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Environmental Product Declaration

In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019 for:

LIP Wall Plasters

from LIP Bygningsartikler A/S



Programme:	The International EPD® System, www.environdec.com
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

General information

Owner of the declaration and manufacturer:

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Declaration issued: 2021-11-02

EPD Prepared by: Bureau Veritas HSE, Denmark

Standards: ISO 14025 and EN 15804+A2:2019. EPD's of other construction products may not be comparable if they do not comply with this standard.

Statement: This report records that the LCA based information and the additional information declared in the EPD meets the requirements of the European Standard EN 15804:2010+A2:2019.

Scope: This LCA study is intended to be used in a cradle to grave with module D EPD covering the following wall plasters in table 1, all produced by LIP Bygningsartikler A/S at the same production site. The EPD will be accessible on <http://www.lip.dk/> together with safety data sheets and product information, providing information for business-to-business communication. The Geographical scope is Europe.

About LIP Bygningsartikler A/S

LIP Bygningsartikler A/S is a Danish Company, which since its founding in 1967 has produced high quality products at competitive prices.

The product range from the beginning was tile adhesive and sealants, which since then has been expanded with products within flooring putty, waterproofing, silicone, epoxy, filler compounds, etc.

All our products are continuously under internal as well as external quality control, so that we can always live up to our slogan:

LIP - when building on quality!

Product information

Products represented

LIP 320 Wall Plaster, LIP Wall Plaster, LIP 350 Wall Plaster, LIP 360 Wall Plaster Light, LIP Wall Adhesive, LIP Wall adhesive, coarse, LIP 330 Wall Repair Mortar.



Figure 1: Pictures of the seven LIP wall plaster products covered in this project report.

Product description

These products are manufactured by LIP Bygningsartikler A/S in the production plants located in Nørre Aaby, Denmark. These products are used for fixing and laying wall and floor tiles, marble, facing bricks, glass wool batts, Rockwool batts, polystyrene veneers, etc.

The manufacturing process starts from raw materials purchased from suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added mostly automatically in the production mixer, according to the formula of the product. Other raw materials, supplied in bags or big bags, are stored in the warehouse and added automatically or manually in the mixer. The production is a discontinuous process, in which all the components are mechanically mixed in batches.

The semi-finished product is then packaged in bags, put on wooden pallets, covered by stretched hoods and stored in the Finished Products' warehouse. The quality of final products is controlled before the sale.

The product is supplied from production in dry form, premixed in respect of all contents but water. Water is added at the building site in the construction/ installation stage, in a defined amount and technique, in order to produce a deformable cementitious adhesive of high performance.

Table 1: Product information for the six products covered by this EPD.

Product name		Article no.	Description
Danish	English		
LIP 320 Vægspuds, grå	LIP 320 Wall plaster	250022	20 kg bags Grey cement based 0.2-0.275L water per kg
LIP 330 Reparations mørtel væg, grå	LIP 330 Wall Repair Mortar	250060	5 kg bags Grey cement based 0.2-0.275L water per kg
LIP 350 Universalmørtel, grå	LIP 350 Wall plaster	250039	20 kg bags Grey cement based 0.2L water per kg
LIP 350 Universalmørtel, hvid	LIP 350 Wall plaster white	250053	20 kg bags White cement based 0.18L water per kg
LIP 360 Fiberpuds let	LIP 360 Fiber Plaster Light	250046	20 kg bags White cement based 0.28L water per kg
LIP Limmørtel	LIP Wall adhesive	270006	20 kg bags Grey cement based 0.2-0.25L water per kg
LIP Limmørtel, grov	LIP Wall adhesive, coarse	270020	20 kg bags Grey cement based 0.2-0.25L water per kg

Declared Unit

Declared unit is 1 kg of finished product according to the PCR 2019-14 PCR Construction products v1.11.

The product consumption, of course, depends on the size of the tile, unevenness, grout size and the size of the toothpick.

Reference service life

According to LIP Bygningsartikler A/S experience, the Reference Service Life (RSL) of premade wall plasters has been known to be 50 years or longer.

Technical data

The products are designed, produced and CE marked according to DS/EN: 998-1.

They are classified as seen in table 4 according to DS/EN: 998-1 for rendering/plastering wall plasters based on inorganic binders for external (rendering) and internal (plastering) use on walls, ceilings, columns and partitions.

Table 2: Performance information for the seven wall plaster products according to DS/EN 998-1: Specification for wall plasters for masonry – part 1 Rendering and plastering wall plasters.

	LIP 320 Wall plaster	LIP 330 Wall Repair Mortar	LIP 350 Wall plaster	LIP 350 Wall plaster	LIP 360 Wall plaster light	LIP Wall adhesive	LIP Wall adhesive, coarse
Standard	DS/EN: 998-1	DS/EN: 998-1	DS/EN: 998-1	DS/EN: 998-1	DS/EN: 998-1	DS/EN: 998-1/2	DS/EN: 998-1
Crushing strength	N/A	N/A	≥ 6 N/mm ²	> 5 N/mm ²	> 5 N/mm ²	N/A	N/A
Flexibility strength	N/A	N/A	≥ 2 N/mm ²	> 2 N/mm ²	> 2 N/mm ²	N/A	N/A

Air emission

All the seven Wall Plasters covered in this EPD has low dust technology and very low emission of volatile organic compounds and documented with GEV-EMICODE EC 1^{PLUS}. Documentation attached for GEV-EMICODE.



