

Environmental Product Declaration

In accordance with ISO 14025 and EN 15804+A2:2019 for:

LIP Tile Mortars

from LIP Bygningsartikler A/S



Programme: The International EPD® System, www.environdec.com

Programme operator: EPD International AB

EPD registration number: S-P-02311 **Publication date:** 16-11-2020 **Valid until:** 29-09-2025

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





General information

Owner of the declaration and manufacturer:

LIP Bygningsartikler A/S · Industrivej 16 · DK-5580 Nørre Aaby · Phone: +45 6442 1330 · Fax: +45 6442 3408

Declaration issued: 29-09-2020

EPD Prepared by: Bureau Veritas HSE, Denmark

Standards: ISO 14025 and EN 15804+A2:2019. EPD's of other construction products may not be comparable if they do not comply with this standard.

Scope: This LCA study is intended to be used in an cradle to grave with module D EPD covering the following mortars in table 1, all produced by LIP Bygningsartikler A/S at the same production site. The EPD will be accessible on http://www.lip.dk/ together with safety data sheets and product information, providing information for business-to-business communication. The Geographical scope is Europe.

About LIP Bygningsartikler A/S

LIP Bygningsartikler A/S is a Danish Company, which since its founding in 1967 has produced high quality products at competitive prices.

The product range from the beginning was tile adhesive and sealants, which since then has been expanded with products within flooring putty, waterproofing, silicone, epoxy, filler compounds, etc.

All our products are continuously under internal as well as external quality control, so that we can always live up to our slogan:

LIP - when building on quality!

Product information

Products represented

LIP Tile Mortar, LIP Multi Tile Mortar – Grey and White, LIP Multi Tile Mortar Light, LIP Flow Mortar Light, LIP Tropic Tile Mortar – Grey and White.



Figure 1: Pictures of the seven LIP products covered in this project report.





Product description

These products are manufactured by LIP Bygningsartikler A/S in the production plants located in Nørre Aaby, Denmark. These products are used for fixing and laying wall and floor tiles, marble, facing bricks, glass wool batts, Rockwool batts, polystyrene veneers, etc.

The manufacturing process starts from raw materials purchased from suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added mostly automatically in the production mixer, according to the formula of the product. Other raw materials, supplied in bags or big bags, are stored in their warehouse and added automatically or manually in the mixer. The production is a discontinuous process, in which all the components are mechanically mixed in batches.

The semi-finished product is then packaged in bags, put on wooden pallets, covered by stretched hoods and stored in the Finished Products' warehouse. The quality of final products is controlled before the sale.

The product is supplied from production in dry form, premixed in respect of all contents but water. Water is added at the building site in the construction/installation stage, in a defined amount and technique, in order to produce a deformable cementitious adhesive of high performance.

Table 1: Product ingormation for the seven products covered by this EPD.

Pro	duct name	Autiala ma	Description
Danish	English	Article no.	Description
LIP Fliseklæb	LIP Tile Mortar	2004349, 200003	5 and 20 kg bags 1.6 kg/mm/m2 0.22L water per kg
LIP Multi Fliseklæb - Grå	LIP Multi Tile Mortar - Grey	2797215, 200010	5 and 20 kg bags Grey cement based 1.4 kg/mm/m2 0.3L water per kg
LIP Multi Fliseklæb - Hvid	LIP Multi Tile Mortar - White	2950087, 200027	5 and 20 kg bags White cement based 1.5 kg/mm/m2 0.28L water per kg
LIP Multi Fliseklæb Let	LIP Multi Tile Mortar Light	24005	15 kg bags 0.7 kg/mm/m2 0.54L water per kg
LIP Flydeklæb Let	LIP Flow Mortar Light	200041	20 kg bags 1 kg/mm/m2 0.35L water per kg
LIP Trope Fliseklæb - Grå	LIP Tropic Tile Mortar - Grey	22001, 200065	5 and 20 kg bags Grey cement based 1.5 kg/mm/m2 0.32L water per kg
LIP Trope Fliseklæb - Hvid	LIP Tropic Tile Mortar - White	200072	20 kg bags White cement based 1.4 kg/mm/m2 0.28L water per kg

Functional Unit

The Functional Unit (FU) is 1 m2 of applied finished product. This EPD describes the environmental impact of 1 m2 of applied adhesive on a surface in 1 mm thickness.

The product consumption, of course, depends on the size of the tile, unevenness, grout size and the size of the toothpick. The information in table 3 can be used to convert the LCA results.





Reference service life

According to LIP Bygningsartikler A/S experience, the Reference Service Life (RSL) of premade mortars has been known to be 50 years or longer.

Technical data

The products are designed, produced and CE marked according to EN 12004 (Adhesives for tiles. Requirements, evaluation of conformity, classification and designation).

They are classified as seen in table 2 according to EN 12004:2007+A1:2012 for interior and exterior bonding of ceramic tiles, porcelain, natural stone and mosaics on floors and walls.

Table 2: Performance information for the seven products according to EN 12004:2007+A1:2012.

	LIP Tile Mortar	LIP Multi Tile Mortar - Grey	LIP Multi Tile Mortar - White	LIP Multi Tile Mortar Light	LIP Flow Mortar Light	LIP Tropic Tile Mortar - Grey	LIP Tropic Tile Mortar - White
	C1-E	C2-TE-S1	C2-TE-S1	C2-TE-S1	C2-E-S1	C2-TE	C2-TE
Initial tensile adhesion strength	≥ 0.5 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2
Tensile adhesion strength after heat aging	≥ 0.5 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2
Tensile adhesion strength after water immersion	≥ 0.5 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2
Tensile adhesion strength after freeze -thaw cycles	≥ 0.5 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2	≥ 1 N/mm2

Air emission

All the seven Mortars covered in this EPD has low dust technology and very low emission of volatile organic compounds and documented with GEV-EMICODE EC 1^{PLUS}. Documentation attached for GEV-EMICODE.



Content declaration

Content declaration including packaging covering the seven LIP Mortars in this EPD.

Table 3: Content declaration, which covers the seven LIP products.

		LIP Til	e Mortars	
Product com	ponents	Weight%	Post-consumer material, weight-%	Renewable material, weight-
Silica sand		10-60	0%	0%
Portland cem	nent, CAS. 65997-15-1	20-60	0%	0%
Additives		1-20	0%	0%
Packaging m	aterials	Weight, kg	Weight-% (versus the produc	ct)
Bags	Paper	12g/kg product	1.2 %	
	PE-film	0.5g/kg product	0.05 %	
Transport PE-film packaging		0.6g/kg product	0.06 %	
Total:			<1.5%	

During the life cycle of the product no hazardous substance listed in the "Candidate List of Substances of Very High Concern (SVHC) for authorization" has been used in a percentage higher than 0.1% of the weight of the product.





LCA information

Product category rules (PCR)

PCR 2019:14 Construction products (EN 15804:A2) Version 1.0 and sub c-PCR, Cement and building lime.

Time representativeness

Data from factory (primary data) is from 2018 and 2019.

Database(s) and LCA software used

LCA Software: Simapro 9.1

Database: Ecoinvent 3.6 – allocation, cut-off by classification – unit.

The impact models used are the ones included in the Simapro method named EN 15804 + A2.

Description of system boundaries

This study covers Cradle to grave and Module D.

Table 4: Life cycle stages covered by this LCA study.

		Produ	ct stage		lation esses		ı	Us	se sta	ge	ı	ı	Er	nd of I	ife sta	ge	
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	comm	A1 action of nodities, naterials	-A3 Product manufacture	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Modules declared			Х	Х	Х	N R	N R	N R	N R	N R	N R	N R	Х	Х	Х	Х	Х
Geography	Euro	ре	Denmark							Euro	ре						
Process type	Upsti	ream	Processes the manufacture has influence over						D	ownst	ream						
Data type	Gene	eric	Specific	Generic													
Variation – products		group of	0% for every products							-							
Variation – sites	Mar	nufactur	ed in one site	e -													

Product stage (A1-A3):

- A1-A2: extraction, supply and transport of raw materials and packaging to LIP Bygningsartikler A/S. Raw materials are purchased from European suppliers.
- A3: manufacturing process of product and its packaging and waste management from the same process. LIP Bygningsartikler A/S get all their electricity from wind energy produced at Lindø Port with >3MW onshore wind turbines. Approximately 0.88MJ is used for the production of 1 kg product. A3 covers dosage and mixing of selected and measured raw materials and additives to ensure that





the product meets desired properties and packaging material consumption. Packaging product materials consist of the bag material, wooden pallet and LDPE used as wrapping material. The wooden pallet is part of a return system, and therefore not a part of this study.

