Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019

ODE Epikon Membrane

Programme:
The International EPD® System
www.environdec.com

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EPD Turkey, fully aligned with International EPD System

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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

TURKEY EPD®
ENVIRONMENTAL PRODUCT DECLARATIONS

ECO PLATFORM EPD
EN 15804 VERIFIED

ODE®
INSULATES THE FUTURE

Programme Information

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Product Category Rules (PCR):	2019:14 Version 1.11, 2021-02-05, Construction Products and CPC 54 Construction Services, EN 15804:2012 + A2:2019 Sustainability of Construction Works	
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	EPD process certification EPD verification **X**	
Third party verifier:	Professor Vladimír Kocí	
Approved by:	The International EPD® System	

Procedure for follow-up of data during EPD validity involves third party verifier: NO

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About ODE

ODE embarked on its business journey in 1985 with contracting operations. In 1998, ODE decided to move forward in the insulation industry, one that would serve Turkey's need. Having become an importer in 1990 and a manufacturer in 1996, ODE now manufactures products in 2 main categories, Building and HVAC insulation. ODE is now among the largest manufacturers of the insulation industry with 5 state-of-the-art manufacturing facilities, over 4 thousand product varieties, and expert workforce.

We manufacture extruded polystyrene thermal insulating material under the brand of ODE Isıpan; polymer modified bituminous waterproofing blankets under the brand of ODE Membrane, glass wool products used for heat and sound insulation and fire safety under the brand of ODE Starflex; and elastomeric rubber foam insulating material under the brand of ODE R-Flex.

As its Eskişehir Manufacturing Facility comes into play, ODE which currently exports to 5 continents aims to increase its export capacity even further, and become the leader in waterproofing in Turkey.

ODE reflects its social responsibility awareness to all its operations, and is the first company in the insulation industry of Turkey to publish a "Corporate Social Responsibility Report". Furthermore, ODE has been the first among its peers to earn the internationally recognized Environmental Product Declaration (EPD) certificate which is compatible with European standards and which applies for all markets to all heat and water insulation products manufactured by ODE in its facilities in Çorlu.

Having implemented pioneering efforts toward raising public awareness of insulation and energy awareness, and taking care to be involved in projects that will hand down permanent value to the future, ODE changed its company motto to "Insulates the Future" in 2014. In knowledge of the universal responsibility of being in the global market, ODE continues to operate as a company which encourages its social stakeholders through visionary and innovative work.

ODE Çorlu/Tekirdağ, Turkey Production Facilities

ODE Eskişehir, Turkey Production Facilities

About Product

ODE Epikon series of waterproofing membranes incorporates the properties of APP modified bitumine. It is manufactured in berglass and non-woven polyester felt carrier types. It is used with high performance in all waterproofing insulation details,especially for terrace and groundwork applications.

- Have all the properties of APP-modified bitumen.
- They are manufactured in glass wool and non-woven polyester felt carrier types.
- Mineral enhanced membrane thickness has been increased.
- Cold bending temperature is between -5°C and -10°C.

For product accessories, certificates and detailed information, please click or scan the QR code

Technical Specifications

	STANDARD	UNIT	Value	
			Polyester Felt	Glass Veil Felt
Thickness	TS EN 1849-1	mm	3-4	2-3
Length	TS EN 1848-1	m	10	10-15
Width	TS EN 1848-1	m	1	1
Flexibility at Low Temperature	TS EN 1109	°C	-5/-10/-20/-30	-5/-10/-20
Flow Resistance at Elevated Temperature	TS EN 1110	°C	100-110-120	100-110-120
Tensile Properties	TS EN 12311-1	N/5 cm	800/600 - 1000/800	300/200
Reaction to Fire	TS EN 13501-1	-	E	E

APPLICATION AREA

They are used for waterproofing of roof terraces such as conventional terrace roof, inverted terrace roof, trafficable inverted terrace roofs and ventilation shaft, rainwater drainage, parapets and non-trafficable inverted terrace roofs.

PRODUCT CONTENT

Components	Amount, %
Calcium Carbonate	45-60
Polyolephin Compounds	15-30
Others	0-10

Why do I need insulation?

The cheapest energy is the one that is unexpended. Apart from energy efficiency, there are also additional benefits of insulation construction, which are determined below.

• Insulation prevents fuel consumption, therefore decreases waste-gas emissions, which cause global warming and environmental pollution.

• Insulation provides concrete resistivity by averting concrete corrusion. Thus, it increases the durability and the safety of the building against earthquakes.