Content declaration

Content declaration including packaging covering the seven LIP Wall plasters in this EPD.

Table 3: Content declaration, which covers the seven LIP products. Packing material information is per kg product. 1 declared unit is 1kg of product.

LIP Wall Plasters			
Product components		Weight%	Post-consumer material, weight-%
Silica sand		50 - 75	0%
Cement		15 - 60	0%
Additives		1 – 15	0%
Packaging materials		Weight, kg	Weight-% (versus the product)
Bags	Paper	122 g/kg product for 5 kg bag and 145 g/kg product for 20 kg bag	12.2 % for 5 kg bag and 14.5 % for 20 kg bag
	PE-film	0.5 g/kg product	0.05 %
Transport packaging	PE-film	0.6 g/kg product	0.06 %
Total:			<15%

During the life cycle of the product no hazardous substance listed in the “Candidate List of Substances of Very High Concern (SVHC) for authorization” has been used in a percentage higher than 0.1% of the weight of the product.

LCA information

Product category rules (PCR)

PCR 2019:14 Construction products (EN 15804:A2) Version 1.11 and sub c-PCR, Cement and building lime.

Time representativeness

Data from factory (primary data) is from 2020 and 2021.

Database(s) and LCA software used

LCA Software: Simapro 9.2

Database: Most processes in the LCA Software have been modelled using the EcoInvent database. The database was available in SimaPro as local LCI process libraries, allowing for background data integration. The most recent version available for EPDs in 2020 was EcoInvent version 3.6.

The impact models used are the ones included in the Simapro method named EN 15804 +A2 Method V1.00 / EF 3.0 normalization and weighting set.

Description of system boundaries

This study covers the cradle to grave with module D of PCR 2019-14 PCR Construction products v1.11

Table 4: Life cycle stages covered by this LCA study.

	Product stage			Installation processes		Use stage							End of life stage				
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	A1-A3			A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
	Production of commodities, raw materials	Product manufacture															
Modules declared	X			X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	Europe		Denmark	Europe													
Process type	Upstream		Processes the manufacture has influence over	Downstream													
Data type	Generic		Specific	Specific													
Variation – products	Worst-case product, resulting in the largest environmental impact per declared unit is LIP 360 Wall plaster light. 34% variation in GWP-GHG between LIP 360 Wall plaster light and LIP 320 Wall plaster. 34% variation in GWP-GHG between LIP 360 Wall plaster light and LIP 330 Wall Repair Mortar 54% variation in GWP-GHG between LIP 360 Wall plaster light and LIP 350 Wall plaster white.			-													

	43% variation in GWP-GHG between LIP 360 Wall plaster light vs LIP 350 Wall plaster. 43% variation in GWP-GHG between LIP 360 Wall plaster light vs LIP Wall adhesive. 51% variation in GWP-GHG between LIP 360 Wall plaster light vs LIP Wall adhesive, coarse.	
Variation – sites	Manufactured in one site	-

Product stage (A1-A3):

- A1-A2: extraction, supply and transport of raw materials and packaging to LIP Bygningsartikler A/S. Raw materials are purchased from European suppliers.
- A3: manufacturing process of product and its packaging and waste management from the same process. All the electricity comes from wind energy produced at Lindø Port with >3MW onshore wind turbines. Approximately 0.88MJ is used for the production of 1 kg product. A3 covers dosage and mixing of selected and measured raw materials and additives to ensure that the product meets desired properties and packaging material consumption. Packaging product materials consist of the bag material, wooden pallet and LDPE used as wrapping material. The wooden pallet is part of a return system, and therefore not a part of this study. A calculation has been already made that the wooden pallet can hold at least 48 bags of product and it was used to calculate how much wrapping foil is needed.

Therefore, presuming 25 use cycles is reasonable for one pallet, in average 1/25 of the manufacturing and waste handling of one pallet should be allocated to at least the 48 bags of product(s) transported in one pallet use cycle or 1/48 for 1 bag of product. Therefore, the waste from the same process is assessed to be negligible, as raw material waste, if any, will be used in subsequent process or directed to incineration.