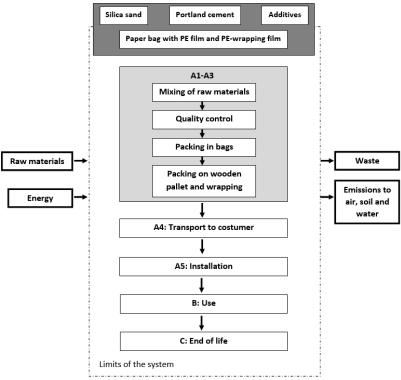


Figure 2: Limits of the system in this study.

Construction process stage (A4-A5):

- A4: distribution to typical Customer by transport of packaged product from production gate to end
 user (building site). The customers of LIP Bygningsartikler A/S are primarily from Denmark. About 92
 percent of the products produced by LIP at the production site in Nørre Aaby in Denmark, are sold in
 Denmark, 4 percent in Sweden, 2 percent in Norway and 1 percent in both Germany and the
 Netherlands. The distance has in the present LCA study been estimated to be 500km via road
 transport by a Euro 6 lorry of 32 metric ton.
- A5: installation of product into building, including required water and its blending energy. For
 installation, water consumption can be found in table 1. Mixing electricity consumption is assumed
 to be 0,216MJ/FU. This is equivalent to the use of a 1200 Watt handheld mixer for 3 minutes.

Use stage (B1-B7):

 B1 to B7 are not relevant (NR) as they are not applicable: the product does not need maintenance or replacement during its RSL. If professionally used and properly installed and according to LIP Bygningsartikler A/S experience, the Reference Service Life (RSL) of premade mortars has been known to be 50 years or longer.

End of life stage (C1-C4):

C1: deconstruction and demolition of the product into the building. Mortars for surface use are
typically not considered as part of the structure of the building. However, during the building
destruction, the quantity of extra energy required to break these application can be neglected





compared to the energy required to demolish the structure of the building and are therefore not included in this LCA study.

- C2: transport of waste product from demolition to recycling/disposal facility that is waste collection. The distance is assumed to be 50 km via road transport by a Euro 6 lorry of 32 metric ton.
- C3: The product are expected to be disposed as landfill after end of life.
- C4: Waste disposal including physical pre-treatment.

D Reuse-Recovery-Recycling potential

Module D calculates the potential environmental benefits of the recycling or reuse of materials. This product has not considerable benefits due to recycling or/and reuse.

Environmental performance

All the environmental impacts has been calculated in SimaPro and with the EN 15804 + A2 Method, which takes all the methods defined by the European Standard EN 15804 + A2 into account.

All the LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

LIP Tile Mortar

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding thresholds values, safety margins or risks.

Table 5: Core environmental impact results for the product LIP Tile Mortar.

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
GWP- total	kg CO₂ eq.	5.85E-01	6.98E-02	2.67E-02	0	0	6.98E-03	0	3.19E-02	7.40E-01	0	
GWP-fossil	kg CO₂ eq.	6.11E-01	6.97E-02	2.59E-02	0	0	6.97E-03	0	6.86E-03	7.24E-01	0	
GWP-biogenic	kg CO₂ eq.	-2.59E-02	5.28E-05	7.76E-04	0	0	5.28E-06	0	2.50E-02	1.49E-02	0	
GWP- luluc	kg CO₂ eq.	3.34E-04	2.12E-05	6.01E-05	0	0	2.12E-06	0	1.65E-06	4.20E-04	0	
ODP	kg CFC 11 eq.	3.28E-08	1.71E-08	2.18E-09	0	0	1.71E-09	0	2.23E-09	5.74E-08	0	
AP	mol H⁺ eq.	2.05E-03	2.24E-04	1.51E-04	0	0	2.24E-05	0	5.45E-05	2.53E-03	0	
EP-freshwater	kg PO ₄ 3- eq.	9.14E-05	5.15E-06	2.59E-05	0	0	5.15E-07	0	6.02E-07	1.24E-04	0	
EP- marine	kg N eq.	5.06E-04	5.01E-05	2.48E-05	0	0	5.01E-06	0	2.64E-05	6.28E-04	0	
EP-terrestrial	mol N eq.	5.66E-03	5.48E-04	2.36E-04	0	0	5.48E-05	0	2.07E-04	6.83E-03	0	
POCP	kg NMVOC eq.	kg NMVOC eq. 1.48E-03 2.15E-04 6.01E-05 0 0 2.15E-05 0 6.31E-05 1.88E-										
ADP-minerals&metals**	kg Sb eq.	4.51E-06	1.24E-06	1.91E-07	0	0	1.24E-07	0	5.49E-08	6.16E-06	0	
ADP-fossil**	MJ	3.59E+00	1.13E+00	5.32E-01	0	0	1.13E-01	0	1.52E-01	5.61E+00	0	
WDP **	m³	1.09E-01	3.67E-03	2.11E-02	0	0	3.67E-04	0	6.95E-03	1.45E-01	0	
Acronyms	GWP-fossil = Glo GWP-luluc = Glo stratospheric oz Eutrophication p Eutrophication p Eutrophication p ADP-minerals&r depletion for for water consumpt	bal Warmin one layer; A potential, fra potential, fra potential, Ad metals = Abi ssil resource	ng Potential AP = Acidification of nu action of nu action of nu ccumulated otic depleti	land use and ation potentia trients reachi trients reachi Exceedance; on potential f	land al, Ad ng fr ng m POC or no	use c ccumu reshwa narine P = Fo on-fos	hange; ODP llated Excee ater end col end compa rmation pol ssil resource	= Dep dance mpart rtmer tential s; ADF	pletion pote e; EP-freshw ment; EP-m nt; EP-terres I of troposp P-fossil = Ab	ntial of the ater = arine = trial = heric ozone iotic	;	





Table 6: Additional environmental impact results for the product LIP Tile Mortar.

		R	esults per	declared ι	ınit							
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
GWP-GHG	kg CO₂ eq.	6.11E-01	6.97E-02	2.59E-02	0	0	6.97E-03	0	6.86E-03	7.24E-01	0	
PM	disease inc.	1.83E-08	6.11E-09	4.43E-10	0	0	6.11E-10	0	1.14E-09	2.73E-08	0	
IRP*	kBq U235 eq	2.93E-02	5.76E-03	1.41E-02	0	0	5.76E-04	0	6.82E-04	5.08E-02	0	
ETP-fw**	CTUe	7.94E+00	9.01E-01	3.65E-01	0	0	9.01E-02	0	1.38E-01	9.51E+00	0	
HTP-c**	CTUh											
HTP-nc**	CTUh	TUh 6.15E-09 9.90E-10 3.29E-10 0 0 9.90E-11 0 1.31E-10 7.78E-0									0	
SQP**	Dimensionless	8.14E+00	1.30E+00	1.30E-01	0	0	1.30E-01	0	3.13E-01	1.02E+01	0	
Acronyms	GWP-GHG: The carbon dioxide (equal to the GW PM = Particulate	uptake and of P indicator Matter em	emissions an originally de hissions; IRP	nd biogenic ca efined in EN 1 = Ionizing rac	arbo .580 liatio	n stor 4:2012 on, hu	ed in the pr 2+A1:2013. man health	oduct ; ETP-	. This indica fw = Eco-tox	tor is thus		
	freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP =											
	Land use related	Land use related impacts/Soil quality.										

Use of resources

Table 7: Resource use - LIP Tile Mortar.

