, virgin	8 – 46	0	0
Fibre	<10	0	90
Hydraulic adhesion	0 – 10	0	0
Baghouse fines	3 – 56	0.3 – 5.6 **	0
Liquid adhesion (Amine)	< 1	0	0
Packaging material	Weight, kg	Weight-% (versus the product)	
Negligible for all product components	Negligible	Negligible	

*Data is not available, probably 0.

**Could be either pre- or post-consumer material.

ENVIRONMENTAL PERFORMANCE

The environmental performance results are presented for asphalt mixtures containing the actual annual mean share of RAP.

The results of the life cycle assessment based on the declared unit for asphalt mixtures containing the actual annual mean share of RAP are presented in Table 5 to 8 (core environmental indicators), Table 9 to 12 (resource use) and Table 13 and 16 (waste categories and output flows).

In addition, the result for *Climate change – total* is presented for asphalt mixtures containing no RAP and the potential maximum share of RAP. This is presented in Table 19 to 22.

Table 5: Results of the LCA (modules A1-A3) – Core environmental indicators per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Core environmental indicators			1	2	3	4	5	6	7	8	9	10	11	12	13	14
			ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA	ABT 16 70/100 An7
Impact category	Unit		A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Climate change	Total	kg CO ₂ eq.	16	14	13	14	13	15	17	18	18	14	14	13	13	15
	Fossil* **	kg CO ₂ eq.	16*	14*	13*	14*	13*	15*	17*	18*	18*	14*	14*	13*	13*	15*
	Biogenic***	kg CO ₂ eq.	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Land use and land use change	kg CO ₂ eq.	0.046	0.047	0.043	0.047	0.044	0.047	0.043	0.070	0.066	0.047	0.044	0.047	0.043	0.059
	GWP-GHG	kg CO ₂ eq.	16	14	13	14	13	15	17	18	18	14	14	13	13	15
Ozone depletion	kg CFC 11 eq.		2.4E-11	2.1E-11	2.1E-11	2.1E-11	2.0E-11	2.1E-11	2.4E-11	1.8E-11	1.8E-11	2.1E-11	2.1E-11	2.1E-11	2.1E-11	2.2E-11
Acidification	mol H+ eq.		0.15	0.13	0.12	0.13	0.12	0.14	0.15	0.17	0.16	0.13	0.13	0.12	0.12	0.14
Eutrophication aquatic freshwater	kg P eq.		3.3E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.4E-04	3.1E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.3E-04
Eutrophication aquatic marine	kg N eq.		0.045	0.039	0.038	0.040	0.038	0.041	0.045	0.051	0.050	0.040	0.039	0.039	0.038	0.045
Eutrophication terrestrial	mol N eq.		0.46	0.39	0.38	0.41	0.38	0.41	0.46	0.53	0.52	0.40	0.39	0.39	0.38	0.45
Photochemical ozone formation	kg NMVOC eq.		0.14	0.11	0.11	0.12	0.11	0.12	0.14	0.15	0.15	0.12	0.12	0.11	0.11	0.13
Depletion of abiotic resources - minerals and metals	kg Sb eq.		2.2E-06	2.2E-06	2.0E-06	2.2E-06	2.0E-06	2.2E-06	2.1E-06	2.4E-06	2.3E-06	2.2E-06	2.0E-06	2.2E-06	2.1E-06	2.3E-06
Depletion of abiotic resources - fossil fuels	MJ. net calorific value		2030	1500	1500	1610	1500	1680	2120	1990	1990	1590	1580	1450	1450	1650
Water use	m ³ world eq. deprived		4.7	4.1	3.9	4.2	3.9	4.2	4.6	4.8	4.6	4.1	4.0	4.0	3.8	4.2

* The default value in the Swedish Transport Administration's tool Klimatkalkyl is 49 kg per tonne asphalt mixture (6.5% bitumen) for A1-A3 (Trafikverket. Klimatkalkyl version 7.0. 2021)

** The default value in Klimatkalkyl is 22 kg per tonne asphalt mixture (called "halvvarm asfalt") for A1-A3 (Trafikverket. Klimatkalkyl version 7.0. 2021)

*** This indicator is set to zero. due to inconsistencies in the dataset used delivered by Sphera. Though. net result over the life cycle is zero since carbon uptake and emission is zero during a life-cycle.