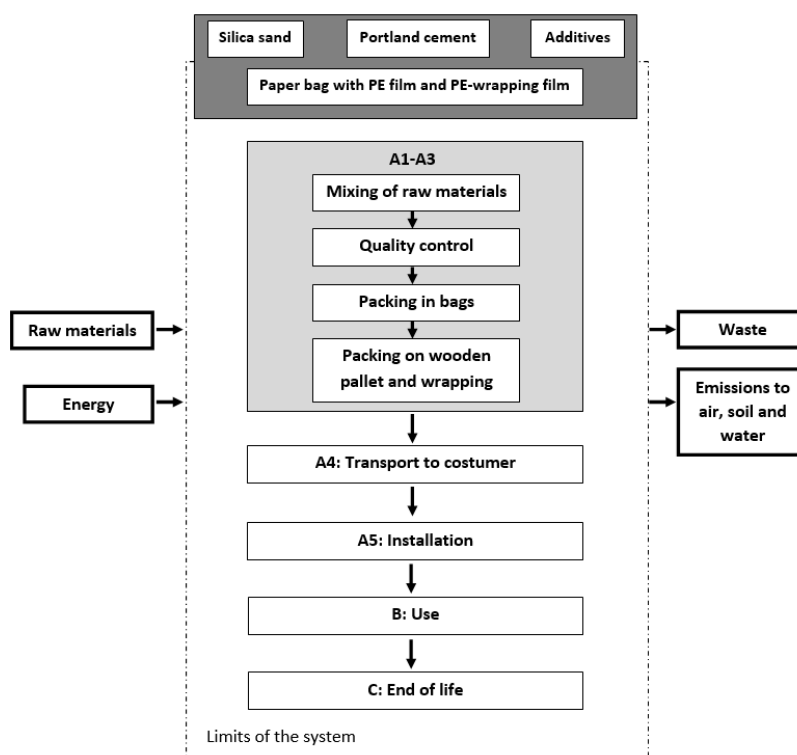


Figure 2: Limits of the system in this study.

Construction process stage (A4-A5):

- A4: distribution to typical Customer by transport of packaged product from production gate to end user (building site). The customers of LIP Bygningsartikler A/S are primarily from Denmark. About 92 percent of the products produced by LIP at the production site in Nørre Aaby in Denmark, are sold in Denmark, 4 percent in Sweden, 2 percent in Norway and 1 percent in both Germany and the Netherlands. The distance has in the present LCA study been estimated to be 500km via road transport by a Euro 6 lorry of 32 metric ton.
- A5: installation of product into building, including required water and its blending energy. For installation, water consumption can be found in table 1. Mixing electricity consumption is assumed to be 0.135 MJ/kg. This is equivalent to the use of a 1200-Watt handheld mixer for 3 minutes. We assume that there are no losses during installation. There is no sector specific standard for any losses or spillage. The product can be used in 12 months or 18 months. The electricity mix is modelled with European mix and it is considered as an adequate choice, but since more than 90% of the market is in Denmark, Danish residual mix would be a better choice to consider in this study's validity period of 5 years.

Use stage (B1-B7):

- B1 to B7 are not declared (ND) as they are not applicable: the product does not need maintenance or replacement during its RSL. If professionally used and properly installed and according to LIP Bygningsartikler A/S experience, the Reference Service Life (RSL) of premade wall plasters has been known to be 50 years or longer.

End of life stage (C1-C4):

- C1: deconstruction and demolition of the product into the building. Wall Plasters for surface use are typically not considered as part of the structure of the building. However, during the building destruction, the quantity of extra energy required to break this application can be neglected compared to the energy required to demolish the structure of the building and are therefore not included in this LCA study.
- C2: transport of waste product from demolition to recycling/disposal facility that is waste collection. The distance is assumed to be 50 km via road transport by a Euro 6 lorry of 32 metric ton.
- C3: The product is expected to be disposed as landfill after end of life.
- C4: Waste disposal including physical pre-treatment.

D Reuse-Recovery-Recycling potential

Module D calculates the potential environmental benefits of the recycling or reuse of materials. This product has not considerable benefits due to recycling or/and reuse.

Environmental performance

All the environmental impacts have been calculated in SimaPro and with the EN 15804 + A2 Method, which takes all the methods defined by the European Standard EN 15804 + A2 into account.

All the LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

The disclaimers can be found on 'Programme-related information and verification' section on page 28 of this EPD report.



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LIP 320 Wall plaster

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 5: Core environmental impact results for the product LIP 320 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	3,39E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
GWP-fossil	kg CO ₂ eq.	5,52E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,15E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
GWP- luluc	kg CO ₂ eq.	1,62E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
ODP	kg CFC 11 eq.	4,46E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0
AP	mol H ⁺ eq.	3,37E-03	2,05E-09	5,14E-11	0	0	1,37E-12	0	2,21E-12	0
EP-freshwater	kg PO ₄ ³⁻ eq.	3,37E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,00E-05	0
	kg P eq.	1,10E-03	7,82E-03	4,85E-05	0	0	4,57E-06	0	1,63E-05	0
EP- marine	kg N eq.	1,86E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	5,41E-07	0
EP-terrestrial	mol N eq.	6,61E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	1,73E-05	0
POCP	kg NMVOC eq.	4,94E-02	4,24E-01	9,09E-03	0	0	3,60E-04	0	6,58E-04	0
ADP- minerals&metals**	kg Sb eq.	6,82E+00	1,05E+02	3,91E-01	0	0	7,07E-02	0	1,47E-01	0
ADP-fossil**	MJ	4,50E-01	4,81E+00	1,83E-02	0	0	2,30E-04	0	6,60E-03	0
WDP **	m ³	3,84E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,09E-01	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 6: Additional environmental impact results for the product LIP 320 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,39E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
PM	disease inc.	5,52E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
IRP*	kBq U235 eq	-2,15E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
ETP-fw**	CTUe	1,62E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
HTP-c**	CTUh	4,46E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0
HTP-nc**	CTUh	3,37E-03	2,05E-09	5,14E-11	0	0	1,37E-12	0	2,21E-12	0
SQP**	Dimensionless	3,37E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,00E-05	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 7: Resource use - LIP 320 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	3,39E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
PERM	MJ	5,52E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
PERT	MJ	-2,15E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
PENRE	MJ	1,62E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
PENRM	MJ	4,46E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0
PENRT	MJ	3,37E-03	2,05E-09	5,14E-11	0	0	1,37E-12	0	2,21E-12	0
SM	kg	3,37E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,00E-05	0
RSF	MJ	1,10E-03	7,82E-03	4,85E-05	0	0	4,57E-06	0	1,63E-05	0
NRSF	MJ	1,86E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	5,41E-07	0
FW	m3	6,61E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	1,73E-05	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product is demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 8: Waste - LIP 320 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	3,39E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
Non-hazardous waste disposed	kg	5,52E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
Radioactive waste disposed	kg	-2,15E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0