		R	esults per	declared ι	ınit									
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D			
PERE	MJ	1.04E+00	3.91E-03	2.02E-02	0	0	3.91E-04	0	4.14E-04	1.06E+00	0			
PERM	MJ	1.33E+00	1.42E-02	1.01E-01	0	0	1.42E-03	0	1.35E-03	1.35E-03	0			
PERT	MJ	2.37E+00	1.81E-02	1.21E-01	0	0	1.81E-03	0	1.76E-03	1.06E+00	0			
PENRE	MJ	-2.16E-01	-6.98E-02	-2.62E-02	0	0	-6.98E-03	0	-9.50E-03	5.45E+00	0			
PENRM	MJ.	3.80E+00 1.20E+00 5.58E-01 0 0 1.20E-01 0 1.62E-01 1.62E-01 0												
PENRT	MJ	3.59E+00 1.13E+00 5.32E-01 0 0 1.13E-01 0 1.52E-01 5.61E+00 0												
SM	kg	0	0	0	0	0	0	0	0	0	0			
RSF	MJ	0	0	0	0	0	0	0	0	0	0			
NRSF	MJ	0	0	0	0	0	0	0	0	0	0			
FW	m3	9.58E-02	3.74E-03	1.32E-02	0	0	3.74E-04	0	1.13E-02	1.24E-01	0			
Acronyms	PERE = Use of re materials; PERN renewable prim renewable prim energy resource SM = Use of sec secondary fuels	I = Use of re lary energy re lary energy re les used as ra londary mat	enewable processine processing pr	imary energy ENRE = Use o sed as raw ma ; PENRT = To Use of renew	reso f no ateria tal us	ources n-rene als; PE se of r	used as ravewable prime ENRM = Use non-renewa	v mate lary el of no ble pr	erials; PERT nergy exclud n-renewabl imary energ	= Total use ding non- e primary gy re-source	es;			

Waste production

Table 8: Waste - LIP Tile Mortar

Results per declared unit											
Indicator Unit A1-A3 A4 A5 B C1 C2 C3 C4 Total D											
Hazardous waste disposed	kg	5.45E-06	2.74E-06	3.57E-07	0	0	2.74E-07	0	2.31E-07	9.19E-06	0
Non-hazardous waste disposed	kg	4.09E-02	9.84E-02	1.82E-03	0	0	9.84E-03	0	1.00E+00	1.76E+00	0
Radioactive waste disposed	kg	1.67E-05	7.73E-06	3.77E-06	0	0	7.73E-07	0	9.91E-07	3.05E-05	0





Table 9: Output flows - LIP Tile Mortar

Results per declared unit												
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	
Material for recycling	kg	0	0	9.60E-04	0	0	0	0	0	9.60E-04	0	
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	

Information on biogenic carbon content

Table 10: Biogenic Carbon - LIP Tile Mortar

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	<5%
Results per functional or declared unit. Note: 1 kg biogenic carbon is eq	uivalent to 44/1	2 kg CO2.

LIP Multi Tile Mortar – Grey

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 11: Core environmental impact results for the product LIP Multi Tile Mortar – Grey.

Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
GWP- total	kg CO₂ eq.	7.23E-01	6.10E-02	2.67E-02	0	0	6.10E-03	0	3.19E-02	8.61E-01	0
GWP-fossil	kg CO₂ eq.	7.43E-01	6.10E-02	2.59E-02	0	0	6.10E-03	0	6.86E-03	8.46E-01	0
GWP-biogenic	kg CO₂ eq.	-2.09E-02	4.62E-05	7.75E-04	0	0	4.62E-06	0	2.50E-02	1.50E-02	0
GWP- luluc	kg CO₂ eq.	3.67E-04	1.86E-05	6.00E-05	0	0	1.86E-06	0	1.65E-06	4.49E-04	0
ODP	kg CFC 11 eq.	3.75E-08	1.50E-08	2.18E-09	0	0	1.50E-09	0	2.23E-09	5.92E-08	0
AP	mol H⁺ eq.	2.48E-03	1.96E-04	1.51E-04	0	0	1.96E-05	0	5.45E-05	2.92E-03	0
EP-freshwater	kg PO₄³- eq.	1.13E-04	4.50E-06	2.59E-05	0	0	4.50E-07	0	6.02E-07	1.45E-04	0
EP- marine	kg N eq.	5.79E-04	4.38E-05	2.48E-05	0	0	4.38E-06	0	2.64E-05	6.89E-04	0
EP-terrestrial	mol N eq.	6.43E-03	4.79E-04	2.36E-04	0	0	4.79E-05	0	2.07E-04	7.48E-03	0
POCP	kg NMVOC eq.	1.87E-03	1.88E-04	6.00E-05	0	0	1.88E-05	0	6.31E-05	2.22E-03	0
ADP-minerals&metals**	kg Sb eq.	6.38E-06	1.09E-06	1.91E-07	0	0	1.09E-07	0	5.49E-08	7.84E-06	0
ADP-fossil**	MJ	8.42E+00	9.90E-01	5.31E-01	0	0	9.90E-02	0	1.52E-01	1.03E+01	0
WDP **	m³	2.07E-01	3.21E-03	2.40E-02	0	0	3.21E-04	0	6.95E-03	2.44E-01	0
Acronyms	GWP-luluc = Glo stratospheric oz Eutrophication p Eutrophication p Eutrophication p ADP-minerals&r	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted									





Table 12: Additional environmental impact results for the product LIP Multi Tile Mortar – Grey

		R	esults pei	declared u	unit								
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
GWP-GHG	kg CO₂ eq.	7.43E-01	6.10E-02	2.59E-02	0	0	6.10E-03	0	6.86E-03	8.46E-01	0		
PM	disease inc.	2.07E-08	5.35E-09	4.43E-10	0	0	5.35E-10	0	1.14E-09	2.86E-08	0		
IRP*	kBq U235 eq	3.75E-02	5.04E-03	1.41E-02	0	0	5.04E-04	0	6.82E-04	5.81E-02	0		
ETP-fw**	CTUe	8.69E+00	7.88E-01	3.65E-01	0	0	7.88E-02	0	1.38E-01	1.01E+01	0		
HTP-c**	CTUh												
HTP-nc**	CTUh	TUh 7.08E-09 8.66E-10 3.30E-10 0 0 8.66E-11 0 1.31E-10 8.55E-09											
SQP**	Dimensionless	7.11E+00	1.13E+00	1.30E-01	0	0	1.13E-01	0	3.13E-01	8.93E+00	0		
Acronyms	GWP-GHG: The carbon dioxide (equal to the GW	uptake and o /P indicator	emissions a originally de	nd biogenic ca efined in EN 1	arbo .580	n stor 4:201	ed in the pr 2+A1:2013.	oduct	. This indica	tor is thus			
		PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity,											
	· · · · · · · · · · · · · · · · · · ·	freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.											

Use of resources

Table 13: Resource use - LIP Multi Tile Mortar – Grey

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
PERE	MJ	9.18E-01	3.42E-03	2.02E-02	0	0	3.42E-04	0	4.14E-04	9.42E-01	0
PERM	MJ	1.25E+00	1.25E-02	1.01E-01	0	0	1.25E-03	0	1.35E-03	1.35E-03	0
PERT	MJ	2.17E+00	1.59E-02	1.21E-01	0	0	1.59E-03	0	1.76E-03	9.44E-01	0
PENRE	MJ	-5.78E-01	-6.11E-02	-2.61E-02	0	0	-6.11E-03	0	-9.50E-03	1.01E+01	0
PENRM	MJ.	9.00E+00	1.05E+00	5.58E-01	0	0	1.05E-01	0	1.62E-01	1.62E-01	0
PENRT	MJ	8.42E+00	9.90E-01	5.31E-01	0	0	9.90E-02	0	1.52E-01	1.03E+01	0
SM	kg	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1.84E-01	3.27E-03	1.46E-02	0	0	3.27E-04	0	9.87E-03	2.12E-01	0
Acronyms	PERE = Use of re materials; PERN renewable prim renewable prim energy resource SM = Use of sec secondary fuels	I = Use of re ary energy i ary energy i es used as ra ondary mat	enewable processine processing pr	imary energy ENRE = Use o sed as raw ma ;; PENRT = To Use of renewa	reso f no iteria tal u	ources n-rene als; PE se of r	used as ravewable prim NRM = Use non-renewa	v mate lary el of no ble pr	erials; PERT nergy exclud n-renewable imary energ	= Total use ding non- e primary gy re-source	es;