Table 6: Results of the LCA (modules A1-A3) – Core environmental indicators per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Core environmental indicators			15	16	17	18	19	20	21	22	23	24	25	26	27	28
			ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅAHV MJOG V1500
Impact category	Unit		A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Climate change	Total	kg CO ₂ eq.	15	18	17	11	13	10	9.9	13	13	12	11	10	9.9	9.9
	Fossil* **	kg CO ₂ eq.	15*	18*	17*	11*	13*	10*	9.9*	13*	13*	12*	11*	10*	9.8*	9.9**
	Biogenic***	kg CO ₂ eq.	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Land use and land use change	kg CO ₂ eq.	0.056	0.070	0.066	0.047	0.042	0.046	0.043	0.046	0.042	0.046	0.043	0.060	0.056	0.038
	GWP-GHG	kg CO ₂ eq.	15	18	17	11	13	10	9.9	13	13	12	11	10	9.9	9.9
Ozone depletion	kg CFC 11 eq.		2.2E-11	1.8E-11	1.8E-11	2.0E-11	2.4E-11	2.0E-11	2.0E-11	2.4E-11	2.4E-11	2.1E-11	2.1E-11	1.6E-11	1.7E-11	2.6E-07
Acidification	mol H+ eq.		0.14	0.16	0.16	0.10	0.12	0.093	0.088	0.12	0.12	0.11	0.10	0.089	0.086	0.12
Eutrophication aquatic freshwater	kg P eq.		3.0E-04	3.4E-04	3.1E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	3.3E-04	3.0E-04	1.2E-03
Eutrophication aquatic marine	kg N eq.		0.043	0.049	0.048	0.033	0.037	0.032	0.030	0.038	0.037	0.035	0.034	0.033	0.031	0.049
Eutrophication terrestrial	mol N eq.		0.44	0.50	0.49	0.33	0.38	0.31	0.30	0.38	0.37	0.34	0.33	0.32	0.31	0.40
Photochemical ozone formation	kg NMVOC eq.		0.13	0.14	0.14	0.093	0.11	0.087	0.083	0.11	0.11	0.098	0.095	0.087	0.085	0.076
Depletion of abiotic resources - minerals and metals	kg Sb eq.		2.1E-06	2.5E-06	2.3E-06	2.2E-06	2.1E-06	2.2E-06	2.0E-06	2.2E-06	2.1E-06	2.2E-06	2.0E-06	2.2E-06	2.1E-06	9.0E-05
Depletion of abiotic resources - fossil fuels	MJ. net calorific value		1640	1780	1770	963	1450	829	782	1410	1410	1100	1090	576	575	467
Water use	m ³ world eq. deprived		4.0	4.6	4.5	3.5	3.8	3.3	3.1	4.0	3.8	3.6	3.4	3.0	2.8	2.0

* The default value in the Swedish Transport Administration's tool Klimatkalkyl is 49 kg per tonne asphalt mixture (6.5% bitumen) for A1-A3 (Trafikverket. Klimatkalkyl version 7.0. 2021)

** The default value in Klimatkalkyl is 22 kg per tonne asphalt mixture (called "halvvarm asfalt") for A1-A3 (Trafikverket. Klimatkalkyl version 7.0. 2021)

*** This indicator is set to zero. due to inconsistencies in the dataset used delivered by Sphera. Though. net result over the life cycle is zero since carbon uptake and emission is zero during a life-cycle.

Table 7: Results of the LCA (modules C and D) – Core environmental indicators per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Core environmental indicators			1-28				1	2	3	4	5	6	7	8	9	10	11	12	13
			All asphalt mixtures				ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA
Impact category	Unit		C1 (\$1/\$2)	C2	C3	C4	D	D	D	D	D	D	D	D	D	D	D	D	D
Climate change	Total	kg CO ₂ eq.	2.1/0.61	3.0	NR	0	-9.8	-7.2	-7.2	-7.8	-7.2	-8.1	-10	-10	-10	-7.7	-7.6	-7.0	-7.0
	Fossil	kg CO ₂ eq.	2.0/0.61	3.0	NR	0	-9.8	-7.2	-7.2	-7.8	-7.2	-8.1	-10	-10	-10	-7.7	-7.7	-7.1	-7.1
	Biogenic*	kg CO ₂ eq.	0/0	0	NR	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Land use and land use change	kg CO ₂ eq.	0.017/5.2E-03	0.025	NR	0	0.010	8.5E-03	8.5E-03	8.7E-03	8.2E-03	8.5E-03	0.010	-4.8E-03	-4.8E-03	8.6E-03	8.5E-03	8.7E-03	8.7E-03
	GWP-GHG	kg CO ₂ eq.	2.1/0.61	3.0	NR	0	-9.8	-7.2	-7.2	-7.8	-7.2	-8.1	-10	-10	-10	-7.7	-7.6	-7.0	-7.0
Ozone depletion	kg CFC 11 eq.		2.8E-16/8.0E-17	6.0E-16	NR	0	-2.4E-11	-2.1E-11	-2.1E-11	-2.1E-11	-2.0E-11	-2.1E-11	-2.4E-11	-3.5E-12	-3.5E-12	-2.1E-11	-2.1E-11	-2.1E-11	-2.1E-11
Acidification	mol H+ eq.		0.022/6.9E-03	0.010	NR	0	-0.095	-0.069	-0.069	-0.075	-0.069	-0.078	-0.099	-0.10	-0.10	-0.074	-0.074	-0.067	-0.067
Eutrophication aquatic freshwater	kg P eq.		6.5E-06/1.9E-06	9.1E-06	NR	0	3.2E-06	2.7E-06	2.7E-06	2.7E-06	2.6E-06	2.7E-06	3.2E-06	-2.2E-06	-2.2E-06	2.7E-06	2.7E-06	2.8E-06	2.8E-06
Eutrophication aquatic marine	kg N eq.		0.011/3.5E-03	4.7E-03	NR	0	-0.021	-0.015	-0.015	-0.016	-0.015	-0.017	-0.022	-0.025	-0.025	-0.016	-0.016	-0.015	-0.015
Eutrophication terrestrial	mol N eq.		0.12/0.038	0.053	NR	0	-0.23	-0.17	-0.17	-0.18	-0.17	-0.19	-0.24	-0.28	-0.28	-0.18	-0.18	-0.17	-0.17
Photochemical ozone formation	kg NMVOC eq.		0.033/0.010	9.3E-03	NR	0	-0.078	-0.056	-0.056	-0.061	-0.056	-0.063	-0.081	-0.090	-0.090	-0.060	-0.060	-0.055	-0.055
Depletion of abiotic resources - minerals and metals	kg Sb eq.		1.6E-07/4.8E-08	2.7E-07	NR	0	-1.2E-07	-1.1E-07	-1.1E-07	-1.1E-07	-1.0E-07	-1.0E-07	-1.2E-07	-1.2E-07	-1.2E-07	-1.1E-07	-1.0E-07	-1.1E-07	-1.1E-07
Depletion of abiotic resources - fossil fuels	MJ. net calorific value		28/8.4	41	NR	0	-1960	-1420	-1420	-1540	-1420	-1600	-2050	-1880	-1880	-1510	-1510	-1380	-1380
Water use	m ³ world eq. deprived		0.11/5.5E-03	0.028	NR	0	-2.3	-1.7	-1.7	-1.8	-1.7	-1.9	-2.4	-2.1	-2.1	-1.8	-1.8	-1.6	-1.6