Output flows

Table 9: Output flows - LIP 320 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	3,39E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
Material for recycling	kg	5,52E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
Materials for energy recovery	kg	-2,15E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
Exported energy, electricity	MJ	1,62E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
Exported energy, thermal	MJ	4,46E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0

Information on biogenic carbon content

Table 10: Biogenic Carbon - LIP 320 Wall plaster

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	53%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP 330 Wall Repair Mortar

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 11 Core environmental impact results for the product LIP 330 Wall Repair Mortar

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	3,42E-01	2,83E+00	2,97E-01	0	0	4,36E-03	0	5,28E-03	0
GWP-fossil	kg CO ₂ eq.	5,29E-01	4,58E+00	3,23E-02	0	0	4,35E-03	0	5,27E-03	0
GWP-biogenic	kg CO ₂ eq.	-1,88E-01	-	2,65E-01	0	0	3,30E-06	0	1,04E-05	0
GWP- luluc	kg CO ₂ eq.	1,44E-03	1,36E-02	3,95E-05	0	0	1,33E-06	0	1,47E-06	0
ODP	kg CFC 11 eq.	4,24E-08	2,51E-07	2,04E-09	0	0	1,07E-09	0	2,17E-09	0
AP	mol H ⁺ eq.	3,21E-03	2,39E-02	1,42E-04	0	0	1,40E-05	0	5,00E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	1,74E-04	1,59E-03	1,68E-05	0	0	3,22E-07	0	5,41E-07	0
	kg P eq.	5,68E-05	5,18E-04	5,49E-06	0	0	1,05E-07	0	1,76E-07	0
EP- marine	kg N eq.	6,21E-04	5,28E-03	1,12E-04	0	0	3,13E-06	0	1,73E-05	0
EP-terrestrial	mol N eq.	6,58E-03	5,43E-02	3,27E-04	0	0	3,42E-05	0	1,90E-04	0
POCP	kg NMVOC eq.	1,86E-03	1,96E-02	1,22E-04	0	0	1,34E-05	0	5,51E-05	0
ADP-minerals&metals**	kg Sb eq.	1,46E-05	4,97E-05	1,90E-07	0	0	7,75E-08	0	4,82E-08	0
ADP-fossil**	MJ	6,47E+00	1,05E+02	3,84E-01	0	0	7,07E-02	0	1,47E-01	0
WDP **	m ³	4,09E-01	4,77E+00	1,77E-02	0	0	2,30E-04	0	6,60E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 12: Additional environmental impact results for the product LIP 330 Wall Repair Mortar

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,68E-01	2,87E+00	7,41E-02	0	0	4,38E-03	0	2,93E-03	0
PM	disease inc.	3,49E-08	3,00E-07	2,02E-09	0	0	3,82E-10	0	1,14E-09	0
IRP*	kBq U235 eq	4,64E-02	4,21E-01	9,05E-03	0	0	3,60E-04	0	6,82E-04	0
ETP-fw**	CTUe	2,08E+01	1,68E+02	6,81E-01	0	0	5,63E-02	0	1,38E-01	0
HTP-c**	CTUh	3,41E-10	2,03E-09	4,57E-11	0	0	1,37E-12	0	5,96E-12	0
HTP-nc**	CTUh	9,60E-09	6,14E-08	8,71E-10	0	0	6,19E-11	0	1,31E-10	0
SQP**	Dimensionless	3,41E+01	2,91E+02	1,31E-01	0	0	8,10E-02	0	3,13E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 13: Resource use - LIP 330 Wall Repair Mortar

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	5,38E+00	5,05E+01	6,46E-02	0	0	8,90E-04	0	1,35E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	5,57E+00	5,05E+01	6,46E-02	0	0	8,90E-04	0	1,35E-03	0
PENRE	MJ	6,00E+00	1,12E+02	4,04E-01	0	0	7,51E-02	0	1,62E-01	0
PENRM	MJ	8,93E-01	0	0	0	0	0	0	0	0
PENRT	MJ	6,90E+00	1,12E+02	4,04E-01	0	0	7,51E-02	0	1,62E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	3,90E-01	4,61E+00	1,24E-02	0	0	2,34E-04	0	7,11E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product is demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 14: Waste - LIP 330 Wall Repair Mortar

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7,95E-06	5,85E-05	3,35E-07	0	0	1,72E-07	0	2,31E-07	0
Non-hazardous waste disposed	kg	8,47E-02	5,56E-01	3,98E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	2,17E-05	1,66E-04	2,61E-06	0	0	4,83E-07	0	9,91E-07	0