• Insulation saves %60 of the expenditure on heating & cooling the building. It assists better quality of heating during winter, and better quality of cooling during summer.

• Insulation assists on avoiding the formation of mould growth, black spots and whitcomb in houses by preventing condensation.

• Insulation raises the life standard by balancing the temperature of the building. Thus, it provides a snugy and heathy environment in our life time ritual.

• Insulation plays crucial role in country's economy by decreasing energy dependency on other countries.

LCA Information

Functional Unit	1 m^2 ODE Epikon Membrane
Time Representativeness	2020
Database(s) and LCA Software Used	Ecoinvent 3.6, SimaPro 9.1

X	A1	Raw Material Supply	Product Stage
X	A2	Transport	
X	A3	Manufacturing	
X	A4	Transport	Constrcution Process Stage
X	A5	Construction Installation	
ND	B1	Use	Use Stage
ND	B2	Maintenance	
ND	B3	Repair	
ND	B4	Replacement	
ND	B5	Refurbishment	
ND	B6	Operational Energy Use	
ND	B7	Operational Water Use	
X	C1	Deconstruction, demolition	End of Life Stage
X	C2	Transport	
X	C3	Waste Processing	
X	C4	Disposal	
X	D	Future reuse, recycling or energy recovery potentials	Benefits and Loads