* This indicator is set to zero, due to inconsistencies in the dataset used delivered by Sphera. Though, net result over the life cycle is zero since carbon uptake and emission is zero during a life-cycle.

Table 8: Results of the LCA (modules C and D) – Core environmental indicators per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Core environmental indicators			14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
			ABT 16 70/100 An7	ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅAHV MJOG V1500
Impact category		Unit	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
Climate change	Total	kg CO ₂ eq.	-8.4	-8.4	-9.0	-9.0	-4.7	-7.1	-4.1	-3.9	-6.9	-6.9	-5.4	-5.4	-3.3	-3.3	-2.1
	Fossil	kg CO ₂ eq.	-8.4	-8.4	-9.0	-9.0	-4.7	-7.1	-4.1	-3.9	-6.9	-6.9	-5.4	-5.4	-3.3	-3.3	-2.1
	Biogenic*	kg CO ₂ eq.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Land use and land use change	kg CO ₂ eq.	7.1E-04	7.1E-04	-4.8E-03	-4.8E-03	8.0E-03	9.5E-03	8.1E-03	7.9E-03	9.6E-03	9.6E-03	8.4E-03	8.5E-03	-1.8E-03	-1.8E-03	6.4E-03
	GWP-GHG	kg CO ₂ eq.	-8.4	-8.4	-9.0	-9.0	-4.7	-7.1	-4.1	-3.9	-6.9	-6.9	-5.4	-5.4	-3.3	-3.3	-2.1
Ozone depletion		kg CFC 11 eq.	-1.2E-11	-1.2E-11	-3.8E-12	-3.8E-12	-2.0E-11	-2.4E-11	-2.0E-11	-2.0E-11	-2.4E-11	-2.4E-11	-2.1E-11	-2.1E-11	-6.5E-12	-6.7E-12	-1.6E-11
Acidification		mol H ⁺ eq.	-0.083	-0.083	-0.091	-0.091	-0.044	-0.068	-0.038	-0.035	-0.065	-0.065	-0.050	-0.050	-0.032	-0.033	-0.018
Eutrophication aquatic freshwater		kg P eq.	-2.4E-07	-2.4E-07	-2.2E-06	-2.2E-06	2.5E-06	3.0E-06	2.6E-06	2.5E-06	3.0E-06	3.0E-06	2.7E-06	2.7E-06	-1.1E-06	-1.1E-06	2.0E-06
Eutrophication aquatic marine		kg N eq.	-0.020	-0.020	-0.023	-0.023	-9.6E-03	-0.015	-8.2E-03	-7.7E-03	-0.014	-0.014	-0.011	-0.011	-9.1E-03	-9.2E-03	-4.0E-03
Eutrophication terrestrial		mol N eq.	-0.23	-0.23	-0.26	-0.26	-0.11	-0.17	-0.094	-0.088	-0.16	-0.16	-0.13	-0.13	-0.10	-0.11	-0.047
Photochemical ozone formation		kg NMVOC eq.	-0.072	-0.072	-0.081	-0.081	-0.035	-0.055	-0.030	-0.028	-0.053	-0.053	-0.041	-0.041	-0.030	-0.030	-0.014
Depletion of abiotic resources – minerals and metals		kg Sb eq.	-1.3E-07	-1.3E-07	-1.2E-07	-1.2E-07	-1.0E-07	-1.2E-07	-1.0E-07	-1.0E-07	-1.2E-07	-1.2E-07	-1.1E-07	-1.1E-07	-1.0E-07	-1.1E-07	-8.6E-08
Depletion of abiotic resources - fossil fuels		MJ, net calorific value	-1570	-1570	-1660	-1660	-891	-1380	-758	-714	-1340	-1340	-1020	-1020	-500	-500	-358
Water use		m ³ world eq. deprived	-1.8	-1.8	-1.9	-1.9	-1.1	-1.7	-0.96	-0.91	-1.6	-1.6	-1.3	-1.3	-0.64	-0.65	-0.50

* This indicator is set to zero, due to inconsistencies in the dataset used delivered by Sphera. Though, net result over the life cycle is zero since carbon uptake and emission is zero during a life-cycle.