Output flows

Table 15: Output flows - LIP 330 Wall Repair Mortar

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 16: Biogenic Carbon - LIP 330 Wall Repair Mortar

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP 350 Wall plaster

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 17: Core environmental impact results for the product LIP 350 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	2,31E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
GWP-fossil	kg CO ₂ eq.	4,42E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,13E-01	-	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
			1,79E+00							
GWP- luluc	kg CO ₂ eq.	1,51E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
ODP	kg CFC 11 eq.	3,13E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0
AP	mol H ⁺ eq.	2,22E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,00E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	1,32E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	5,41E-07	0
	kg P eq.	4,31E-05	5,22E-04	5,51E-06	0	0	1,05E-07	0	1,76E-07	0
EP- marine	kg N eq.	5,39E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	1,73E-05	0
EP-terrestrial	mol N eq.	5,70E-03	5,47E-02	3,53E-04	0	0	3,42E-05	0	1,90E-04	0
POCP	kg NMVOC eq.	1,63E-03	1,97E-02	1,35E-04	0	0	1,34E-05	0	5,51E-05	0
ADP-minerals&metals**	kg Sb eq.	4,21E-06	5,00E-05	2,00E-07	0	0	7,75E-08	0	4,82E-08	0
ADP-fossil**	MJ	5,97E+00	1,05E+02	3,91E-01	0	0	7,07E-02	0	1,47E-01	0
WDP **	m ³	3,85E-01	4,81E+00	1,65E-02	0	0	2,30E-04	0	6,60E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 18: Additional environmental impact results for the product LIP 350 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,08E-01	2,89E+00	8,08E-02	0	0	4,39E-03	0	5,37E-03	0
PM	disease inc.	3,19E-08	3,03E-07	2,27E-09	0	0	3,82E-10	0	9,71E-10	0
IRP*	kBq U235 eq	3,71E-02	4,24E-01	9,08E-03	0	0	3,60E-04	0	6,58E-04	0
ETP-fw**	CTUe	1,93E+01	1,71E+02	7,46E-01	0	0	5,63E-02	0	9,55E-02	0
HTP-c**	CTUh	2,00E-10	2,05E-09	5,14E-11	0	0	1,37E-12	0	2,21E-12	0
HTP-nc**	CTUh	6,75E-09	6,20E-08	9,67E-10	0	0	6,19E-11	0	6,82E-11	0
SQP**	Dimensionless	3,73E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,09E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 19: Resource use - LIP 350 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	5,93E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,19E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	6,12E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,19E-03	0
PENRE	MJ	5,12E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,56E-01	0
PENRM	MJ	1,25E+00	0	0	0	0	0	0	0	0
PENRT	MJ	6,37E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,56E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	3,68E-01	4,65E+00	1,21E-02	0	0	2,34E-04	0	6,76E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product are demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 20: Waste - LIP 350 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	6,77E-06	5,90E-05	3,51E-07	0	0	1,72E-07	0	2,20E-07	0
Non-hazardous waste disposed	kg	4,71E-02	5,59E-01	4,53E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	1,79E-05	1,68E-04	2,64E-06	0	0	4,83E-07	0	9,67E-07	0

Output flows

Table 21: Output flows - LIP 350 Wall plaster

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 22: Biogenic Carbon - LIP 350 Wall plaster

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP 350 Wall plaster white

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 23: Core environmental impact results for the product LIP 350 Wall plaster white

Indicator	Unit	Results per declared unit								
		A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	2,97E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	5,28E-03	0
GWP- fossil	kg CO ₂ eq.	5,08E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	5,27E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,13E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	1,04E-05	0
GWP- luluc	kg CO ₂ eq.	1,56E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,47E-06	0
ODP	kg CFC 11 eq.	3,82E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,17E-09	0
AP	mol H ⁺ eq.	3,40E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,00E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	1,58E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	5,41E-07	0
	kg P eq.	5,16E-05	5,22E-04	5,51E-06	0	0	1,05E-07	0	1,76E-07	0
EP- marine	kg N eq.	6,18E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	1,73E-05	0
EP-terrestrial	mol N eq.	6,47E-03	5,47E-02	3,53E-04	0	0	3,42E-05	0	1,90E-04	0
POCP	kg NMVOC eq.	1,90E-03	1,97E-02	1,35E-04	0	0	1,34E-05	0	5,51E-05	0
ADP-minerals&metals**	kg Sb eq.	6,29E-06	5,00E-05	2,00E-07	0	0	7,75E-08	0	4,82E-08	0
ADP-fossil**	MJ	6,76E+00	1,05E+02	3,91E-01	0	0	7,07E-02	0	1,47E-01	0
WDP **	m ³	4,60E-01	4,81E+00	1,57E-02	0	0	2,30E-04	0	6,60E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 24: Additional environmental impact results for the product LIP 350 Wall plaster white