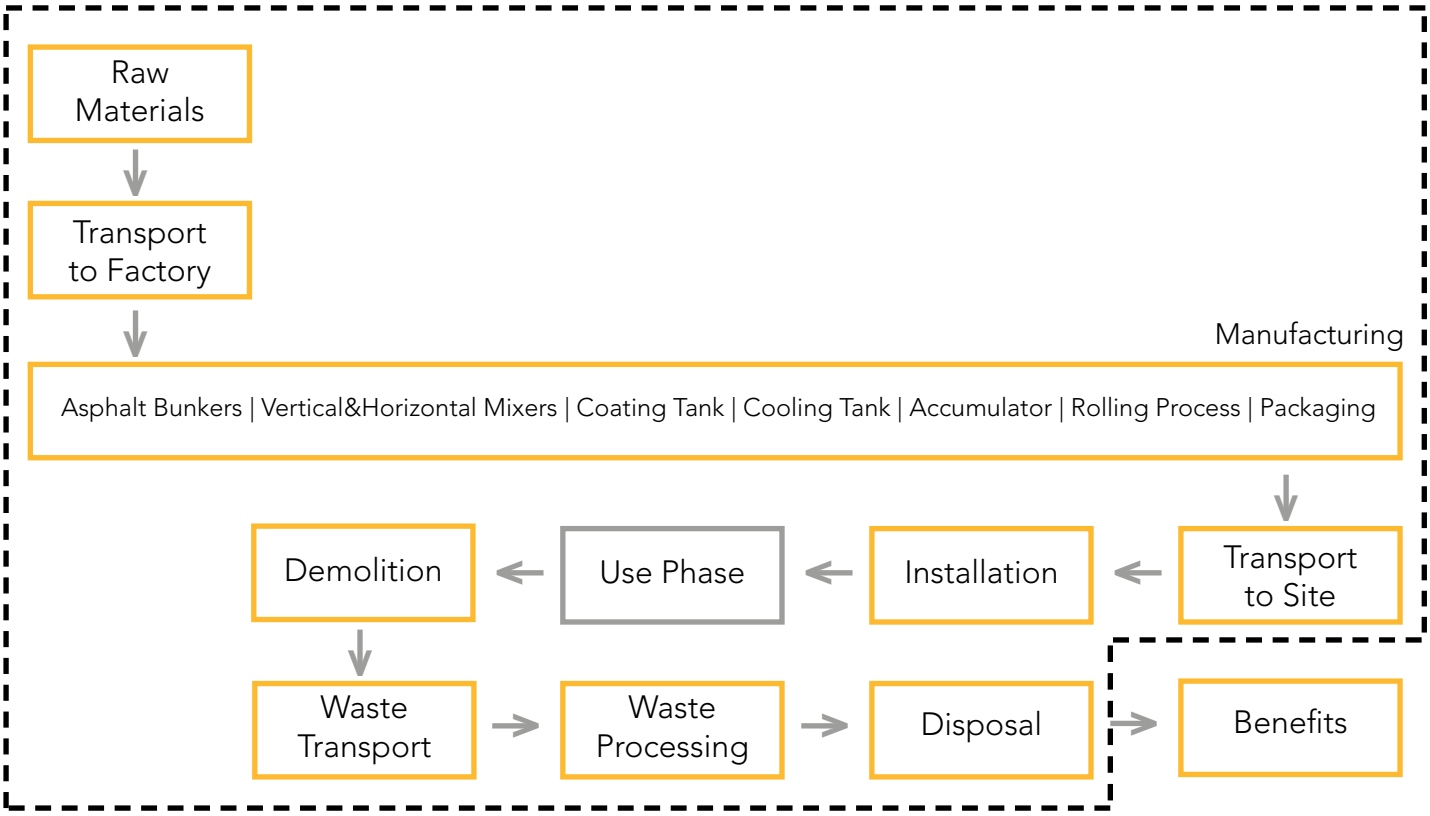
X = Included in LCA, ND = Not Declared

The EPD evaluates the environmental impacts of 1 m^2 of ODE Epikon Membrane products and during the modeling, all values are taken into account for this unit.

The inventory for the LCA study is based on the 2020 production figures for Epikon Membrane by ODE.

The system boundaries in tabular form for all modules are shown in the table left. This EPD's system boundary is cradle to grave. The system boundary covers A1 - A3 Product Stages, A4-A5 Construction Process Stage and C1-C4 End of Life Stage.

System Boundary



A1: Raw Material Supply
ODE Membrane products production starts with raw materials, mainly locally sourced but some transported from other parts of the world. Environmental impacts during the production of all raw materials are reflected in this EPD.

A2: Transport to Factory
Transport is relevant for delivery of raw materials to the plant and internal transport within the manufacturing plant for each product.

A3 : Manufacturing
Production stages start with mixing and continues with the coating, cooling, rolling and finished with the packaging process. Consumed natural gas and electricity is taken into account during the modelling the manufacturing stage of the product.

A4 : Transport to Site
Manufactured products are sent to customers in different parts of the world. 200 km of road transport and 2000 km (1243 miles) of sea transport are assumed for transportation to clients or to the construction site.

A5 : Installation
Membrane products are applied to the surface by giving heat with a torch. For installation of membrane products, 0.00055 m^3 LPG usage is assumed.

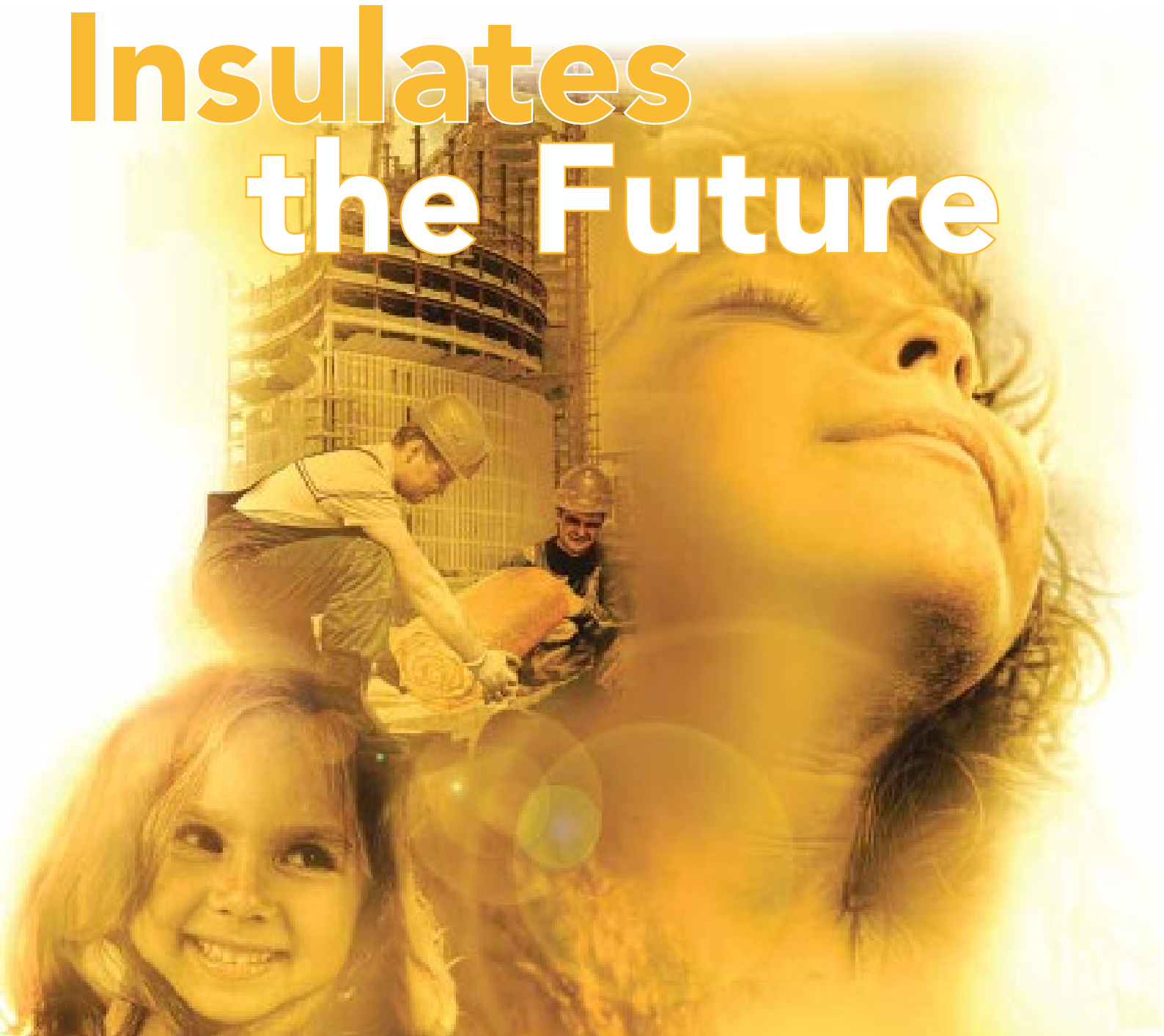
C1 : Demolition
It is assumed that there is no energy use during uninstallation process. This stage is usually done by manpower.