Table 9: Results of the LCA (modules A1- A3) – Resource use per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Use of resources		1	2	3	4	5	6	7	8	9	10	11	12	13	14
		ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA	ABT 16 70/100 An7
Parameter	Unit	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Use of renewable primary energy excl. renewable primary energy resources used as raw materials	MJ, net calorific value	268	266	245	266	244	266	246	321	300	266	245	266	245	267
Use of renewable primary energy as raw materials	MJ, net calorific value	0	0	0	0	0	0	0	64	64	0	0	0	0	0
Total use of renewable primary energy	MJ, net calorific value	268	266	245	266	244	266	246	385	364	266	245	266	245	267
Use of non-renewable primary energy excl. non-renewable primary energy resources used as raw materials	MJ, net calorific value	170	143	141	149	141	152	173	198	196	148	146	141	139	165
Use of non-renewable primary energy as raw materials	MJ, net calorific value	1860	1350	1350	1460	1350	1520	1950	1790	1790	1440	1440	1310	1310	1480
Total use of non-renewable primary energy	MJ, net calorific value	2030	1500	1500	1610	1500	1680	2120	1990	1990	1590	1580	1450	1450	1650
Use of secondary material	kg	233	353	353	343	380	353	238	266	266	348	357	339	339	222
Use of renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of non-renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of net fresh water	m³	0.23	0.21	0.21	0.22	0.21	0.22	0.23	0.22	0.22	0.22	0.21	0.21	0.21	0.22

Table 10: Results of the LCA (modules A1- A3) – Resource use per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Use of resources		15	16	17	18	19	20	21	22	23	24	25	26	27	28
		ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅAHV MJOG V1500
Parameter	Unit	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Use of renewable primary energy excl. renewable primary energy resources used as raw materials	MJ, net calorific value	245	335	314	266	246	266	244	267	246	266	245	264	243	210
Use of renewable primary energy as raw materials	MJ, net calorific value	0	80	80	0	0	0	0	0	0	0	0	0	0	0
Total use of renewable primary energy	MJ, net calorific value	245	415	394	266	246	266	244	267	246	266	245	264	243	210
Use of non-renewable primary energy excl. non-renewable primary energy resources used as raw materials	MJ, net calorific value	163	189	187	116	139	110	105	139	137	123	121	111	109	129
Use of non-renewable primary energy as raw materials	MJ, net calorific value	1480	1590	1590	847	1310	720	677	1270	1270	974	974	466	466	339
Total use of non-renewable primary energy	MJ, net calorific value	1640	1780	1770	963	1450	829	782	1410	1410	1100	1090	576	575	467
Use of secondary material	kg	222	266	266	394	276	385	403	275	275	363	353	406	386	508
Use of renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of non-renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of net fresh water	m ³	0.21	0.22	0.21	0.20	0.21	0.20	0.19	0.22	0.21	0.20	0.20	0.18	0.18	0.15

Table 11: Results of the LCA (modules C and D) – Resource use per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Use of resources		1-28				1	2	3	4	5	6	7	8	9	10	11	12	13
		All asphalt mixtures				ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA
Parameter	Unit	C1 (S1/S2)	C2	C3	C4	D	D	D	D	D	D	D	D	D	D	D	D	D
Use of renewable primary energy excl. renewable primary energy resources used as raw materials	MJ, net calorific value	1.6/0.47	2.3	NR	0	-11	-9.3	-9.3	-9.4	-8.9	-9.3	-11	-7.5	-7.5	-9.4	-9.2	-9.6	-9.6
Use of renewable primary energy as raw materials	MJ, net calorific value	0/0	0	NR	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total use of renewable primary energy	MJ, net calorific value	1.6/0.47	2.3	NR	0	-11	-9.3	-9.3	-9.4	-8.9	-9.3	-11	-7.5	-7.5	-9.4	-9.2	-9.6	-9.6
Use of non-renewable primary energy excl. non-renewable primary energy resources used as raw materials	MJ, net calorific value	28/8.4	41	NR	0	-96	-70	-70	-76	-70	-79	-100	-104	-104	-74	-74	-68	-68
Use of non-renewable primary energy as raw materials	MJ, net calorific value	0/0	0	NR	0	-1860	-1350	-1350	-1460	-1350	-1520	-1950	-1780	-1780	-1440	-1440	-1310	-1310
Total use of non-renewable primary energy	MJ, net calorific value	28/8.4	41	NR	0	-1960	-1420	-1420	-1540	-1420	-1600	-2050	-1880	-1880	-1510	-1510	-1380	-1380
Use of secondary material	kg	0/0	0	NR	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of renewable secondary fuels	MJ, net calorific value	0/0	0	NR	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of non-renewable secondary fuels	MJ, net calorific value	0/0	0	NR	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of net fresh water	m³	0.022/5.4E-04	2.7E-03	NR	0	-0.082	-0.064	-0.064	-0.067	-0.063	-0.068	-0.084	-0.066	-0.066	-0.066	-0.066	-0.064	-0.064