Waste production

Table 14: Waste - LIP Multi Tile Mortar – Grey

	Results per declared unit												
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
Hazardous waste disposed	kg	6.00E-06	2.40E-06	3.57E-07	0	0	2.40E-07	0	2.31E-07	9.32E-06	0		
Non-hazardous waste disposed	kg	4.36E-02	8.61E-02	1.82E-03	0	0	8.61E-03	0	1.00E+00	1.54E+00	0		
Radioactive waste disposed	kg	1.96E-05	6.76E-06	3.77E-06	0	0	6.76E-07	0	9.91E-07	3.22E-05	0		





Table 15: Output flows - LIP Multi Tile Mortar – Grey

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	
Material for recycling	kg	0	0	8.40E-04	0	0	0	0	0	8.40E-04	0	
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	

Information on biogenic carbon content

Table 16: Biogenic Carbon - LIP Multi Tile Mortar – Grey

	Unit	Quantity								
Biogenic carbon content in product	kg C	<5%								
Biogenic carbon content in packaging	kg C	<5%								
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.										

LIP Multi Tile Mortar – White

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 17: Core environmental impact results for the product LIP Multi Tile Mortar – White.

		R	esults per	declared ι	ınit							
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
GWP- total	kg CO₂ eq.	7.75E-01	6.54E-02	2.67E-02	0	0	6.54E-03	0	3.19E-02	9.22E-01	0	
GWP-fossil	kg CO₂ eq.	7.97E-01	6.53E-02	2.59E-02	0	0	6.53E-03	0	6.86E-03	9.05E-01	0	
GWP-biogenic	kg CO₂ eq.	-2.24E-02	4.95E-05	7.76E-04	0	0	4.95E-06	0	2.50E-02	1.60E-02	0	
GWP- luluc	kg CO₂ eq.	3.94E-04	1.99E-05	6.01E-05	0	0	1.99E-06	0	1.65E-06	4.78E-04	0	
ODP	kg CFC 11 eq.	4.03E-08	1.60E-08	2.18E-09	0	0	1.60E-09	0	2.23E-09	6.35E-08	0	
AP	mol H⁺ eq.	2.67E-03	2.10E-04	1.51E-04	0	0	2.10E-05	0	5.45E-05	3.13E-03	0	
EP-freshwater	kg PO₄³- eq.	1.21E-04	4.83E-06	2.59E-05	0	0	4.83E-07	0	6.02E-07	1.54E-04	0	
EP- marine	kg N eq.	6.21E-04	4.69E-05	2.49E-05	0	0	4.69E-06	0	2.64E-05	7.37E-04	0	
EP-terrestrial	mol N eq.	6.90E-03	5.14E-04	2.37E-04	0	0	5.14E-05	0	2.07E-04	8.02E-03	0	
POCP	kg NMVOC eq.	kg NMVOC eq. 2.00E-03 2.02E-04 6.01E-05 0 0 2.02E-05 0 6.31E-05 2.38E-03 0										
ADP-minerals&metals**	kg Sb eq.	7.03E-06	1.16E-06	1.91E-07	0	0	1.16E-07	0	5.49E-08	8.59E-06	0	
ADP-fossil**	MJ	9.03E+00	1.06E+00	5.32E-01	0	0	1.06E-01	0	1.52E-01	1.10E+01	0	
WDP **	m³	2.23E-01	3.44E-03	2.40E-02	0	0	3.44E-04	0	6.95E-03	2.61E-01	0	
Acronyms	GWP-fossil = Glo		-			_			-	_		
	GWP-luluc = Glo		•				0 ,		•			
	stratospheric oz	one layer; A	AP = Acidifica	ation potentia	al, Ad	cumu	ılated Excee	dance	; EP-freshw	ater =		
	Eutrophication p	otential, fra	action of nu	trients reachi	ng fr	eshw	ater end co	mpart	ment; EP-m	arine =		
	Eutrophication p	otential, fra	action of nu	trients reachi	ng n	narine	end compa	rtmer	nt; EP-terres	trial =		
	Eutrophication p	otential, Ad	ccumulated	Exceedance;	POC	P = Fo	rmation pot	tential	of tropospl	heric ozone	;	
	ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic											
	depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted											
	water consumpt	ion								-		
	water consumption											





Table 18: Additional environmental impact results for the product LIP Multi Tile Mortar – White

	Results per declared unit													
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D			
GWP-GHG	kg CO₂ eq.	7.97E-01	6.53E-02	2.59E-02	0	0	6.53E-03	0	6.86E-03	9.05E-01	0			
PM	disease inc.	2.23E-08	5.73E-09	4.44E-10	0	0	5.73E-10	0	1.14E-09	3.07E-08	0			
IRP*	kBq U235 eq	4.03E-02	5.40E-03	1.41E-02	0	0	5.40E-04	0	6.82E-04	6.13E-02	0			
ETP-fw**	CTUe	9.35E+00	8.45E-01	3.66E-01	0	0	8.45E-02	0	1.38E-01	1.08E+01	0			
HTP-c**	CTUh	1.88E-10	2.05E-11	9.77E-12	0	0	2.05E-12	0	5.96E-12	2.29E-10	0			
HTP-nc**	CTUh	TUh 7.62E-09 9.28E-10 3.30E-10 0 0 9.28E-11 0 1.31E-10 9.17E-09 (
SQP**	Dimensionless	7.63E+00	1.21E+00	1.30E-01	0	0	1.21E-01	0	3.13E-01	9.56E+00	0			
Acronyms	GWP-GHG: The carbon dioxide (equal to the GW	uptake and	emissions a	nd biogenic ca	arbo	n stor	ed in the pr			-				
	freshwater; HTP	PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil guality.												

Use of resources

Table 19: Resource use - LIP Multi Tile Mortar – White

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	Α4	A5	В	C1	C2	С3	C4	Total	D
PERE	MJ	9.84E-01	3.66E-03	2.03E-02	0	0	3.66E-04	0	4.14E-04	1.01E+00	0
PERM	MJ	1.34E+00	1.33E-02	1.01E-01	0	0	1.33E-03	0	1.35E-03	1.35E-03	0
PERT	MJ	2.32E+00	1.70E-02	1.21E-01	0	0	1.70E-03	0	1.76E-03	1.01E+00	0
PENRE	MJ	-6.19E-01	-6.55E-02	-2.62E-02	0	0	-6.55E-03	0	-9.50E-03	1.08E+01	0
PENRM	MJ.	9.65E+00	1.13E+00	5.59E-01	0	0	1.13E-01	0	1.62E-01	1.62E-01	0
PENRT	MJ	9.03E+00	1.06E+00	5.32E-01	0	0	1.06E-01	0	1.52E-01	1.10E+01	0
SM	kg	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1.98E-01	3.51E-03	1.46E-02	0	0	3.51E-04	0	1.06E-02	2.27E-01	0
Acronyms	PERE = Use of re materials; PERM renewable prim renewable prim energy resource SM = Use of sec secondary fuels	1 = Use of re ary energy r ary energy r s used as ra ondary mate	newable pri resources; Presources us w materials erial; RSF = I	imary energy ENRE = Use o sed as raw ma ; PENRT = To Use of renewa	reso f no iteria tal u	ources n-rene als; PE se of r	used as ravewable prim NRM = Use non-renewa	v mate lary el of no ble pr	erials; PERT nergy exclud n-renewable imary energ	= Total use ling non- e primary gy re-source	es;

Waste production

Table 20: Waste - LIP Multi Tile Mortar – White

	Results per declared unit												
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
Hazardous waste disposed	kg	6.46E-06	2.57E-06	3.57E-07	0	0	2.57E-07	0	2.31E-07	9.99E-06	0		
Non-hazardous waste disposed	kg	4.69E-02	9.22E-02	1.82E-03	0	0	9.22E-03	0	1.00E+00	1.66E+00	0		
Radioactive waste disposed	kg	2.10E-05	7.25E-06	3.78E-06	0	0	7.25E-07	0	9.91E-07	3.42E-05	0		





Table 21: Output flows - LIP Multi Tile Mortar – White

	Results per declared unit												
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0		
Material for recycling	kg	0	0	9.00E-04	0	0	0	0	0	9.00E-04	0		
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0		
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0		
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0		

Information on biogenic carbon content

Table 22: Biogenic Carbon - LIP Multi Tile Mortar – White

	Unit	Quantity								
Biogenic carbon content in product	kg C	<5%								
Biogenic carbon content in packaging	kg C	<5%								
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.										