C2 : Waste Transport
Average distance from demolition site to final destination is assumed as 100 km.

C3 : Waste Processing
There is no need for any waste process.

C4 : Disposal
For membrane products, relevant disposal scenarios are modelled by taking into consideration the fate of the construction and packaging wastes. All construction products disposed into a landfill, which is modelled as such in this LCA. Packaging waste is assumed to end up at packaging recycling.

D : Benefits & Loads
There is no potential benefit as the products go completely to the landfill at the end of life. Only the benefit from packaging recycling is taken into account in this LCA model.



More Information

Allocations
There are no co-producs in the production of ODE. Hence, there is no need for co-product allocation. Transport is allocated according to tonnages for almost all raw materials bought by ODE. For the manufacturing of product, no allocation for energy consumption or water consumption was made as the product specific data was available.

Water consumption, energy consumption and raw material transportation were weighted according to 2020 production figures.

In addition, hazardous and non-hazardous waste amounts were also allocated from the 2020 total waste generation.

Cut-Off Criteria
1% cut-off rule is applied to raw materials less than 1% in the composition but making sure their total is below this threshold.

REACH Regulation
No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1 % (wt/wt).

LCA Modelling, Calculation and Data Quality
The results of the LCA with the indicators as per EPD requirement are given in the LCA result tables. All energy calculations were obtained using Cumulative Energy Demand (LHV) methodology, while fresh water use is calculated with selected inventory flows in SimaPro according to the PCR.

The SimaPro 9.1 LCA software and the Ecoinvent 3.6 LCA database were used to calculate the environmental impacts. Ecoinvent database were used as generic background data source.

The regional energy datasets were used for all energy calculations.

Geographical Scope
The geographical scope of this EPD is global.

Comperability
A comparision or an evaluation of EPD data is only possible where EN 15804 has been followed, and the same building context and product-specific characteristics of performance are taken into account and the same stages have been included in the system boundary. According to EN 15804, EPD of construction products may not be comperable if they do not comply with the standards.