Table 12: Results of the LCA (modules C and D) – Resource use per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Use of resources		14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
		ABT 16 70/100 An7	ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	AAHV MJOG V1500
Parameter	Unit	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
Use of renewable primary energy excl. renewable primary energy resources used as raw materials	MJ, net calorific value	-9.3	-9.3	-7.6	-7.6	-8.9	-11	-9.1	-8.8	-11	-11	-9.3	-9.5	-6.9	-7.1	-7.4
Use of renewable primary energy as raw materials	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total use of renewable primary energy	MJ, net calorific value	-9.3	-9.3	-7.6	-7.6	-8.9	-11	-9.1	-8.8	-11	-11	-9.3	-9.5	-6.9	-7.1	-7.4
Use of non-renewable primary energy excl. non-renewable primary energy resources used as raw materials	MJ, net calorific value	-85	-85	-94	-94	-45	-69	-39	-36	-66	-66	-51	-51	-34	-34	-19
Use of non-renewable primary energy as raw materials	MJ, net calorific value	-1480	-1480	-1570	-1570	-847	-1310	-720	-677	-1270	-1270	-974	-974	-466	-466	-339
Total use of non-renewable primary energy	MJ, net calorific value	-1570	-1570	-1660	-1660	-891	-1380	-758	-714	-1340	-1340	-1020	-1020	-500	-500	-358
Use of secondary material	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of non-renewable secondary fuels	MJ, net calorific value	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Use of net fresh water	m³	-0.065	-0.065	-0.061	-0.061	-0.049	-0.067	-0.047	-0.045	-0.066	-0.066	-0.054	-0.055	-0.031	-0.032	-0.031

Table 13: Results of the LCA (modules A1- A3) – Waste categories and output flows per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Waste categories & output flows		1	2	3	4	5	6	7	8	9	10	11	12	13	14
		ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA	ABT 16 70/100 An7
Parameter/Indicator	Unit	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Hazardous waste disposed	kg	6.5E-03	5.8E-03	5.8E-03	5.8E-03	5.6E-03	5.8E-03	6.5E-03	2.2E-03	2.2E-03	5.8E-03	5.7E-03	5.9E-03	5.9E-03	4.0E-03
Non-hazardous waste disposed	kg	0.28	0.28	0.26	0.28	0.26	0.28	0.26	0.34	0.32	0.28	0.26	0.28	0.26	0.28
Radioactive waste disposed	kg	5.0E-04	4.9E-04	4.6E-04	4.9E-04	4.6E-04	4.9E-04	4.7E-04	8.1E-04	7.8E-04	4.9E-04	4.6E-04	4.9E-04	4.6E-04	5.4E-04
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for recycling	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for energy recovery	kg	0.023	0.022	0.022	0.022	0.022	0.022	0.023	0.018	0.018	0.022	0.022	0.022	0.022	0.020
Exported energy	MJ per energy carrier	0.12	0.098	0.098	0.10	0.094	0.098	0.11	0.017	0.017	0.099	0.097	0.10	0.10	0.057

Table 14: Results of the LCA (modules A1- A3) – Waste categories and output flows per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Waste categories & output flows		15	16	17	18	19	20	21	22	23	24	25	26	27	28
		ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅAHV MJOG V1500
Parameter/Indicator	Unit	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Hazardous waste disposed	kg	4.0E-03	2.3E-03	2.3E-03	5.6E-03	6.3E-03	5.7E-03	5.5E-03	6.3E-03	6.3E-03	5.8E-03	5.8E-03	2.8E-03	2.9E-03	4.9E-03
Non-hazardous waste disposed	kg	0.26	0.36	0.33	0.28	0.26	0.28	0.26	0.28	0.26	0.28	0.26	0.28	0.25	0.17
Radioactive waste disposed	kg	5.1E-04	8.7E-04	8.4E-04	4.9E-04	4.7E-04	4.9E-04	4.5E-04	5.0E-04	4.7E-04	4.9E-04	4.6E-04	5.2E-04	4.9E-04	3.0E-04
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for recycling	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for energy recovery	kg	0.020	0.018	0.018	0.022	0.023	0.022	0.022	0.023	0.023	0.022	0.022	0.018	0.019	0.021
Exported energy	MJ per energy carrier	0.057	0.018	0.018	0.094	0.11	0.096	0.093	0.11	0.11	0.098	0.10	0.031	0.032	0.077

Table 15: Results of the LCA (modules C and D) – Waste categories and output flows per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Waste categories & output flows		1-28				1	2	3	4	5	6	7	8	9	10	11	12	13
		All asphalt mixtures				ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA
Parameter/Indicator	Unit	C1 (S1/S2)	C2	C3	C4	D	D	D	D	D	D	D	D	D	D	D	D	D
Hazardous waste disposed	kg	1.4E-09/4.2E-10	2.2E-09	NR	0	-5.1E-03	-4.3E-03	-4.3E-03	-4.4E-03	-4.1E-03	-4.3E-03	-5.0E-03	-4.3E-03	-4.3E-03	-4.3E-03	-4.3E-03	-4.4E-03	-4.4E-03
Non-hazardous waste disposed	kg	9.9E-03/1.2E-03	6.4E-03	NR	0	-0.011	-9.8E-03	-9.8E-03	-9.9E-03	-9.4E-03	-9.7E-03	-0.011	-0.018	-0.018	-9.8E-03	-9.7E-03	-0.010	-0.010
Radioactive waste disposed	kg	3.5E-05/1.0E-05	7.4E-05	NR	0	-8.0E-05	-6.9E-05	-6.9E-05	-7.0E-05	-6.6E-05	-6.8E-05	-8.0E-05	-1.0E-04	-1.0E-04	-6.9E-05	-6.8E-05	-7.1E-05	-7.1E-05
Components for re-use	kg	0/0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for recycling*	kg	0/0	0	**	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for energy recovery kg	kg	0/0	0	0	0	-6.5E-03	-5.5E-03	-5.5E-03	-5.6E-03	-5.3E-03	-5.5E-03	-6.5E-03	-9.4E-04	-9.4E-04	-5.6E-03	-5.5E-03	-5.7E-03	-5.7E-03
Exported energy	MJ per energy carrier	0/0	0	0	0	-0.12	-0.098	-0.098	-0.10	-0.094	-0.098	-0.11	-0.017	-0.017	-0.099	-0.097	-0.10	-0.10

*100% of the all asphalt mixtures are assumed to be material recycled in the next life cycle. However, this figure presents the net flow going to module D.