LIP Multi Tile Mortar Light

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 23: Core environmental impact results for the product LIP Multi Tile Mortar Light.

		Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
GWP- total	kg CO₂ eq.	5.27E-01	3.05E-02	2.67E-02	0	0	3.05E-03	0	3.19E-02	6.09E-01	0		
GWP-fossil	kg CO₂ eq.	5.35E-01	3.05E-02	2.59E-02	0	0	3.05E-03	0	6.86E-03	6.00E-01	0		
GWP-biogenic	kg CO₂ eq.	-8.94E-03	2.31E-05	7.76E-04	0	0	2.31E-06	0	2.50E-02	9.36E-03	0		
GWP- luluc	kg CO₂ eq.	2.51E-04	9.29E-06	6.01E-05	0	0	9.29E-07	0	1.65E-06	3.22E-04	0		
ODP	kg CFC 11 eq.	2.86E-08	7.49E-09	2.18E-09	0	0	7.49E-10	0	2.23E-09	4.06E-08	0		
AP	mol H⁺ eq.	1.84E-03	9.82E-05	1.51E-04	0	0	9.82E-06	0	5.45E-05	2.14E-03	0		
EP-freshwater	kg PO₄³- eq.	8.51E-05	2.25E-06	2.59E-05	0	0	2.25E-07	0	6.02E-07	1.14E-04	0		
EP- marine	kg N eq.	4.02E-04	2.19E-05	2.49E-05	0	0	2.19E-06	0	2.64E-05	4.69E-04	0		
EP-terrestrial	mol N eq.	4.58E-03	2.40E-04	2.36E-04	0	0	2.40E-05	0	2.07E-04	5.22E-03	0		
POCP	kg NMVOC eq.	1.26E-03	9.41E-05	6.01E-05	0	0	9.41E-06	0	6.31E-05	1.46E-03	0		
ADP-minerals&metals**	kg Sb eq.	9.40E-06	5.43E-07	1.91E-07	0	0	5.43E-08	0	5.49E-08	1.02E-05	0		
ADP-fossil**	MJ	5.11E+00	4.95E-01	5.32E-01	0	0	4.95E-02	0	1.52E-01	6.30E+00	0		
WDP **	m ³	1.51E-01	1.61E-03	2.22E-02	0	0	1.61E-04	0	6.95E-03	1.80E-01	0		
Acronyms	m³ 1.51E-01 1.61E-03 2.22E-02 0 0 1.61E-04 0 6.95E-03 1.80E-01 0 GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption												





Table 24: Additional environmental impact results for the product LIP Multi Tile Mortar Light

		R	esults per	declared u	ınit								
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D		
GWP-GHG	kg CO₂ eq.	5.35E-01	3.05E-02	2.59E-02	0	0	3.05E-03	0	6.86E-03	6.00E-01	0		
PM	disease inc.	1.47E-08	2.67E-09	4.43E-10	0	0	2.67E-10	0	1.14E-09	1.88E-08	0		
IRP*	kBq U235 eq	2.68E-02	2.52E-03	1.41E-02	0	0	2.52E-04	0	6.82E-04	4.42E-02	0		
ETP-fw**	CTUe	7.04E+00	3.94E-01	3.65E-01	0	0	3.94E-02	0	1.38E-01	7.94E+00	0		
HTP-c**	CTUh	1.59E-10	9.57E-12	9.73E-12	0	0	9.57E-13	0	5.96E-12	1.84E-10	0		
HTP-nc**	CTUh	5.65E-09	4.33E-10	3.29E-10	0	0	4.33E-11	0	1.31E-10	6.54E-09	0		
SQP**	Dimensionless	3.50E+00	5.67E-01	1.30E-01	0	0	5.67E-02	0	3.13E-01	4.48E+00	0		
Acronyms	GWP-GHG: The carbon dioxide of equal to the GW PM = Particulate freshwater; HTF	uptake and o /P indicator e Matter em	emissions and originally do	nd biogenic ca efined in EN 1 = Ionizing rad	arbo .580 liatio	n stor 4:201: on, hu	ed in the pr 2+A1:2013. man health	oduct ; ETP-	. This indica fw = Eco-tox	tor is thus	=		
	· ·	freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.											

Use of resources

Table 25: Resource use - LIP Multi Tile Mortar Light

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
PERE	MJ	5.40E-01	1.71E-03	2.03E-02	0	0	1.71E-04	0	4.14E-04	5.62E-01	0
PERM	MJ	7.51E-01	6.23E-03	1.01E-01	0	0	6.23E-04	0	1.35E-03	1.35E-03	0
PERT	MJ	1.29E+00	7.94E-03	1.21E-01	0	0	7.94E-04	0	1.76E-03	5.63E-01	0
PENRE	MJ	-3.48E-01	-3.06E-02	-2.62E-02	0	0	-3.06E-03	0	-9.50E-03	6.13E+00	0
PENRM	MJ.	5.46E+00	5.26E-01	5.58E-01	0	0	5.26E-02	0	1.62E-01	1.62E-01	0
PENRT	MJ	5.11E+00	4.95E-01	5.32E-01	0	0	4.95E-02	0	1.52E-01	6.30E+00	0
SM	kg	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1.36E-01	1.64E-03	1.38E-02	0	0	1.64E-04	0	4.94E-03	1.56E-01	0
Acronyms	PERE = Use of re materials; PERM renewable prim renewable prim energy resource SM = Use of sec secondary fuels	1 = Use of re ary energy r ary energy r es used as ra ondary mate	newable presources; Presources us w materials	imary energy ENRE = Use o sed as raw ma ; PENRT = To Use of renew	reso f no iteria tal us	ources n-rene als; PE se of r	used as ravewable prim NRM = Use non-renewa	v mate lary el of no ble pr	erials; PERT nergy exclud n-renewable imary energ	= Total use ding non- e primary gy re-source	es;

Waste production

Table 26: Waste - LIP Multi Tile Mortar Light

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Hazardous waste disposed	kg	4.41E-06	1.20E-06	3.57E-07	0	0	1.20E-07	0	2.31E-07	6.24E-06	0	
Non-hazardous waste disposed	kg	3.39E-02	4.30E-02	1.82E-03	0	0	4.30E-03	0	1.00E+00	7.85E-01	0	
Radioactive waste disposed	kg	1.36E-05	3.38E-06	3.77E-06	0	0	3.38E-07	0	9.91E-07	2.18E-05	0	





Table 27: Output flows - LIP Multi Tile Mortar Light

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	
Material for recycling	kg	0	0	4.20E-04	0	0	0	0	0	4.20E-04	0	
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	

Information on biogenic carbon content

Table 28: Biogenic Carbon - LIP Multi Tile Mortar Light

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	<5%
Results per functional or declared unit. Note: 1 kg biogenic carbon is eq	uivalent to 44/1	2 kg CO2.