Indicator	Unit	Results per declared unit								
		A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,53E-01	2,89E+00	8,08E-02	0	0	4,38E-03	0	2,93E-03	0
PM	disease inc.	3,67E-08	3,03E-07	2,27E-09	0	0	3,82E-10	0	1,14E-09	0
IRP*	kBq U235 eq	4,38E-02	4,24E-01	9,08E-03	0	0	3,60E-04	0	6,82E-04	0
ETP-fw**	CTUe	2,11E+01	1,71E+02	7,46E-01	0	0	5,63E-02	0	1,38E-01	0
HTP-c**	CTUh	3,76E-10	2,05E-09	5,13E-11	0	0	1,37E-12	0	5,96E-12	0
HTP-nc**	CTUh	8,69E-09	6,20E-08	9,66E-10	0	0	6,19E-11	0	1,31E-10	0
SQP**	Dimensionless	3,77E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,13E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 25: Resource use – LIP 350 Wall plaster white

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	6,02E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	6,21E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PENRE	MJ	5,96E+00	1,13E+02	4,11E-01	0	0	7,51E-02	0	1,62E-01	0
PENRM	MJ	1,25E+00	0	0	0	0	0	0	0	0
PENRT	MJ	7,22E+00	1,13E+02	4,11E-01	0	0	7,51E-02	0	1,62E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	4,31E-01	4,65E+00	1,17E-02	0	0	2,34E-04	0	7,11E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product is demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 26: Waste - LIP 350 Wall plaster white

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7,73E-06	5,90E-05	3,51E-07	0	0	1,72E-07	0	2,31E-07	0
Non-hazardous waste disposed	kg	9,08E-02	5,59E-01	4,53E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	2,09E-05	1,68E-04	2,64E-06	0	0	4,83E-07	0	9,91E-07	0

Output flows

Table 27: Output flows - LIP 350 Wall plaster white

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 28: Biogenic Carbon - LIP 350 Wall plaster white

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP 360 Wall plaster light

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 29: Core environmental impact results for the product LIP 360 Wall plaster light

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	5,25E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	3,19E-02	0
GWP-fossil	kg CO ₂ eq.	7,64E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	6,86E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,41E-01	1,79E+00	3,03E-01	0	0	3,30E-06	0	2,50E-02	0
GWP- luluc	kg CO ₂ eq.	1,77E-03	1,38E-02	3,98E-05	0	0	1,33E-06	0	1,65E-06	0
ODP	kg CFC 11 eq.	8,17E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,23E-09	0
AP	mol H ⁺ eq.	4,54E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,45E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	2,49E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	6,02E-07	0
	kg P eq.	8,10E-05	5,22E-04	5,52E-06	0	0	1,05E-07	0	1,96E-07	0
EP- marine	kg N eq.	8,29E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	2,64E-05	0
EP-terrestrial	mol N eq.	8,72E-03	5,47E-02	3,53E-04	0	0	3,42E-05	0	2,07E-04	0
POCP	kg NMVOC eq.	2,55E-03	1,97E-02	1,35E-04	0	0	1,34E-05	0	6,31E-05	0
ADP-minerals&metals**	kg Sb eq.	9,89E-06	5,00E-05	2,01E-07	0	0	7,75E-08	0	5,49E-08	0
ADP-fossil**	MJ	1,02E+01	1,05E+02	3,92E-01	0	0	7,07E-02	0	1,52E-01	0
WDP **	m ³	5,85E-01	4,81E+00	2,00E-02	0	0	2,30E-04	0	6,95E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 30: Additional environmental impact results for the product LIP 360 Wall plaster light

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	7,54E-01	4,50E+00	1,47E-01	0	0	4,32E-03	0	1,60E-02	0
PM	disease inc.	4,56E-08	3,03E-07	2,27E-09	0	0	3,82E-10	0	1,14E-09	0
IRP*	kBq U235 eq	7,84E-02	4,24E-01	9,09E-03	0	0	3,60E-04	0	6,82E-04	0
ETP-fw**	CTUe	2,50E+01	1,71E+02	7,46E-01	0	0	5,63E-02	0	1,38E-01	0
HTP-c**	CTUh	4,73E-10	2,05E-09	5,14E-11	0	0	1,37E-12	0	5,96E-12	0
HTP-nc**	CTUh	1,57E-08	6,20E-08	9,69E-10	0	0	6,19E-11	0	1,31E-10	0
SQP**	Dimensionless	4,39E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,13E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 31: Resource use - LIP 360 Wall plaster light

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	7,30E+00	5,12E+01	6,49E-02	0	0	8,90E-04	0	1,35E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	7,49E+00	5,12E+01	6,49E-02	0	0	8,90E-04	0	1,35E-03	0
PENRE	MJ	8,76E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
PENRM	MJ	2,16E+00	0	0	0	0	0	0	0	0
PENRT	MJ	1,09E+01	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	5,46E-01	4,65E+00	1,37E-02	0	0	2,34E-04	0	7,11E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product are demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 32: Waste - LIP 360 Wall plaster light

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	1,12E-05	5,90E-05	3,52E-07	0	0	1,72E-07	0	2,31E-07	0
Non-hazardous waste disposed	kg	1,09E-01	5,59E-01	4,53E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	3,38E-05	1,68E-04	2,65E-06	0	0	4,83E-07	0	9,91E-07	0

Output flows

Table 33: Output flows - LIP 360 Wall plaster light

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 34: Biogenic Carbon - LIP 360 Wall plaster light

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP Wall adhesive

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 35: Core environmental impact results for the product LIP Wall adhesive