** ABT 11 160/220 Hand: 777, ABT 11 160/220: 657, ABT 11 160/220 LTA: 657, ABT 11 100/150: 667, ABT 11 100/150 LTA: 631, ABT 11 70/100: 657, ABT 11 70/100 LTA: 772, ABS 11 70/100 An7: 744, ABS 11 70/100 An7 LTA: 744, ABT 16 70/100: 662, ABT 16 70/100 LTA: 653, ABT 16 160/220: 671, ABT 16 160/220 LTA: 671, ABT 16 70/100 An7: 788, ABT 16 70/100 An7 LTA: 788, ABS 16 70/100 An7: 744, ABS 16 70/100 An7 LTA: 744, AG 16 70/100: 620, AG 16 70/100 LTA: 734, AG 16 160/220: 995, AG 16 160/220 LTA: 607, ABB 22 70/100: 735, ABB 22 70/100 LTA: 735, AG 22 70/100: 648, AG 22 70/100 LTA: 657, AG 22 160/220: 605, AG 22 160/220 LTA: 624, ÅÅHV MJOJG V1500: 492.

Table 16: Results of the LCA (modules C and D) – Waste categories and output flows per declared unit of specific asphalt mixtures. The table presents results for asphalt mixtures containing the actual annual mean share of Recycled Asphalt Pavement (RAP).

Waste categories & output flows		14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
		ABT 16 70/100 An7	ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅÅHV MJOJG V1500
Parameter/Indicator	Unit	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
Hazardous waste disposed	kg	-4.8E-03	-4.8E-03	-4.3E-03	-4.3E-03	-4.1E-03	-4.9E-03	-4.2E-03	-4.1E-03	-4.9E-03	-4.9E-03	-4.3E-03	-4.4E-03	-3.7E-03	-3.8E-03	-3.4E-03
Non-hazardous waste disposed	kg	-0.016	-0.016	-0.018	-0.018	-9.4E-03	-0.011	-9.6E-03	-9.3E-03	-0.011	-0.011	-9.8E-03	-0.010	-0.014	-0.014	-7.8E-03
Radioactive waste disposed	kg	-9.9E-05	-9.9E-05	-1.0E-04	-1.0E-04	-6.6E-05	-7.8E-05	-6.7E-05	-6.5E-05	-7.8E-05	-7.8E-05	-6.9E-05	-7.0E-05	-8.2E-05	-8.4E-05	-5.5E-05
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for recycling*	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Materials for energy recovery kg	kg	-3.2E-03	-3.2E-03	-1.0E-03	-1.0E-03	-5.3E-03	-6.2E-03	-5.4E-03	-5.2E-03	-6.3E-03	-6.3E-03	-5.5E-03	-5.6E-03	-1.7E-03	-1.8E-03	-4.4E-03
Exported energy	MJ per energy carrier	-0.057	-0.057	-0.018	-0.018	-0.094	-0.11	-0.096	-0.093	-0.11	-0.11	-0.098	-0.10	-0.031	-0.032	-0.078

*100% of the all asphalt mixtures are assumed to be material recycled in the next life cycle. However, this figure presents the net flow going to module D.

Table 17: Additional environmental impact indicators are only declared in the Annex to the General background report.

Additional environmental impact indicators		
Impact category	Unit	Module A1-D
Particulate matter emissions	Disease incidence	Not declared in EPD, see Background Annex Report
Ionizing radiation, human health	kBq U235 eq.	Not declared in EPD, see Background Annex Report
Eco-toxicity (freshwater)	CTUe	Not declared in EPD, see Background Annex Report
Human toxicity, cancer effects	CTUh	Not declared in EPD, see Background Annex Report
Human toxicity, non-cancer effects	CTUh	Not declared in EPD, see Background Annex Report
Land use related impacts/Soil quality	dimensionless	Not declared in EPD, see Background Annex Report

Table 18: Classification of disclaimers to the declaration of core and additional environmental impact indicators.

ILCD classification	Indicator	Disclaimer
ILCD Type 1	Global warming potential (GWP)	None
	Depletion potential of the stratospheric ozone layer (ODP)	None
	Potential incidence of disease due to PM emissions (PM)	None
ILCD Type 2	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	None
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
	Potential Human exposure efficiency relative to U235 (IRP)	1
ILCD Type 3	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	2
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2
Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.		
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.		

Note that Tables 19 to 22 are additional results and only present the result for the impact category Climate change – total, for no RAP, the annual actual mean share of RAP (as presented in Table 5 to 8) and the maximum possible share of RAP.