LIP Flow Mortar Light

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 29: Core environmental impact results for the product LIP Flow Mortar Light

	Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
GWP- total	kg CO₂ eq.	4.88E-01	4.36E-02	2.67E-02	0	0	4.36E-03	0	3.19E-02	5.95E-01	0
GWP-fossil	kg CO₂ eq.	5.03E-01	4.35E-02	2.59E-02	0	0	4.35E-03	0	6.86E-03	5.83E-01	0
GWP-biogenic	kg CO₂ eq.	-1.49E-02	3.30E-05	7.76E-04	0	0	3.30E-06	0	2.50E-02	1.09E-02	0
GWP- luluc	kg CO₂ eq.	2.61E-04	1.33E-05	6.01E-05	0	0	1.33E-06	0	1.65E-06	3.37E-04	0
ODP	kg CFC 11 eq.	2.60E-08	1.07E-08	2.18E-09	0	0	1.07E-09	0	2.23E-09	4.22E-08	0
AP	mol H⁺ eq.	1.70E-03	1.40E-04	1.51E-04	0	0	1.40E-05	0	5.45E-05	2.06E-03	0
EP-freshwater	kg PO₄³- eq.	7.87E-05	3.22E-06	2.59E-05	0	0	3.22E-07	0	6.02E-07	1.09E-04	0
EP- marine	kg N eq.	3.93E-04	3.13E-05	2.48E-05	0	0	3.13E-06	0	2.64E-05	4.79E-04	0
EP-terrestrial	mol N eq.	4.37E-03	3.42E-04	2.36E-04	0	0	3.42E-05	0	2.07E-04	5.19E-03	0
POCP	kg NMVOC eq.	1.26E-03	1.34E-04	6.00E-05	0	0	1.34E-05	0	6.31E-05	1.54E-03	0
ADP-minerals&metals**	kg Sb eq.	4.79E-06	7.75E-07	1.91E-07	0	0	7.75E-08	0	5.49E-08	5.89E-06	0
ADP-fossil**	MJ	5.68E+00	7.07E-01	5.32E-01	0	0	7.07E-02	0	1.52E-01	7.14E+00	0
WDP **	m ³	1.44E-01	2.30E-03	2.10E-02	0	0	2.30E-04	0	6.95E-03	1.74E-01	0
Acronyms	GWP-fossil = Glo GWP-luluc = Glo stratospheric oz Eutrophication p Eutrophication p Eutrophication p ADP-minerals&r depletion for for water consumpt	obal Warmin one layer; A potential, fra potential, fra potential, Ad metals = Abi ssil resource	og Potential AP = Acidification of nusertion of nusertion of nusertion of nusertion of nusertion of nusertion depletic depletic	land use and ation potentia trients reachi trients reachi Exceedance; on potential f	land al, Ad ng fr ng m POC or no	use concurreshwharine P = Foon-foo	hange; ODP llated Excee ater end con end compa rmation por ssil resource	= Dep dance mpart rtmer tential s; ADI	oletion pote e; EP-freshw ment; EP-m nt; EP-terres I of troposp P-fossil = Ab	ential of the rater = arine = strial = heric ozone iotic	· ·;





Table 30: Additional environmental impact results for the product LIP Flow Mortar Light

		R	esults per	declared u	ınit							
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
GWP-GHG	kg CO₂ eq.	5.03E-01	4.35E-02	2.59E-02	0	0	4.35E-03	0	6.86E-03	5.83E-01	0	
PM	disease inc.	1.47E-08	3.82E-09	4.43E-10	0	0	3.82E-10	0	1.14E-09	2.05E-08	0	
IRP*	kBq U235 eq	2.60E-02	3.60E-03	1.41E-02	0	0	3.60E-04	0	6.82E-04	4.48E-02	0	
ETP-fw**	CTUe	6.54E+00	5.63E-01	3.65E-01	0	0	5.63E-02	0	1.38E-01	7.67E+00	0	
HTP-c**	CTUh	1.30E-10	1.37E-11	9.70E-12	0	0	1.37E-12	0	5.96E-12	1.60E-10	0	
HTP-nc**	CTUh	4.95E-09	6.19E-10	3.29E-10	0	0	6.19E-11	0	1.31E-10	6.09E-09	0	
SQP**	Dimensionless	4.90E+00	8.10E-01	1.30E-01	0	0	8.10E-02	0	3.13E-01	6.23E+00	0	
Acronyms	GWP-GHG: The carbon dioxide (equal to the GW PM = Particulate freshwater; HTF	uptake and of the second of th	emissions and originally do	nd biogenic ca efined in EN 1 = Ionizing rac	arbo .580 liatio	n stor 4:201: on, hu	ed in the pr 2+A1:2013. man health	oduct ; ETP-	. This indica fw = Eco-tox	tor is thus	•	
l		Land use related impacts/Soil quality.										

Use of resources

Table 31: Resource use - LIP Flow Mortar Light

		R	esults per	declared ι	ınit			Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D							
PERE	MJ	6.68E-01	2.44E-03	2.02E-02	0	0	2.44E-04	0	4.14E-04	6.92E-01	0							
PERM	MJ	9.02E-01	8.90E-03	1.01E-01	0	0	8.90E-04	0	1.35E-03	1.35E-03	0							
PERT	MJ	1.57E+00	1.13E-02	1.21E-01	0	0	1.13E-03	0	1.76E-03	6.93E-01	0							
PENRE	MJ	-3.89E-01	-4.36E-02	-2.62E-02	0	0	-4.36E-03	0	-9.50E-03	6.98E+00	0							
PENRM	MJ.	6.07E+00	7.51E-01	5.58E-01	0	0	7.51E-02	0	1.62E-01	1.62E-01	0							
PENRT	MJ	5.68E+00	7.07E-01	5.32E-01	0	0	7.07E-02	0	1.52E-01	7.14E+00	0							
SM	kg	0	0	0	0	0	0	0	0	0	0							
RSF	MJ	0	0	0	0	0	0	0	0	0	0							
NRSF	MJ	0	0	0	0	0	0	0	0	0	0							
FW	m3	1.28E-01	2.34E-03	1.32E-02	0	0	2.34E-04	0	7.05E-03	1.51E-01	0							
Acronyms	PERE = Use of re materials; PERM renewable prim renewable prim energy resource SM = Use of sec secondary fuels	1 = Use of re ary energy r ary energy r es used as ra ondary mate	newable presources; Presources us w materials	imary energy ENRE = Use o sed as raw ma ; PENRT = To Use of renew	reso f no iteria tal us	ources n-rene als; PE se of r	used as ravewable prim NRM = Use non-renewa	v mate lary el of no ble pr	erials; PERT nergy exclud n-renewable imary energ	= Total use ding non- e primary gy re-source	es;							

Waste production

Table 32: Waste - LIP Flow Mortar Light

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Hazardous waste disposed	kg	4.12E-06	1.72E-06	3.57E-07	0	0	1.72E-07	0	2.31E-07	6.59E-06	0	
Non-hazardous waste disposed	kg	3.14E-02	6.15E-02	1.82E-03	0	0	6.15E-03	0	1.00E+00	1.10E+00	0	
Radioactive waste disposed	kg	1.34E-05	4.83E-06	3.77E-06	0	0	4.83E-07	0	9.91E-07	2.35E-05	0	





Table 33: Output flows - LIP Flow Mortar Light

	Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0	
Material for recycling	kg	0	0	6.00E-04	0	0	0	0	0	6.00E-04	0	
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0	
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0	
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0	

Information on biogenic carbon content

Table 34: Biogenic Carbon - LIP Flow Mortar Light

	Unit	Quantity
Biogenic carbon content in product	kg C	<5%
Biogenic carbon content in packaging	kg C	<5%
Results per functional or declared unit. Note: 1 kg biogenic	carbon is equivalent to 44/1	L2 kg CO2.