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	2,96E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	3,19E-02	0
GWP-fossil	kg CO ₂ eq.	5,07E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	6,86E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,12E-01	- 1,79E+00	3,03E-01	0	0	3,30E-06	0	2,50E-02	0
GWP- luluc	kg CO ₂ eq.	1,53E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,65E-06	0
ODP	kg CFC 11 eq.	3,51E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,23E-09	0
AP	mol H ⁺ eq.	2,42E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,45E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	1,40E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	6,02E-07	0
	kg P eq.	4,57E-05	5,22E-04	5,52E-06	0	0	1,05E-07	0	1,96E-07	0
EP- marine	kg N eq.	5,83E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	2,64E-05	0
EP-terrestrial	mol N eq.	6,28E-03	5,47E-02	3,53E-04	0	0	3,42E-05	0	2,07E-04	0
POCP	kg NMVOC eq.	1,70E-03	1,97E-02	1,35E-04	0	0	1,34E-05	0	6,31E-05	0
ADP- minerals&metals**	kg Sb eq.	6,59E-06	5,00E-05	2,01E-07	0	0	7,75E-08	0	5,49E-08	0
ADP-fossil**	MJ	4,95E+00	1,05E+02	3,91E-01	0	0	7,07E-02	0	1,52E-01	0
WDP **	m ³	3,76E-01	4,81E+00	1,78E-02	0	0	2,30E-04	0	6,95E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 36: Additional environmental impact results for the product LIP Wall adhesive

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,53E-01	2,89E+00	8,09E-02	0	0	4,38E-03	0	2,93E-03	0
PM	disease inc.	3,28E-08	3,03E-07	2,27E-09	0	0	3,82E-10	0	1,14E-09	0
IRP*	kBq U235 eq	3,91E-02	4,24E-01	9,09E-03	0	0	3,60E-04	0	6,82E-04	0
ETP-fw**	CTUe	1,99E+01	1,71E+02	7,46E-01	0	0	5,63E-02	0	1,38E-01	0
HTP-c**	CTUh	2,18E-10	2,05E-09	5,14E-11	0	0	1,37E-12	0	5,96E-12	0
HTP-nc**	CTUh	7,57E-09	6,20E-08	9,67E-10	0	0	6,19E-11	0	1,31E-10	0
SQP**	Dimensionless	3,75E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,13E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 37: Resource use - LIP Wall adhesive

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	5,96E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	6,16E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PENRE	MJ	4,74E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
PENRM	MJ	5,30E-01	0	0	0	0	0	0	0	0
PENRT	MJ	5,27E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	3,60E-01	4,65E+00	1,27E-02	0	0	2,34E-04	0	7,11E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product is demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 38: Waste - LIP Wall adhesive

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7,36E-06	5,90E-05	3,51E-07	0	0	1,72E-07	0	2,31E-07	0
Non-hazardous waste disposed	kg	5,09E-02	5,59E-01	4,53E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	1,93E-05	1,68E-04	2,64E-06	0	0	4,83E-07	0	9,91E-07	0

Output flows

Table 39: Output flows - LIP Wall adhesive

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 40: Biogenic Carbon - LIP Wall adhesive

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

LIP Wall adhesive coarse

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Core environmental impact indicators

Table 41: Core environmental impact results for the product LIP Wall adhesive coarse

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP- total	kg CO ₂ eq.	2,50E-01	2,82E+00	3,38E-01	0	0	4,36E-03	0	3,19E-02	0
GWP-fossil	kg CO ₂ eq.	4,61E-01	4,60E+00	3,53E-02	0	0	4,35E-03	0	6,86E-03	0
GWP-biogenic	kg CO ₂ eq.	-2,13E-01	-1,79E+00	3,03E-01	0	0	3,30E-06	0	2,50E-02	0
GWP- luluc	kg CO ₂ eq.	1,52E-03	1,38E-02	3,97E-05	0	0	1,33E-06	0	1,65E-06	0
ODP	kg CFC 11 eq.	3,35E-08	2,53E-07	2,13E-09	0	0	1,07E-09	0	2,23E-09	0
AP	mol H ⁺ eq.	2,32E-03	2,40E-02	1,49E-04	0	0	1,40E-05	0	5,45E-05	0
EP-freshwater	kg PO ₄ ³⁻ eq.	1,35E-04	1,60E-03	1,69E-05	0	0	3,22E-07	0	6,02E-07	0
	kg P eq.	4,41E-05	5,22E-04	5,52E-06	0	0	1,05E-07	0	1,96E-07	0
EP- marine	kg N eq.	5,57E-04	5,32E-03	1,26E-04	0	0	3,13E-06	0	2,64E-05	0
EP-terrestrial	mol N eq.	5,97E-03	5,47E-02	3,53E-04	0	0	3,42E-05	0	2,07E-04	0
POCP	kg NMVOC eq.	1,62E-03	1,97E-02	1,35E-04	0	0	1,34E-05	0	6,31E-05	0
ADP-minerals&metals**	kg Sb eq.	6,42E-06	5,00E-05	2,01E-07	0	0	7,75E-08	0	5,49E-08	0
ADP-fossil**	MJ	4,78E+00	1,05E+02	3,91E-01	0	0	7,07E-02	0	1,52E-01	0
WDP **	m ³	3,72E-01	4,81E+00	1,78E-02	0	0	2,30E-04	0	6,95E-03	0
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption									