Table 19: Results of the LCA (modules A1-A3) – Climate change – total for three different RAP content, (1) no RAP content, (2) the actual annual mean share of RAP and (3) the maximum possible share of RAP in the various asphalt mixtures.

Core environmental indicators			1	2	3	4	5	6	7	8	9	10	11	12	13	14
			ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA	ABT 16 70/100 An7
Impact category	Unit	RAP content	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Climate change – Total	kg CO ₂ eq.	No RAP	18	17	17	17	17	18	19	22	21	18	17	17	16	19
		Mean RAP	16	14	13	14	13	15	17	18	18	14	14	13	13	15
		Max RAP	15	12	12	12	12	13	13	18	17	12	12	12	11	14

Table 20: Results of the LCA (modules A1-A3) – Climate change – total for three different RAP content, (1) no RAP content, (2) the actual annual mean share of RAP and (3) the maximum possible share of RAP in the various asphalt mixtures.

Core environmental indicators			15	16	17	18	19	20	21	22	23	24	25	26	27	28
			ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	ÅAHV MJO V1500
Impact category	Unit	RAP content	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3	A1-A3
Climate change – Total	kg CO ₂ eq.	No RAP	18	21	21	15	16	14	14	16	16	15	15	15	14	15
		Mean RAP	15	18	17	11	13	10	9.9	13	13	12	11	10	9.9	9.9
		Max RAP	14	17	17	9.8	11	9.1	8.7	12	11	10	9.8	8.7	8.5	9.9

Table 21: Results of the LCA (modules C and D) – Core environmental indicators per declared unit of specific asphalt mixtures. Climate change – total for three different RAP content, (1) no RAP content, (2) the actual annual mean share of RAP and (3) the maximum possible share of RAP in the various asphalt mixtures.

Core environmental indicators			1-28				1	2	3	4	5	6	7	8	9	10	11	12	13
			All asphalt mixtures				ABT 11 160/220 Hand	ABT 11 160/220	ABT 11 160/220 LTA	ABT 11 100/150	ABT 11 100/150 LTA	ABT 11 70/100	ABT 11 70/100 LTA	ABS 11 70/100 An7	ABS 11 70/100 An7 LTA	ABT 16 70/100	ABT 16 70/100 LTA	ABT 16 160/220	ABT 16 160/220 LTA
Impact category	Unit	RAP content	C1 (S1/S2)	C2	C3	C4	D	D	D	D	D	D	D	D	D	D	D	D	D
Climate change – Total	kg CO ₂ eq.	No RAP	2.1/0.61	3.0	NR	0	-12	-10	-10	-11	-11	-11	-12	-13	-13	-11	-11	-10	-10
		Mean RAP	2.1/0.61	3.0	NR	0	-9.8	-7.2	-7.2	-7.8	-7.2	-8.1	-10	-10	-10	-7.7	-7.6	-7.0	-7.0
		Max RAP	2.1/0.61	3.0	NR	0	-8.7	-5.6	-5.6	-6.0	-5.8	-6.5	-7	-9.3	-9.3	-6.0	-6.0	-5.2	-5.2

Table 22: Results of the LCA (modules C and D) – Core environmental indicators per declared unit of specific asphalt mixtures. Climate change – total for three different RAP content, (1) no RAP content, (2) the actual annual mean share of RAP and (3) the maximum possible share of RAP in the various asphalt mixtures.

Core environmental indicators			14	15	16	17	18	19	20	21	22	23	24	25	26	27	28
			ABT 16 70/100 An7	ABT 16 70/100 An7 LTA	ABS 16 70/100 An7	ABS 16 70/100 An7 LTA	AG 16 70/100	AG 16 70/100 LTA	AG 16 160/220	AG 16 160/220 LTA	ABB 22 70/100	ABB 22 70/100 LTA	AG 22 70/100	AG 22 70/100 LTA	AG 22 160/220	AG 22 160/220 LTA	AAHV MJO V1500
Impact category	Unit	RAP content	D	D	D	D	D	D	D	D	D	D	D	D	D	D	D
Climate change – Total	kg CO ₂ eq.	No RAP	-11	-11	-12	-12	-8.4	-9.4	-7.8	-7.6	-9.2	-9.2	-8.6	-8.6	-7.2	-7.2	-6.9
		Mean RAP	-8.4	-8.4	-9.0	-9.0	-4.7	-7.1	-4.1	-3.9	-6.9	-6.9	-5.4	-5.4	-3.3	-3.3	-2.1
		Max RAP	-7.0	-7.0	-8.3	-8.3	-3.6	-4.6	-2.9	-2.7	-5.3	-5.3	-3.8	-3.8	-2.0	-2.0	-2.1

1. General information

Components in asphalt, such as aggregates and bitumen, are finite resources. Bitumen is a fossil resource. To extract aggregates or oil will affect the environment.

The production of asphalt mixtures requires equipment and vehicles running on fossil and renewable energy. The operations, including transports, cause mainly emissions and dust to air and disturbances such as noise.

Asphalt production is, depending on size, country and activities, regulated through specific legislation or site-specific decisions from authorities.

NCC's stationary plants in Denmark, Finland and Sweden are certified according to ISO 14001. The Business Management System in NCC Industry, including Norway, contains routines corresponding to this standard.