LIP Tropic Tile Mortar – Grey

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 35: Core environmental impact results for the product LIP Tropic Tile Mortar – Grey

	Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
GWP- total	kg CO₂ eq.	7.18E-01	6.54E-02	2.68E-02	0	0	6.54E-03	0	3.19E-02	8.65E-01	0
GWP-fossil	kg CO₂ eq.	7.41E-01	6.53E-02	2.59E-02	0	0	6.53E-03	0	6.86E-03	8.49E-01	0
GWP-biogenic	kg CO₂ eq.	-2.29E-02	4.95E-05	7.77E-04	0	0	4.95E-06	0	2.50E-02	1.54E-02	0
GWP- luluc	kg CO₂ eq.	3.80E-04	1.99E-05	6.02E-05	0	0	1.99E-06	0	1.65E-06	4.65E-04	0
ODP	kg CFC 11 eq.	3.93E-08	1.60E-08	2.18E-09	0	0	1.60E-09	0	2.23E-09	6.24E-08	0
AP	mol H⁺ eq.	2.55E-03	2.10E-04	1.51E-04	0	0	2.10E-05	0	5.45E-05	3.02E-03	0
EP-freshwater	kg PO₄³- eq.	1.14E-04	4.83E-06	2.59E-05	0	0	4.83E-07	0	6.02E-07	1.47E-04	0
EP- marine	kg N eq.	5.91E-04	4.69E-05	2.49E-05	0	0	4.69E-06	0	2.64E-05	7.08E-04	0
EP-terrestrial	mol N eq.	6.63E-03	5.14E-04	2.37E-04	0	0	5.14E-05	0	2.07E-04	7.74E-03	0
POCP	kg NMVOC eq.	1.85E-03	2.02E-04	6.02E-05	0	0	2.02E-05	0	6.31E-05	2.22E-03	0
ADP-minerals&metals**	kg Sb eq.	8.41E-06	1.16E-06	1.92E-07	0	0	1.16E-07	0	5.49E-08	9.96E-06	0
ADP-fossil**	MJ	7.03E+00	1.06E+00	5.33E-01	0	0	1.06E-01	0	1.52E-01	8.96E+00	0
WDP **	m³	1.91E-01	3.44E-03	2.66E-02	0	0	3.44E-04	0	6.95E-03	2.32E-01	0
Acronyms	GWP-fossil = Glo	bal Warmir	ng Potential	fossil fuels; G	WP-	bioge	nic = Global	Warn	ning Potent	ial biogenic;	;
	GWP-luluc = Glo	bal Warmin	g Potential	land use and	land	use c	hange; ODP	= Dep	letion pote	ntial of the	
	stratospheric oz	one layer; A	P = Acidifica	ation potentia	ıl, Ac	cumu	lated Excee	dance	; EP-freshw	ater =	
	Eutrophication p										
	Eutrophication p	•			_			•	•		
		•			_		•		•		.
	Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic										
	depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted										
			s potential;	wur – wate	ı (us	er, de	privation po	Jenth	ai, ueprivati	on-weignte	u
	water consumpt	tion									





Table 36: Additional environmental impact results for the product LIP Tropic Tile Mortar – Grey

		R	esults per	declared ι	ınit							
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D	
GWP-GHG	kg CO₂ eq.	7.41E-01	6.53E-02	2.59E-02	0	0	6.53E-03	0	6.86E-03	8.49E-01	0	
PM	disease inc.	2.17E-08	5.73E-09	4.45E-10	0	0	5.73E-10	0	1.14E-09	3.01E-08	0	
IRP*	kBq U235 eq	3.66E-02	5.40E-03	1.41E-02	0	0	5.40E-04	0	6.82E-04	5.77E-02	0	
ETP-fw**	CTUe	9.14E+00	8.45E-01	3.66E-01	0	0	8.45E-02	0	1.38E-01	1.06E+01	0	
HTP-c**	CTUh	1.87E-10	2.05E-11	9.82E-12	0	0	2.05E-12	0	5.96E-12	2.28E-10	0	
HTP-nc**	CTUh	7.42E-09	9.28E-10	3.31E-10	0	0	9.28E-11	0	1.31E-10	8.97E-09	0	
SQP**	Dimensionless	7.79E+00	1.21E+00	1.30E-01	0	0	1.21E-01	0	3.13E-01	9.72E+00	0	
Acronyms	GWP-GHG: The carbon dioxide of equal to the GW	uptake and o /P indicator	emissions ar originally de	nd biogenic ca efined in EN 1	arbo .580	n stor 4:201	ed in the pr 2+A1:2013.	oduct	. This indica	tor is thus		
	freshwater; HTP	PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP = Land use related impacts/Soil quality.										

Use of resources

Table 37: Resource use - LIP Tropic Tile Mortar – Grey

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
PERE	MJ	9.89E-01	3.66E-03	2.03E-02	0	0	3.66E-04	0	4.14E-04	1.01E+00	0
PERM	MJ	1.32E+00	1.33E-02	1.01E-01	0	0	1.33E-03	0	1.35E-03	1.35E-03	0
PERT	MJ	2.31E+00	1.70E-02	1.21E-01	0	0	1.70E-03	0	1.76E-03	1.01E+00	0
PENRE	MJ	-4.71E-01	-6.55E-02	-2.62E-02	0	0	-6.55E-03	0	-9.50E-03	8.80E+00	0
PENRM	MJ.	7.50E+00	1.13E+00	5.59E-01	0	0	1.13E-01	0	1.62E-01	1.62E-01	0
PENRT	MJ	7.03E+00	1.06E+00	5.33E-01	0	0	1.06E-01	0	1.52E-01	8.96E+00	0
SM	kg	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1.71E-01	3.51E-03	1.59E-02	0	0	3.51E-04	0	1.06E-02	2.01E-01	0
Acronyms	materials; PERN renewable prim renewable prim energy resource SM = Use of sec	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

Table 38: Waste - LIP Tropic Tile Mortar – Grey

Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
Hazardous waste disposed	kg	6.44E-06	2.57E-06	3.58E-07	0	0	2.57E-07	0	2.31E-07	9.98E-06	0
Non-hazardous waste disposed	kg	4.75E-02	9.22E-02	1.83E-03	0	0	9.22E-03	0	1.00E+00	1.66E+00	0
Radioactive waste disposed	kg	1.97E-05	7.25E-06	3.78E-06	0	0	7.25E-07	0	9.91E-07	3.29E-05	0





Table 39: Output flows - LIP Tropic Tile Mortar – Grey

Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	9.00E-04	0	0	0	0	0	9.00E-04	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 40: Biogenic Carbon - LIP Tropic Tile Mortar – Grey

	Unit	Quantity			
Biogenic carbon content in product	kg C	<5%			
Biogenic carbon content in packaging	kg C	<5%			
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.					

LIP Tropic Tile Mortar – White

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding thresholds values, safety margins or risks.

Table 41: Core environmental impact results for the product LIP Tropic Tile Mortar – White

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
GWP- total	kg CO₂ eq.	6.70E-01	6.10E-02	2.67E-02	0	0	6.10E-03	0	3.19E-02	8.09E-01	0
GWP-fossil	kg CO₂ eq.	6.91E-01	6.10E-02	2.58E-02	0	0	6.10E-03	0	6.86E-03	7.94E-01	0
GWP-biogenic	kg CO₂ eq.	-2.14E-02	4.62E-05	7.75E-04	0	0	4.62E-06	0	2.50E-02	1.44E-02	0
GWP- luluc	kg CO₂ eq.	3.55E-04	1.86E-05	6.00E-05	0	0	1.86E-06	0	1.65E-06	4.38E-04	0
ODP	kg CFC 11 eq.	3.67E-08	1.50E-08	2.18E-09	0	0	1.50E-09	0	2.23E-09	5.84E-08	0
AP	mol H⁺ eq.	2.38E-03	1.96E-04	1.51E-04	0	0	1.96E-05	0	5.45E-05	2.82E-03	0
EP-freshwater	kg PO₄³- eq.	1.07E-04	4.50E-06	2.59E-05	0	0	4.50E-07	0	6.02E-07	1.39E-04	0
EP- marine	kg N eq.	5.52E-04	4.38E-05	2.48E-05	0	0	4.38E-06	0	2.64E-05	6.62E-04	0
EP-terrestrial	mol N eq.	6.19E-03	4.79E-04	2.36E-04	0	0	4.79E-05	0	2.07E-04	7.24E-03	0
POCP	kg NMVOC eq.	1.72E-03	1.88E-04	6.00E-05	0	0	1.88E-05	0	6.31E-05	2.08E-03	0
ADP-minerals&metals**	kg Sb eq.	7.85E-06	1.09E-06	1.91E-07	0	0	1.09E-07	0	5.49E-08	9.31E-06	0
ADP-fossil**	MJ	6.56E+00	9.90E-01	5.31E-01	0	0	9.90E-02	0	1.52E-01	8.40E+00	0
WDP **	m³	1.78E-01	3.21E-03	2.28E-02	0	0	3.21E-04	0	6.95E-03	2.14E-01	0
Acronyms	GWP-fossil = Glo		-			_			-	_	
	GWP-luluc = Glo	bal Warmin	ig Potential	land use and	land	use c	hange; ODP	= Dep	oletion pote	ntial of the	
	stratospheric oz	one layer; A	P = Acidifica	ation potentia	al, Ad	cumu	ılated Excee	dance	; EP-freshw	ater =	
	Eutrophication p	otential, fra	action of nu	trients reachi	ng fr	eshw	ater end co	mpart	ment; EP-m	arine =	
	Eutrophication p	otential, fra	action of nu	trients reachi	ng n	narine	end compa	rtmer	nt; EP-terres	trial =	
	Eutrophication p	otential, Ad	cumulated	Exceedance;	POC	P = Fo	rmation pot	ential	of tropospl	heric ozone	;
	ADP-minerals&r	Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic									
	depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted						d				
	water consumption										