Additional environmental impact indicators

Table 42: Additional environmental impact results for the product LIP Wall adhesive coarse

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
GWP-GHG	kg CO ₂ eq.	3,21E-01	2,89E+00	8,09E-02	0	0	4,38E-03	0	2,93E-03	0
PM	disease inc.	3,25E-08	3,03E-07	2,27E-09	0	0	3,82E-10	0	1,14E-09	0
IRP*	kBq U235 eq	3,72E-02	4,24E-01	9,09E-03	0	0	3,60E-04	0	6,82E-04	0
ETP-fw**	CTUe	1,96E+01	1,71E+02	7,46E-01	0	0	5,63E-02	0	1,38E-01	0
HTP-c**	CTUh	2,11E-10	2,05E-09	5,14E-11	0	0	1,37E-12	0	5,96E-12	0
HTP-nc**	CTUh	7,23E-09	6,20E-08	9,67E-10	0	0	6,19E-11	0	1,31E-10	0
SQP**	Dimensionless	3,76E+01	2,96E+02	1,38E-01	0	0	8,10E-02	0	3,13E-01	0
Acronyms	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.									

Use of resources

Table 43: Resource use - LIP Wall adhesive coarse

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
PERE	MJ	5,95E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PERM	MJ	1,92E-01	0	0	0	0	0	0	0	0
PERT	MJ	6,14E+00	5,12E+01	6,48E-02	0	0	8,90E-04	0	1,35E-03	0
PENRE	MJ	4,55E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
PENRM	MJ	5,29E-01	0	0	0	0	0	0	0	0
PENRT	MJ	5,08E+00	1,13E+02	4,12E-01	0	0	7,51E-02	0	1,62E-01	0
SM	kg	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m3	3,57E-01	4,65E+00	1,27E-02	0	0	2,34E-04	0	7,11E-03	0
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

At end of use, when the hardened product is demolished, the LIP Wall plasters are non-hazardous building waste. The waste from packing material are also assumed to be non-hazardous waste.

Table 44: Waste - LIP Wall adhesive coarse

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7,18E-06	5,90E-05	3,51E-07	0	0	1,72E-07	0	2,31E-07	0
Non-hazardous waste disposed	kg	4,99E-02	5,59E-01	4,53E-02	0	0	6,15E-03	0	1,00E+00	0
Radioactive waste disposed	kg	1,84E-05	1,68E-04	2,64E-06	0	0	4,83E-07	0	9,91E-07	0

Output flows

Table 45: Output flows - LIP Wall adhesive coarse

Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	B	C1	C2	C3	C4	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	6,00E-04	0	0	0	0	0	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 46: Biogenic Carbon - LIP Wall adhesive coarse

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	55%
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO ₂ .		

Additional information

Fossil free energy:

LIP Bygningsartikler A/S has used fossil free energy since 2014. Today, the energy is delivered from the wind turbine power plant at LINDØ port of Odense from Energy Fyn. The total energy consumption on the site is equivalent to 919MWh per year.



Information related to Sector EPD

This is an individual EPD.

Differences versus previous versions

The reason for updating the EPD is the addition of two products that have similarities with two products assessed in the first version of the EPD. The difference among the products is that LIP 330 Wall Repair Plaster is packed in paper bag of 5 kg instead of 20 kg paper that is used for LIP 320 Wall Plaster. More specific information was provided by the supplier of packaging resulting in improvement in the calculation of climate change biogenic carbon.

References

Project Report - LIP Wall Plasters, LIP Bygningsartikler A/S, 2021

General Programme Instruction of the International EPD® System. Version 3.01.

ISO 14025:2010 Environmental labels and declarations-Type III Environmental Declarations-Principles and procedures

ISO 14040:2006 Environmental Management-Life Cycle Assessment-Principles and framework

ISO 14044:2006 Environmental Management-Life Cycle Assessment-Requirements and guidelines

PCR 2019:14 Construction products (EN 15804:A2) version 1.11

EN 15804:2012+A2:2019 Sustainability of construction works-Environmental Product Declarations-Core rules for the product category of construction products

DS/EN: 998-1 for rendering/plastering wall plasters based on inorganic binders for external (rendering) and internal (plastering) use on walls, ceilings, columns and partitions.

Programme-related information and verification

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804.

Programme:	The International EPD® System EPD International AB Box 210 60 SE-100 31 Stockholm Sweden www.environdec.com info@environdec.com
EPD registration number:	S-P-04248
Published:	2021-11-02
Revised:	2027-06-28
Valid until:	2026-10-28

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product category rules (PCR): PCR 2019:14 Construction products (EN 15804:A2) Version 1.11.
PCR review was conducted by: The Technical Committee of the International EPD® System. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact
Independent third-party verification of the declaration and data, according to ISO 14025:2006: ☐ EPD process certification ☒ EPD verification
Third party verifier: Bureau Veritas Certification Sverige AB Accredited by: SWEDAC with accreditation number 1236
Procedure for follow-up of data during EPD validity involves third party verifier: ☐ Yes ☒ No

*Disclaimer: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

**Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

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