In the Nordic countries (Iceland excluded) approximately 1 tonne of asphalt mixtures per capita and year are produced and paved at our roads (EAPA, 2017). No asphalt is disposed during manufacture, application, maintenance or in the end-of life.

Since asphalt is a valuable resource, it is recycled into new asphalt mixtures. In NCC, Division Asphalt, 26% - as an average - of the produced asphalt mixtures originated from recycled asphalt pavements (RAP) in 2020.

Explanatory material is given in the background report to this EPD.

To read more about NCCs general sustainability work, please refer to our webpage:
<https://www.ncc.com/sustainability>

2. Release of dangerous substances to indoor air, soil and water during the use stage

According to EN 15804, the EPD does not need to give this information if the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available. This criterion is fulfilled for asphalt material.

3. Scenario information

For modules other than A1-A3, scenario-based information shall be declared for the products.

Module C

Scenario 1:

Pavement milling of asphalt is carried out in this scenario. It is further transported to the waste processing where it is crushed and sieved. It is assumed that all asphalt mixtures are recyclable, why no asphalt is sent for disposal. Crushing of RAP is accounted for in the next life cycle, to avoid double counting.

Scenario 2:

Asphalt excavation resulting in asphalt slabs is carried out in this scenario. It is further transported to the waste processing where it is crushed and sieved. It is assumed that all asphalt mixtures are recyclable, why no asphalt is sent for disposal. Crushing of RAP is accounted for in the next life cycle, to avoid double counting.

Table 23: Scenario-based information for end of life.

Scenario information	Unit (per declared unit)	Scenario 1 and 2
Collection process specified by type	kg collected separately	1000
	kg collected with mixed construction waste	0
Recovery system specified by type	kg for re-use	0
	kg for recycling	1000
	kg for energy recovery	0
Disposal specified by type	kg product or material for final disposal	0
Assumptions for scenario development, e.g. transportation	units as appropriate	Further scenario-based information is presented in the Annex of the Background Report

Module D

Information in module D aims at transparency of the environmental benefits or loads resulting from reusable products, recyclable materials and/or useful energy carriers leaving a product system e.g. as secondary materials or fuels.

Loads are assigned to module D for materials and fuels (that have left the system from any of the modules A4-C4) where further processing occur after the end-of-waste state is reached. This, in order to replace primary material or fuel input in another product system.

Benefits are assigned to module D for materials and fuels (that have left the system in any of the modules A4-C4) that can substitute primary material of fuels that do not need to be produced. A functional equivalence must be reached.

The substitution effect is only calculating the resulting net output flow. The net output flow for the asphalt mixtures declared can be found in Table 24.

Table 24: Net output flow for module D per declared unit.

#	Asphalt mixture	Mass (kg)
1	ABT 11 160/220 Hand	777
2	ABT 11 160/220	657
3	ABT 11 160/220 LTA	657
4	ABT 11 100/150	667
5	ABT 11 100/150 LTA	631
6	ABT 11 70/100	657
7	ABT 11 70/100 LTA	772
8	ABS 11 70/100 An7	744
9	ABS 11 70/100 An7 LTA	744
10	ABT 16 70/100	662
11	ABT 16 70/100 LTA	653
12	ABT 16 160/220	671
13	ABT 16 160/220 LTA	671
14	ABT 16 70/100 An7	788
15	ABT 16 70/100 An7 LTA	788
16	ABS 16 70/100 An7	744
17	ABS 16 70/100 An7 LTA	744
18	AG 16 70/100	620
19	AG 16 70/100 LTA	734
20	AG 16 160/220	995
21	AG 16 160/220 LTA	607
22	ABB 22 70/100	735
23	ABB 22 70/100 LTA	735
24	AG 22 70/100	648
25	AG 22 70/100 LTA	657
26	AG 22 160/220	605
27	AG 22 160/220 LTA	624
28	AAHV MJO V1500	492

Loads accounted for are crushing of the RAP (the same in both scenarios).

Benefits accounted for are aggregates and bitumen material which are replaced by RAP (the same in both scenarios).

The specific calculation procedure is described in the Annex of the Background Report.

PROGRAMME INFORMATION

This EPD is developed by NCC Industry Nordic AB. It is a result from an EPD certification process verified by Bureau Veritas. The EPD is valid for five years (after which it can be revised and reissued). NCC Industry Nordic AB is the declaration owner and has the liability and responsibility for the EPD.

EPDs of construction products may not be comparable if they do not comply with EN 15804. EPDs within the same product category but from different programmes may not be comparable.

The aim of this EPD is that it shall provide objective and reliable information on the environmental impact of the production of the declared product.

Table 25: Verification details.

CEN standard EN 15804 served as the core Product Category Rules (PCR)	
Product Category Rules (PCR):	PCR 2019:14 Construction products, version 1.11
PCR review was conducted by:	The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact .
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	<input checked="" type="checkbox"/> EPD process certification (Internal) <input type="checkbox"/> EPD verification (External)
Certification body:	Bureau Veritas
Accredited:	SWEDAC
Procedure for follow-up of data during EPD validity involves third party verifier:	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

Address of programme operator: EPD International AB, Box 210 60, SE-100 31 Stockholm, Sweden, E-mail: info@environdec.com

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DIFFERENCES VERSUS PREVIOUS VERSIONS

Table 26: Versions of this EPD.

Date of revision	Description of difference versus previous versions
2021-08-18	Original version
2022-02-18	Editorial changes