LCA
Results

Environmental Impacts for 1 m^2 ODE Epikon Membrane									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
GWP - Fossil	kg CO_2 eq	1.10	0.173	1.42E-3	0	0.048	0	0.167	-0.006
GWP - Biogenic	kg CO_2 eq	0.003	30.5E-6	1.39E-6	0	18.5E-6	0	2.49	148E-6
GWP - Luluc	kg CO_2 eq	0.002	79.4E-6	294E-9	0	17.3E-6	0	50.0E-6	-4.6E-6
GWP - Total	kg CO_2 eq	1.11	0.173	1.43E-3	0	0.048	0	2.66	-0.006
ODP	kg CFC-11 eq	280E-9	36.6E-9	1.43E-9	0	10.5E-9	0	10.0E-9	-193E-12
AP	mol H+ eq	0.005	0.002	13.2E-6	0	200E-6	0	499E-6	-26.2E-6
EP - Freshwater	kg P eq	306E-6	12.2E-6	112E-9	0	4.05E-6	0	45.6E-6	-1.79E-6
*EP - Freshwater	kg PO_4 eq	0.001	37.2E-6	344E-9	0	12.4E-6	0	139E-6	-5.49E-6
EP - Marine	kg N eq	0.001	565E-6	1.67E-6	0	58.9E-6	0	0.005	-5.13E-6
EP - Terrestrial	mol N eq	0.010	0.006	18.3E-6	0	643E-6	0	1.36E-3	-52.8E-6
POCP	kg NMVOC	0.027	0.002	7.51E-6	0	196E-6	0	975E-6	-24.0E-6
ADPE	kg Sb eq	8.96E-6	3.56E-6	4.91E-9	0	1.27E-6	0	414E-9	-57.0E-9
ADPF	MJ	31.5	2.44	0.090	0	0.710	0	0.945	-0.168
WDP	m^3 depriv.	0.447	0.007	68.3E-6	0	0.002	0	0.033	-0.005
PM	disease inc.	39.3E-9	9.93E-9	84.3E-12	0	3.33E-9	0	5.86E-9	-205E-12
IR	kBq U-235 eq	0.102	0.011	391E-6	0	0.003	0	0.006	-0.001
ETP - FW	CTUe	19.2	1.99	50.0E-3	0	0.625	0	14.2	-0.072
HTTP - C	CTUh	558E-12	69.9E-12	471E-15	0	16.1E-12	0	14.2	-1.78E-12
HTTP - NC	CTUh	14.8	1.92E-9	13.2E-12	0	629E-12	0	7.66	-49.2E-12
SQP	Pt	3.62	1.29	0.011	0	0.480	0	1.69	-0.027
Acronyms	GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-FW: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use related impacts, soil quality.								
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A2-A3: Sum of A1, A2 and A3, A4:Transport to Site, A5: Installation, C1: Demolition, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads.								

**This indicator has been calculated as "kg P eq" as required in the characterization model. (EUTREND model, Struijs et al, 2009b, as implemented in ReCiPe; http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml)*

Resource Use for 1 m² ODE Epikon Membrane									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	0.801	0.024	249E-6	0	0.008	0	0.041	-0.007
PERM	MJ	0	0	0	0	0	0	0	0
PERT	MJ	0.801	0.024	249E-6	0	0.008	0	0.041	-0.007
PENRE	MJ	31.5	2.44	0.090	0	0.710	0	0.946	-0.168
PENRM	MJ	0	0	0	0	0	0	0	0
PENRT	MJ	31.5	2.44	0.090	0	0.710	0	0.946	-0.168
SM	kg	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0
FW	m^3	0.005	369E-6	6.56E-6	0	123E-6	0	868E-6	-21.4E-6
Waste & Output Flows for 1 m² ODE Epikon Membrane									
Impact Category	Unit	A1-A2-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	497E-6	0	0	0	0	0	0	0
NHWD	kg	0.029	0	0	0	0	0	0	0
RWD	MJ	0	0	0	0	0	0	0	0
CRU	MJ	0	0	0	0	0	0	0	0
MFR	MJ	0	0	0	0	0	0	0	0
MER	MJ	0	0	0	0	0	0	0	0
EE (Electrical)	kg	0	0	0	0	0	0	0	0
EE (Thermal)	MJ	0	0	0	0	0	0	0	0
Acronyms	PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water, HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy, Thermal.								
Legend	A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A1-A2-A3: Sum of A1, A2 and A3, A4:Transport to Site, A5: Installation, C1: Demolition, C2: Waste Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads.								

References

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/ISO 14020:2000/ Environmental labels and declarations — General principles

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/ISO 45001/ Health and Safety Management System - Requirements

/ISO 50001/ Energy Management Certificate - Requirements

/PCR for Construction Products and CPC 54 Construction Services/ Prepared by IVL
IVL Swedish Environmental Research Institute Secretariat of the International EPD® System, 2019:14 Version 1.11, DATE 2021-02-05

/Ecoinvent/ Ecoinvent Centre, www.ecoinvent.org

/SimaPro/ SimaPro LCA Package, Pré Consultants, the Netherlands, www.pre-sustainability.com

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