Table 42: Additional environmental impact results for the product LIP Tropic Tile Mortar – White

		R	esults per	declared u	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
GWP-GHG	kg CO₂ eq.	6.91E-01	6.10E-02	2.58E-02	0	0	6.10E-03	0	6.86E-03	7.94E-01	0
PM	disease inc.	2.02E-08	5.35E-09	4.42E-10	0	0	5.35E-10	0	1.14E-09	2.82E-08	0
IRP*	kBq U235 eq	3.42E-02	5.04E-03	1.40E-02	0	0	5.04E-04	0	6.82E-04	5.47E-02	0
ETP-fw**	CTUe	8.53E+00	7.88E-01	3.65E-01	0	0	7.88E-02	0	1.38E-01	9.96E+00	0
HTP-c**	CTUh	1.75E-10	1.91E-11	9.72E-12	0	0	1.91E-12	0	5.96E-12	2.14E-10	0
HTP-nc**	CTUh	6.93E-09	8.66E-10	3.29E-10	0	0	8.66E-11	0	1.31E-10	8.39E-09	0
SQP**	Dimensionless	7.27E+00	1.13E+00	1.30E-01	0	0	1.13E-01	0	3.13E-01	9.08E+00	0
Acronyms	carbon dioxide of equal to the GW PM = Particulate freshwater; HTP	GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013. PM = Particulate Matter emissions; IRP = Ionizing radiation, human health; ETP-fw = Eco-toxicity, freshwater; HTP-c = Human toxicity, cancer effects; HTP-nc = Human toxicity, non-cancer effects; SQP =									
	,	Land use related impacts/Soil quality.									

Use of resources

Table 43: Resource use - LIP Tropic Tile Mortar - White

		R	esults per	declared ι	ınit						
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	С3	C4	Total	D
PERE	MJ	9.23E-01	3.42E-03	2.02E-02	0	0	3.42E-04	0	4.14E-04	9.47E-01	0
PERM	MJ	1.23E+00	1.25E-02	1.01E-01	0	0	1.25E-03	0	1.35E-03	1.35E-03	0
PERT	MJ	2.16E+00	1.59E-02	1.21E-01	0	0	1.59E-03	0	1.76E-03	9.49E-01	0
PENRE	MJ	-4.40E-01	-6.11E-02	-2.61E-02	0	0	-6.11E-03	0	-9.50E-03	8.23E+00	0
PENRM	MJ.	7.00E+00	1.05E+00	5.57E-01	0	0	1.05E-01	0	1.62E-01	1.62E-01	0
PENRT	MJ	6.56E+00	9.90E-01	5.31E-01	0	0	9.90E-02	0	1.52E-01	8.40E+00	0
SM	kg	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0
FW	m3	1.59E-01	3.27E-03	1.40E-02	0	0	3.27E-04	0	9.87E-03	1.87E-01	0
Acronyms	materials; PERN renewable prim renewable prim energy resource SM = Use of sec	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water									

Waste production

Table 44: Waste - LIP Tropic Tile Mortar – White

Results per declared unit											
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
Hazardous waste disposed	kg	6.01E-06	2.40E-06	3.56E-07	0	0	2.40E-07	0	2.31E-07	9.33E-06	0
Non-hazardous waste disposed	kg	4.43E-02	8.61E-02	1.82E-03	0	0	8.61E-03	0	1.00E+00	1.55E+00	0
Radioactive waste disposed	kg	1.84E-05	6.76E-06	3.77E-06	0	0	6.76E-07	0	9.91E-07	3.10E-05	0





Table 45: Output flows - LIP Tropic Tile Mortar - White

	Results per declared unit										
Indicator	Unit	A1-A3	A4	A5	В	C1	C2	C3	C4	Total	D
Components for re-use	kg	0	0	0	0	0	0	0	0	0	0
Material for recycling	kg	0	0	8.40E-04	0	0	0	0	0	8.40E-04	0
Materials for energy recovery	kg	0	0	0	0	0	0	0	0	0	0
Exported energy. electricity	MJ	0	0	0	0	0	0	0	0	0	0
Exported energy. thermal	MJ	0	0	0	0	0	0	0	0	0	0

Information on biogenic carbon content

Table 46: Biogenic Carbon - LIP Tropic Tile Mortar - White

	Unit	Quantity			
Biogenic carbon content in product	kg C	<5%			
Biogenic carbon content in packaging	kg C	<5%			
Results per functional or declared unit. Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.					

Additional information

Fossil free energy:

LIP Bygningsartikler A/S has used fossil free energy since 2014. Today, the energy is delivered from the wind turbine power plant at LINDØ port of Odense from Energy Fyn. The total energy consumption on the site is equivalent to 919MWh per year.



Electricity produced on wind turbines does not cause greenhouse gas emissions such as CO₂ and does not cause particulate pollution in the air.

Information related to Sector EPD

This is an individual EPD.

Differences versus previous versions

This is the first version of the EPD.

References

Project Report - LIP Tile Mortars, LIP Bygningsartikler A/S, 25-09-2020

General Programme Instruction of the International EPD® System. Version 3.01.

ISO 14025:2010 Environmental labels and declarations-Type III Environmental Declarations-Principles and procedures

ISO 14040:2006 Environmental management-Life Cycle Assessment-Principles and framework

ISO 14044:2006 Environmental management-Life Cycle Assessment-Requirements and guidelines

PCR 2019:14 Construction products (EN 15804:A2) version 1.0

sub c-PCR, Cement and building lime

EN 15804:2012+A2:2019 Sustainability of construction works-Environmental Product Declarations-Core rules for the product category of construction products

EN 12004:2007+A1:2012 for interior and exterior bonding of ceramic tiles, porcelain, natural stone and mosaics on floors and walls.





Programme-related information and verification

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804.

EPD International AB

Box 210 60

The International EPD® System

Programme:	SE-100 31 Stockholm
	Sweden
	www.environdec.com info@environdec.com
EPD registration number:	S-P-02311
Published:	2020-16-05
Valid until:	2025-09-29
CEN standard EN 15804 serves as the Co	re Product Category Rules (PCR)
Product category rules (PCR): PCR 2019: PCR, Cement and building lime. CPC 374	14 Construction products (EN 15804:A2) Version 1.0 and sub c-
PCR review was conducted by: The Tech Benito Alonso. Contact via info@environde	nical Committee of the International EPD® System. Chair: Gorka
Independent third-party verification of the o	declaration and data, according to ISO 14025:2006:
☐ EPD process certification ☒ EPD verific	cation
Third party verifier: Marcus Wendin, Miljög	iraff AB
Approved by: The International EPD® Syst	em
Procedure for follow-up of data during EPD	validity involves third party verifier:
□ Yes ⊠ No	

^{*}Disclaimer: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

^{**}Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.





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